



VALEVRO

STUDIO

WWW.VALEVRO.COM

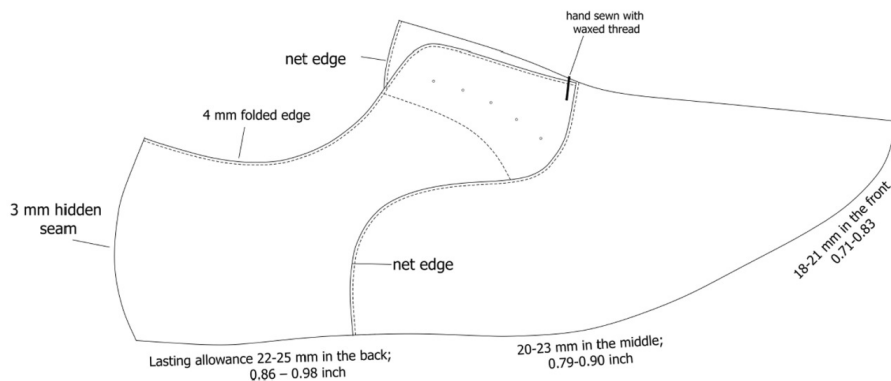
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VIDEO TUTORIAL HOW TO MAKE THIS OXFORD SHOES:

<https://www.youtube.com/watch?v=bMpm-9-D7i4>



PATTERNS A4 - Letter



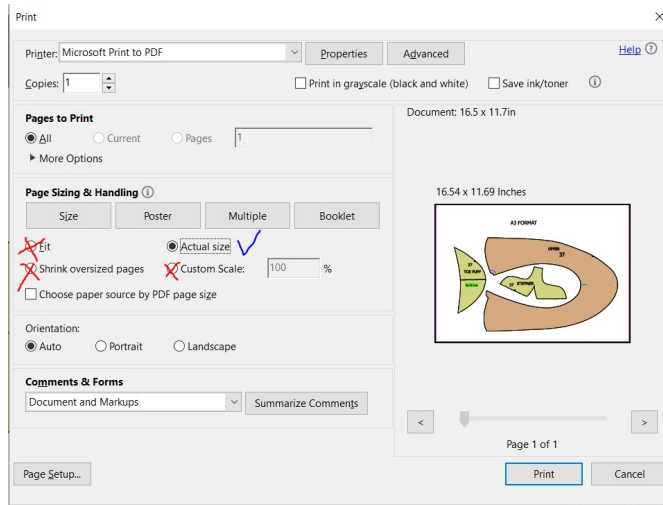
Parameters of the shoe last for men (+/- 6 mm ; +/- 0.24 inch difference admitted)

SIZE EUR	SIZE US	SIZE UK	The length of the bottom of the shoe last		The width of the bottom of the shoe last		The length of the upper of the shoe last		The width of the upper of the shoe last		Foot length	
			[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]	[inch]	[mm]
38	5.5	5	9.96	253	3.29	84	11.44	291	5.75	146	9.52	242
39	6.5	5.5	10.22	260	3.35	85	11.70	297	5.87	149	9.78	248
40	7.5	6.5	10.48	266	3.41	87	11.96	304	5.98	152	10.00	254
41	8	7	10.74	273	3.46	88	12.22	310	6.10	155	10.26	261
42	8.5	7.5	11.00	279	3.52	90	12.48	317	6.22	158	10.53	267
43	9.5	8.5	11.26	286	3.58	91	12.74	324	6.34	161	10.83	275
44	10	9	11.52	293	3.64	93	13.00	330	6.46	164	11.09	282
45	11	10	11.82	300	3.70	94	13.30	338	6.57	167	11.39	289
46	12	11	12.08	307	3.76	96	13.56	344	6.69	170	11.69	297
47	13	12	12.42	315	3.82	97	13.90	353	6.81	173	11.99	305

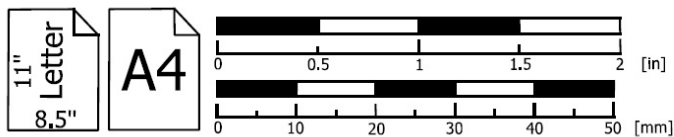
INSTRUCTIONS HOW TO PRINT AND CUT

Step 1: Configure the printer settings:

1. You have to print the PDF files on **A4 or Letter** sheet;
2. Make sure your printer settings are on "**Actual size**"



3. Then print only one page to make a test if it will be printed on real size;
4. After you print this test sheet check on it with a ruler if you have this measure of **2 Inches** or **50 millimeters** as it is indicated in the representation in the bottom left of the page. In these way you ensure that you print on real size, on a scale 1:1.



If so, it means that the print settings are good, leave them as they are and print all the sheets.

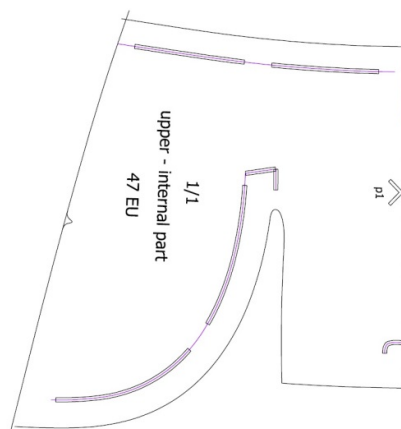
Step 2: Cutting and preparation

1. After you have printed all the patterns in real size, sometimes, if a pattern is bigger than the size of the A4 or Letter sheet, then one part of this pattern will be on one sheet and the other part on another sheet.

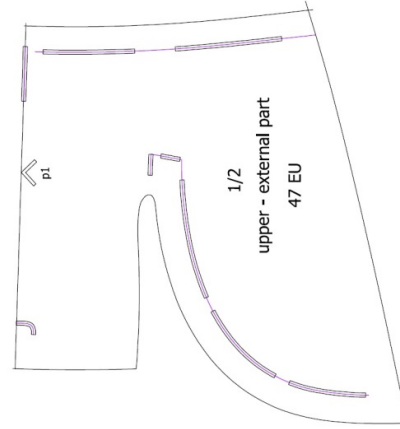
You will have to join by gluing together those 2 parts to obtain the whole pattern.

For example:

- A.** Those 2 parts are on different sheets but creates a whole pattern (upper) :

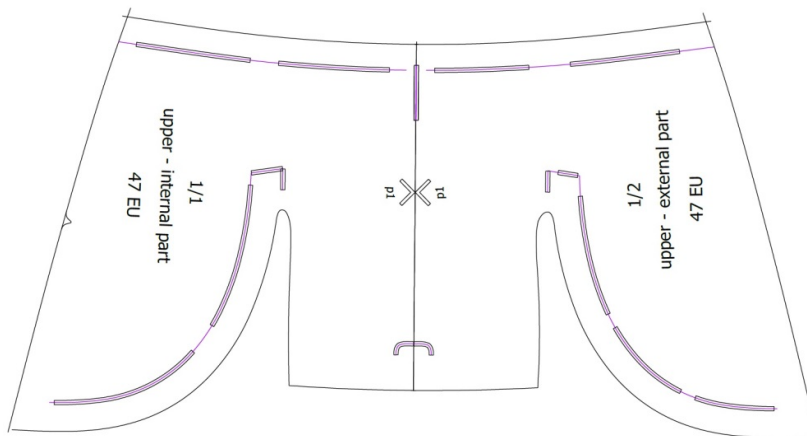


This is internal part of upper



This is external part of upper

- B.** Join by gluing together those 2 parts to obtain the whole pattern:



This is the whole pattern of upper after gluing those 2 parts together

2. Now glue all the patterns on a not very thick and hard cardboard;
3. Cut out the patterns from the cardboard (you can cut them with scissors or a cutter);
4. With these cardboard patterns, now you can cut out the leather (you can cut them with scissors or a cutter);
5. Put the signs from the patterns on the leather pieces.

BASIC INSTRUCTIONS HOW TO ASSEMBLE THE PIECES FOR THIS SHOE MODEL TOGETHER AND SEW THEM

1. Sew quarters together at the back at 3 mm sew allowance;
2. Sew dog tail
3. Fold quarter edge at 4 mm folding allowance;
4. Apply eyelets reinforcement;
5. Join together by gluing lining back with lining quarters, then sew them;
6. Join together by gluing quarters + lining quarters obtained at point 5;
7. Join together by gluing quarters+upper then sew them;
8. Join together by gluing tongue on lining upper then sew them;
9. Join together by gluing lining upper + lining quarters then sew them;
10. Make hand sewn with waxed thread wich will join together tongue with quarters;
11. Apply toe puff & stiffner between lining and upper.

LASTING THE UPPER

1. The lasting allowance is already added to the patterns:
22-25 mm / 0.86 – 0.98 inch at the back;
20-23 mm / 0.79-0.90 inch at the middle;
18-21 mm / 0.71-0.83 inch in the toe part.
2. Put the insole on the last



indicative image

3. Put the upper on the last
4. Assemble the upper all around on the last by pulling the lasting allowance on the insole. Fix it with nails.



indicative image



indicative image

5. Glue lasting allowance on the insole
6. Let the glue dry
7. Take out the nails
8. Skive the lasting allowance to be a thin layer so you can apply the sole
9. Apply the sole.

THANK YOU!

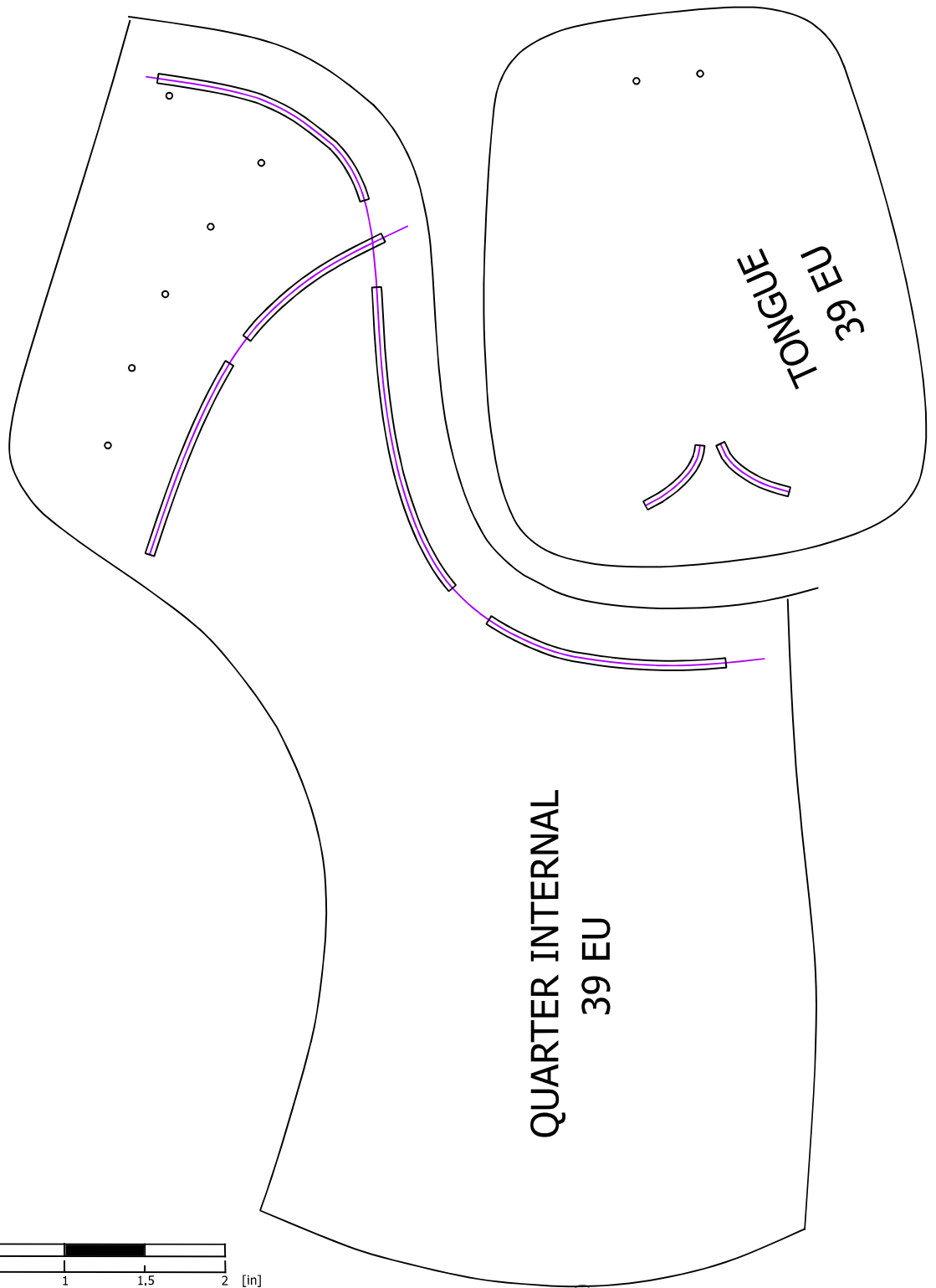
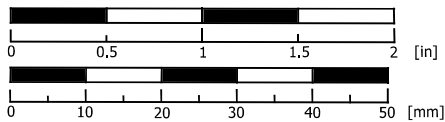
mirror this axis to
obtain the whole piece

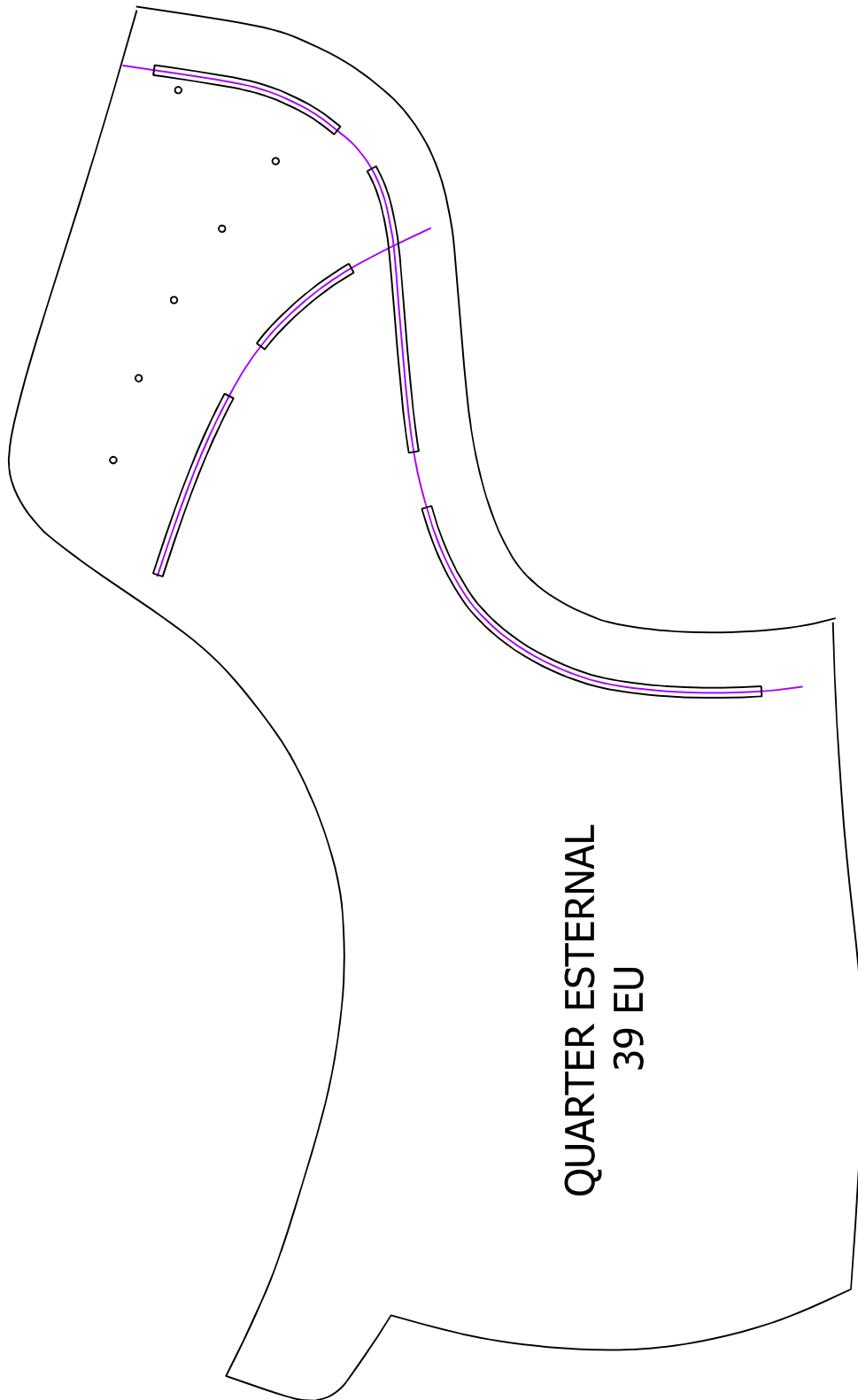
half of upper

UPPER
39 EU

11"
Letter
8.5"

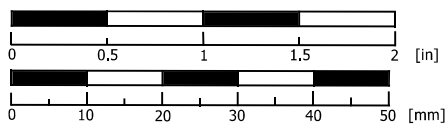
A4





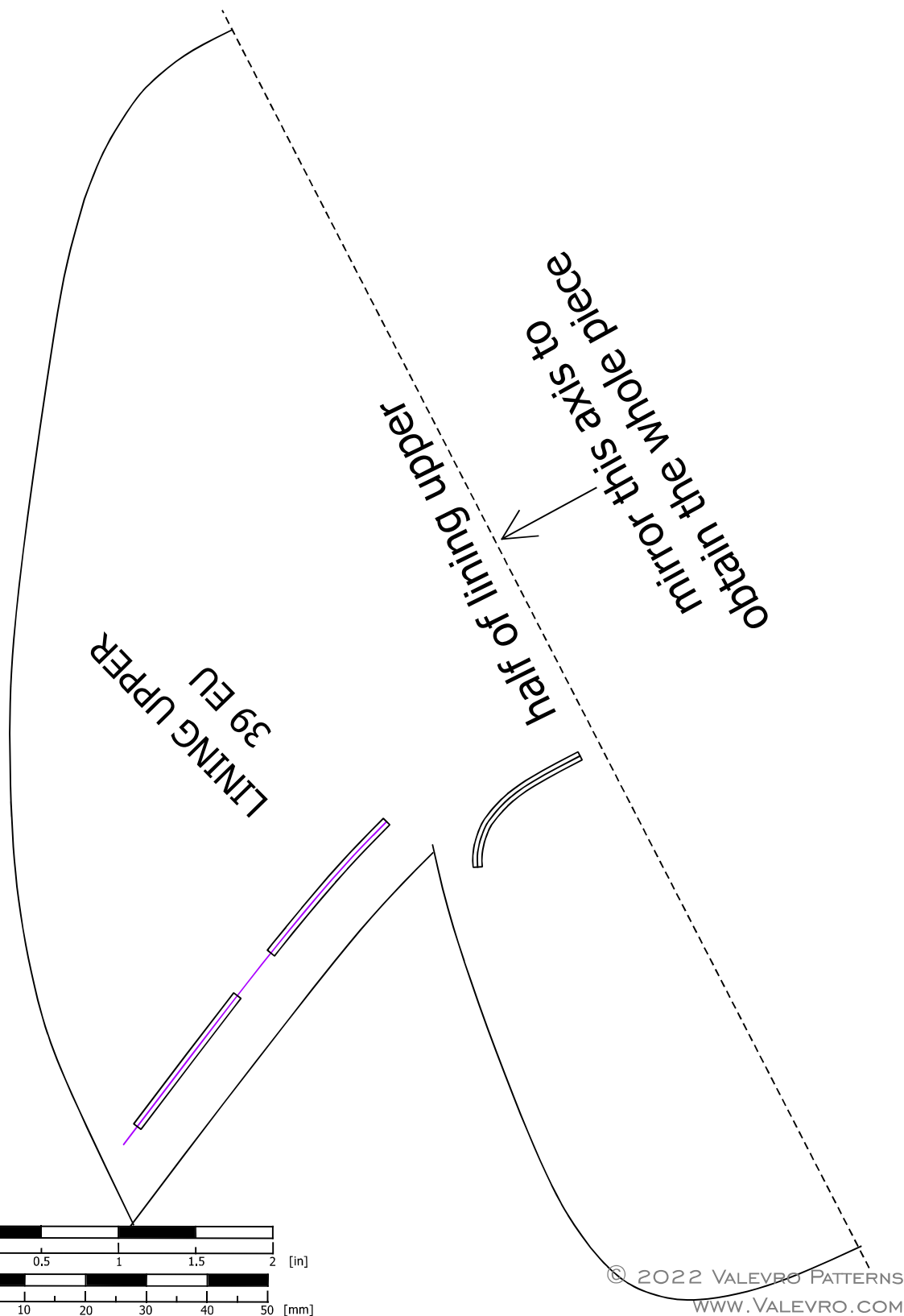
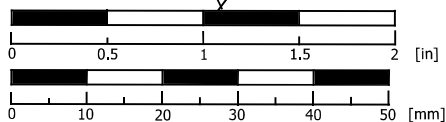
11"
Letter
8.5"

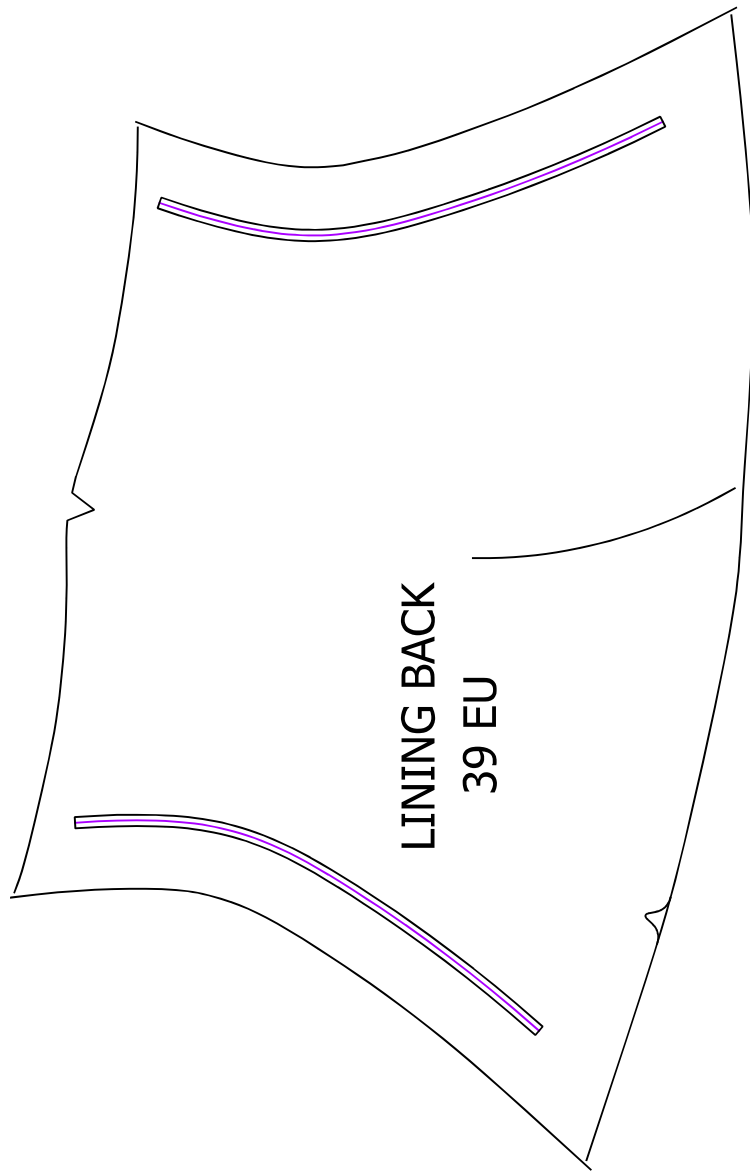
A4



11"
Letter
8.5"

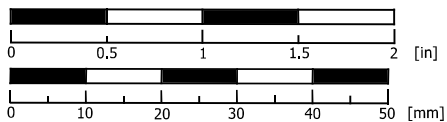
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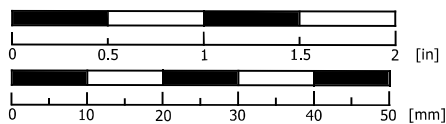
11"
Letter
8.5"

A4

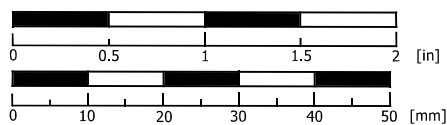
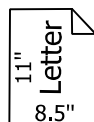
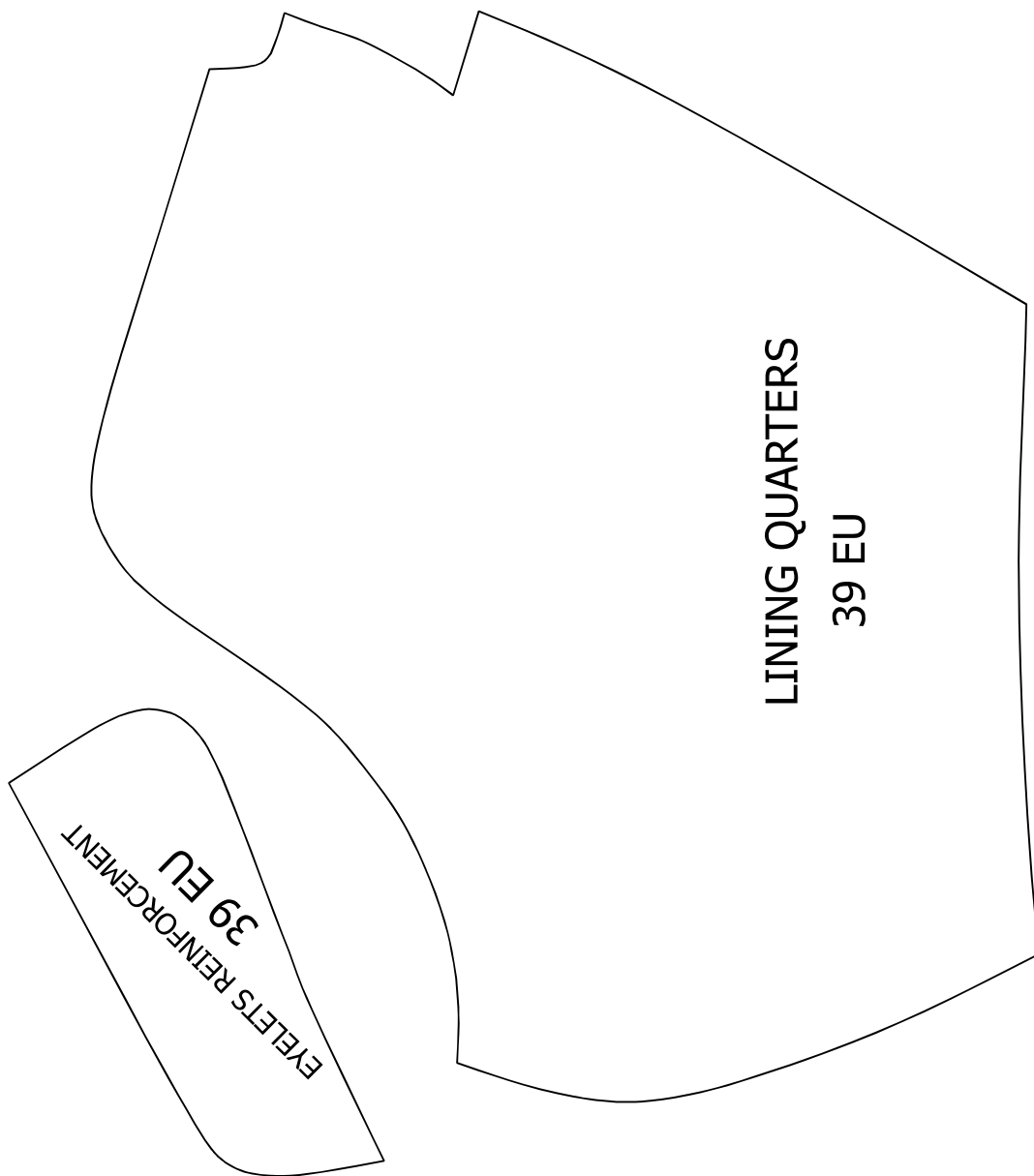


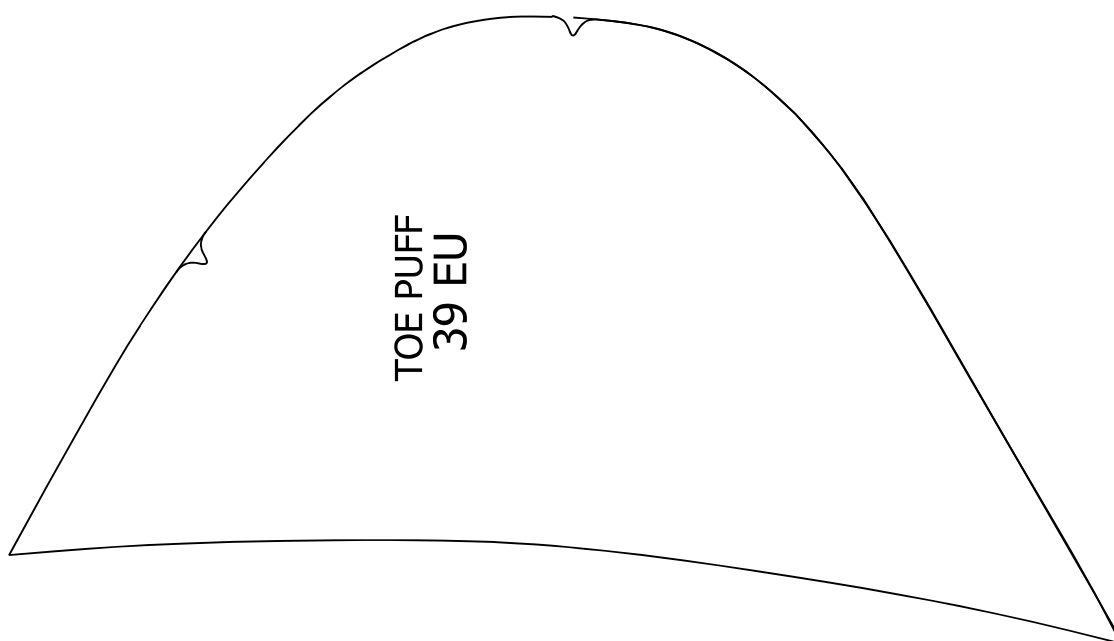
11"
Letter
8.5"

A4

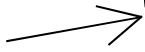


stiffner
39 EU





mirror this axis to
obtain the whole piece

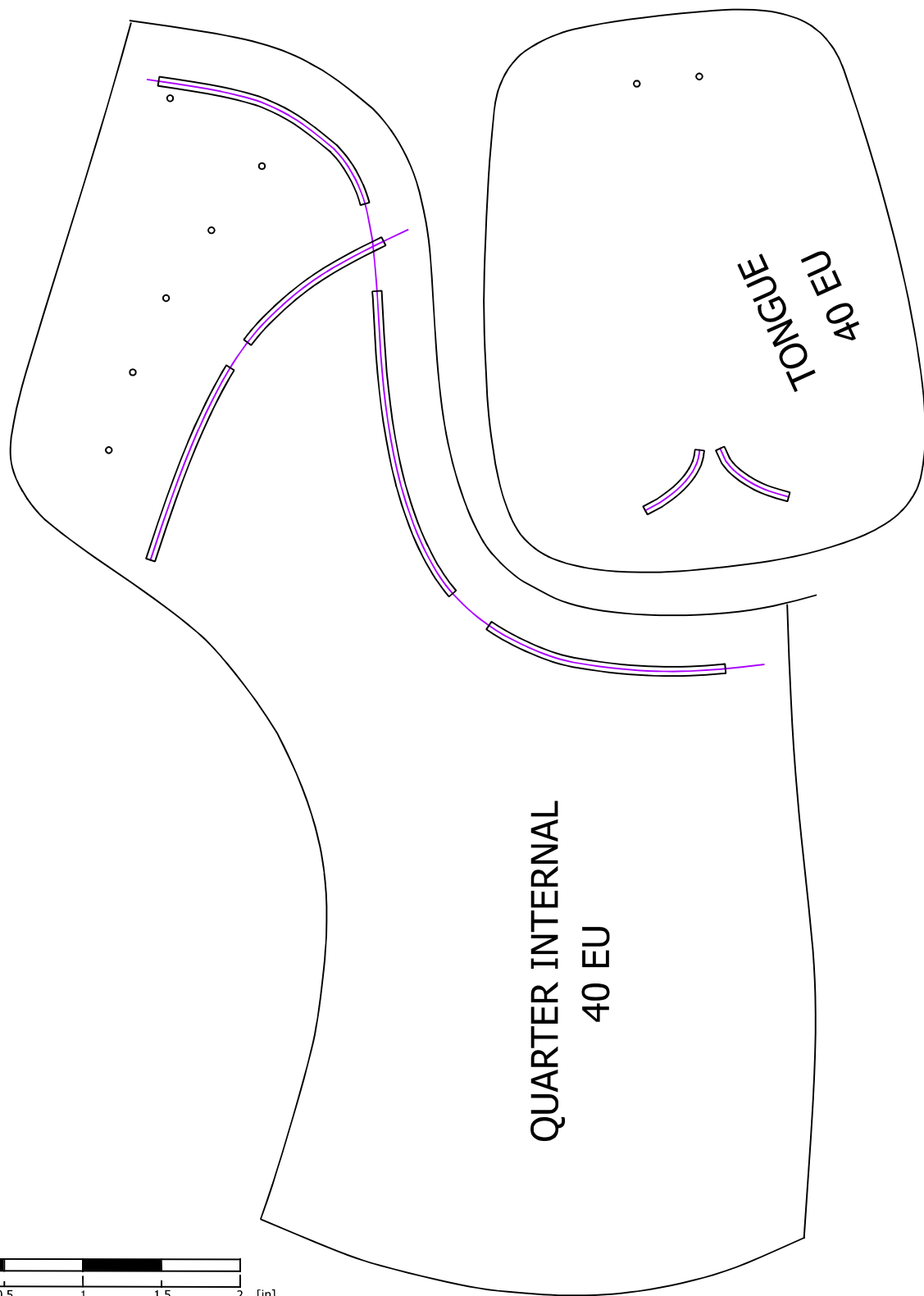
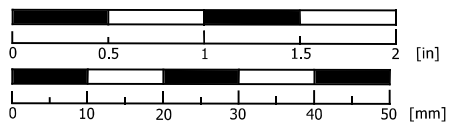


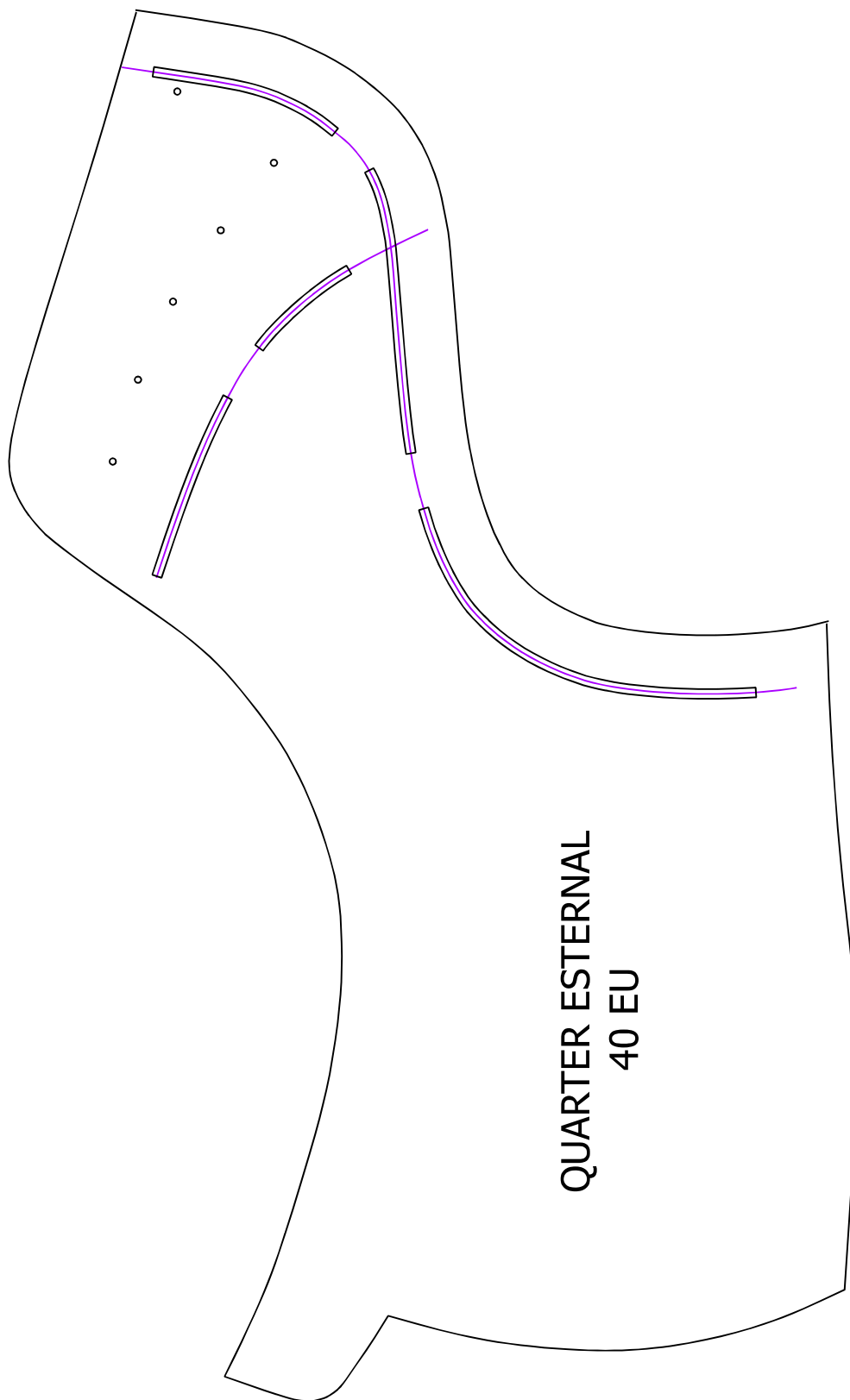
half of upper

UPPER
40 EU

11"
Letter
8.5"

A4

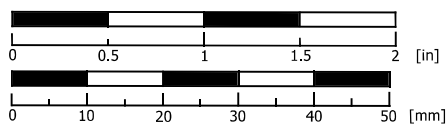


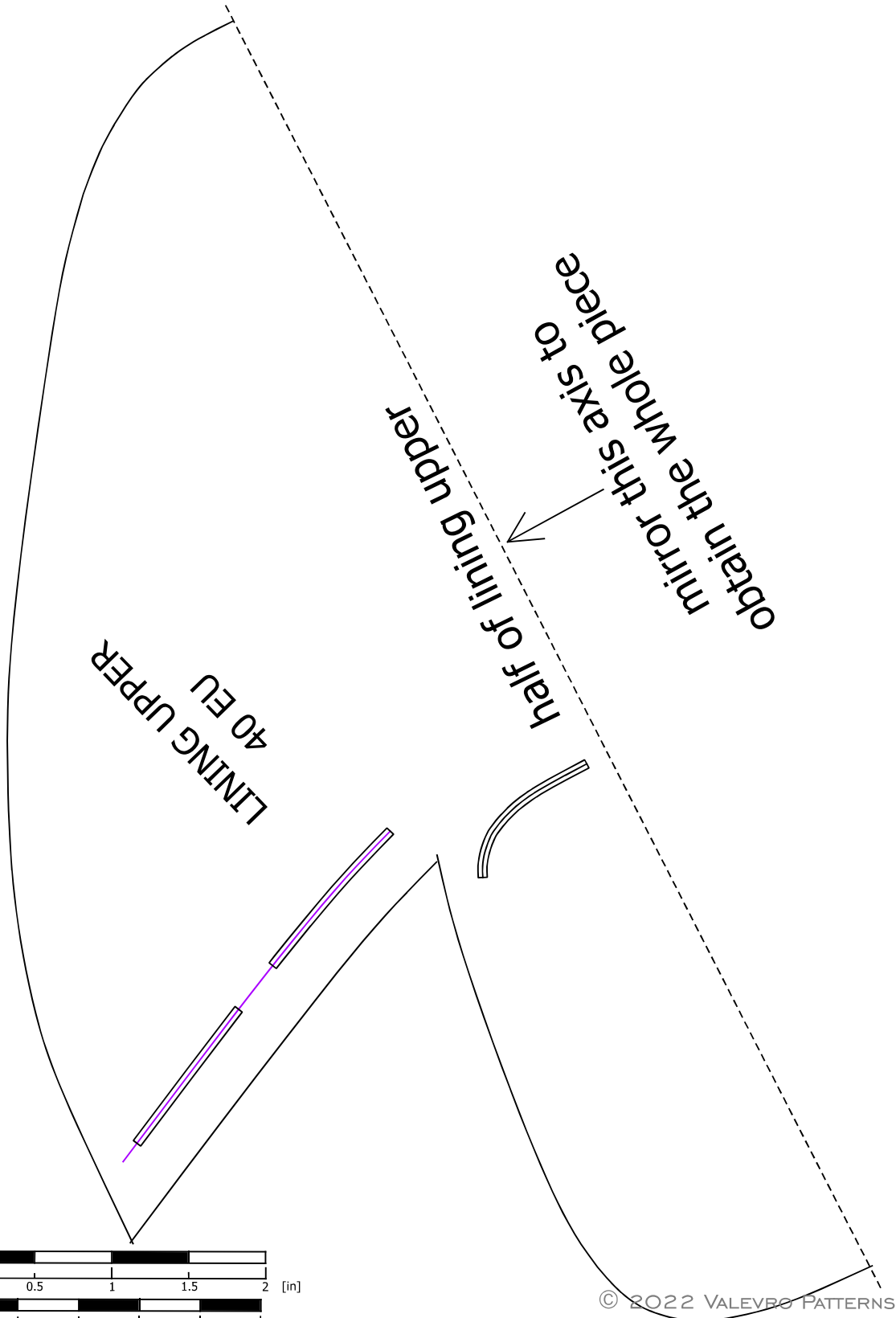


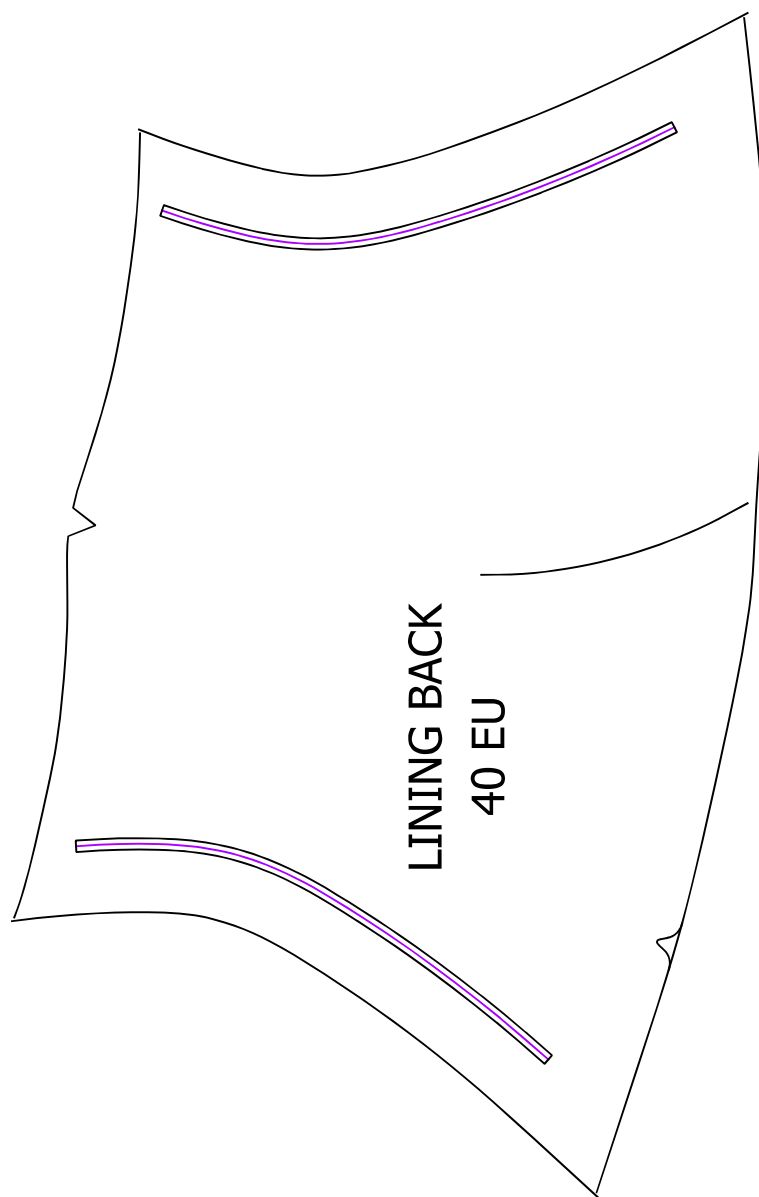
QUARTER ESTERNAL
40 EU

11"
Letter
8.5"

A4

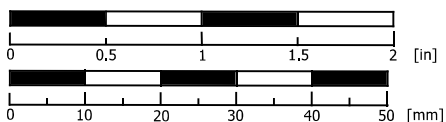


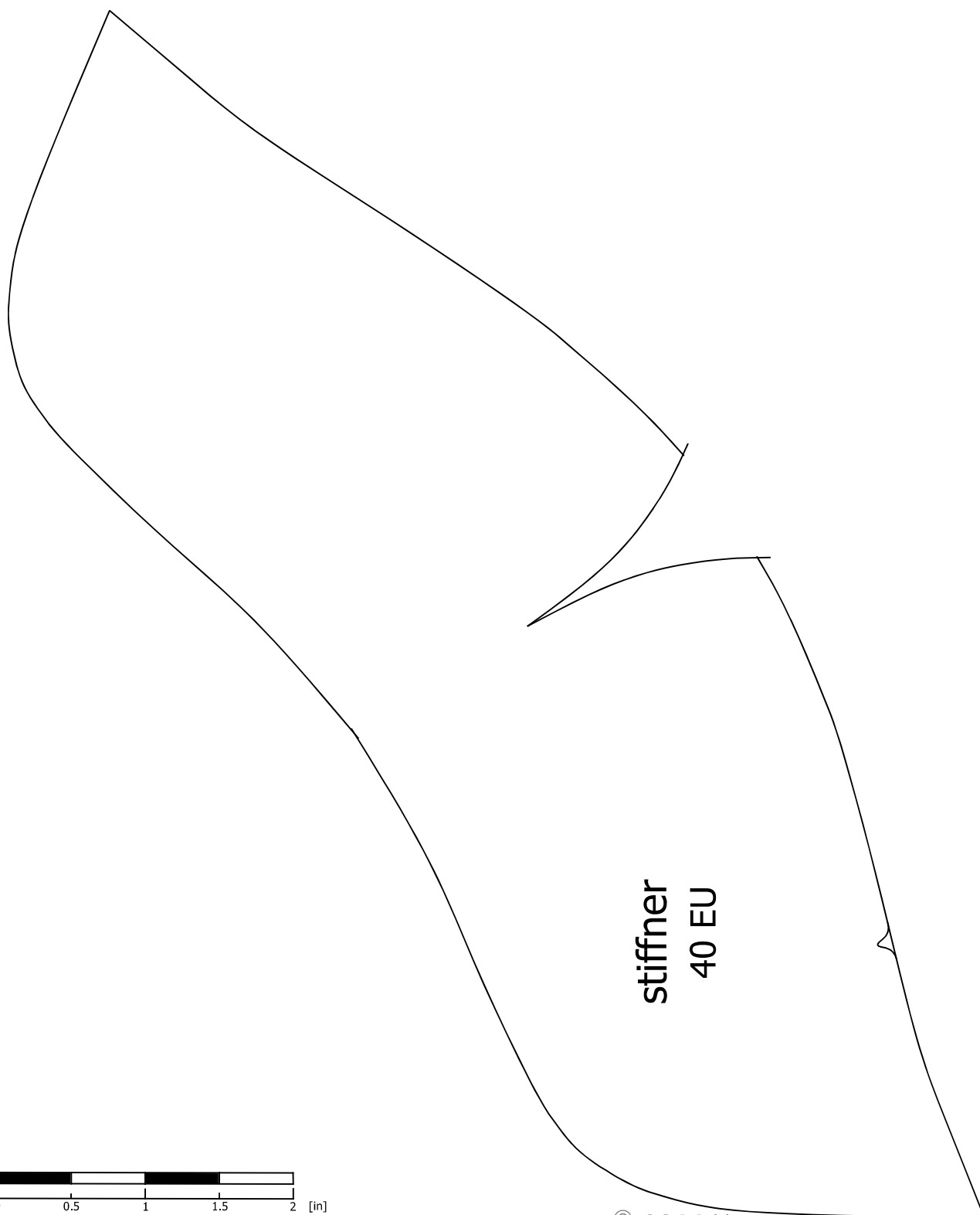




11"
Letter
8.5"

A4

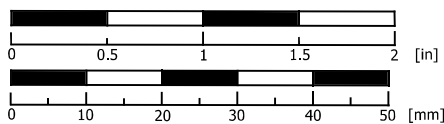


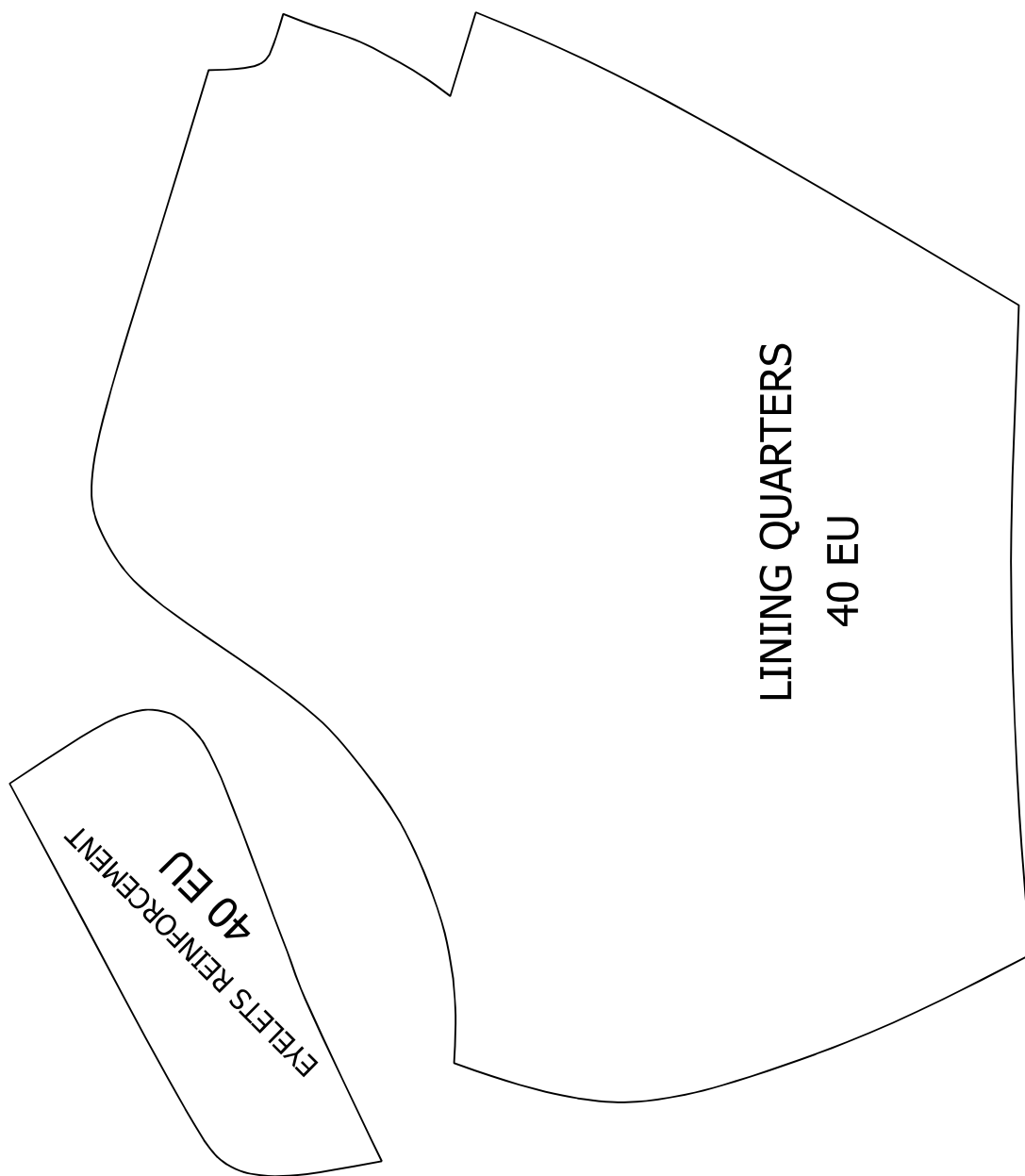


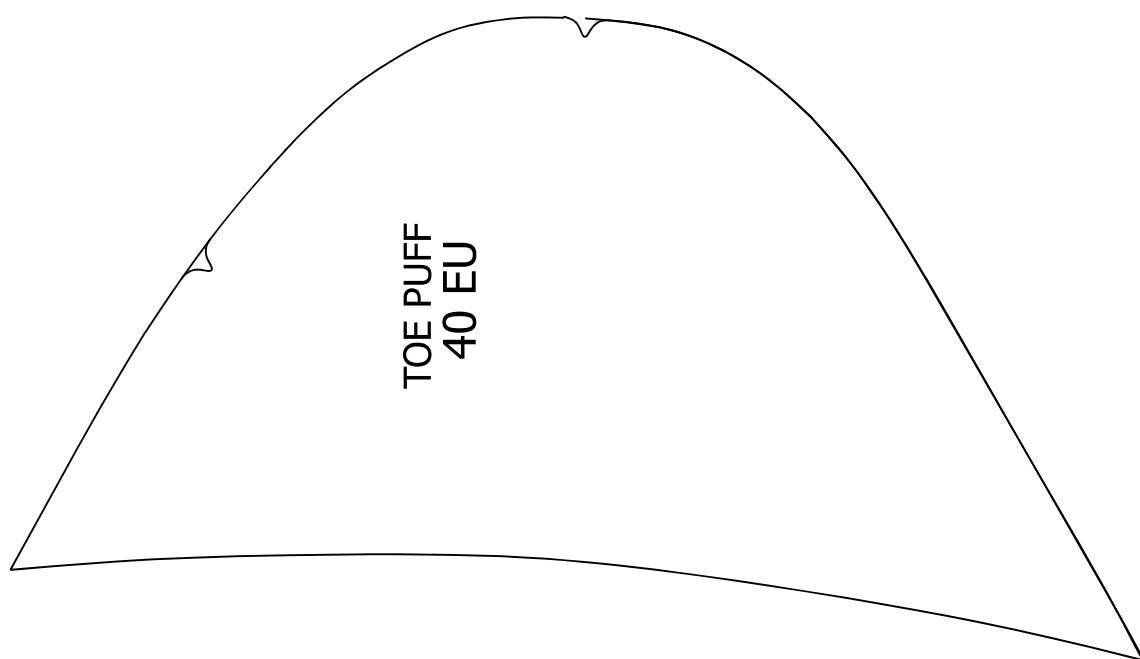
stiffner
40 EU

11"
Letter
8.5"

A4

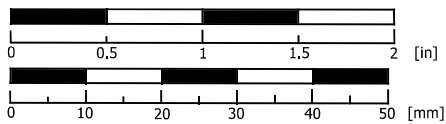




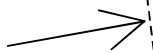


11"
Letter
8.5"

A4



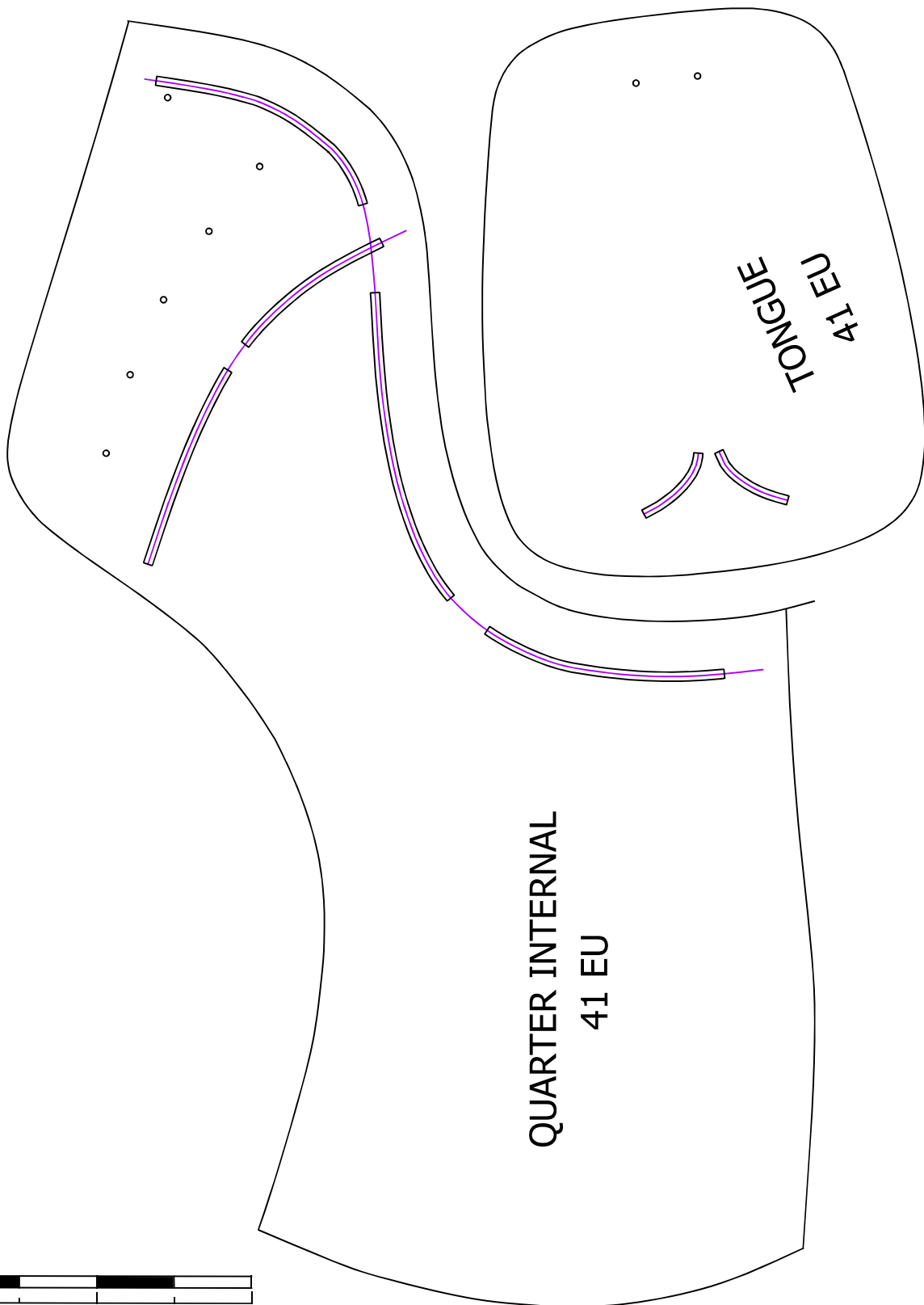
mirror this axis to
obtain the whole piece



half of upper

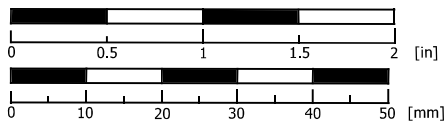


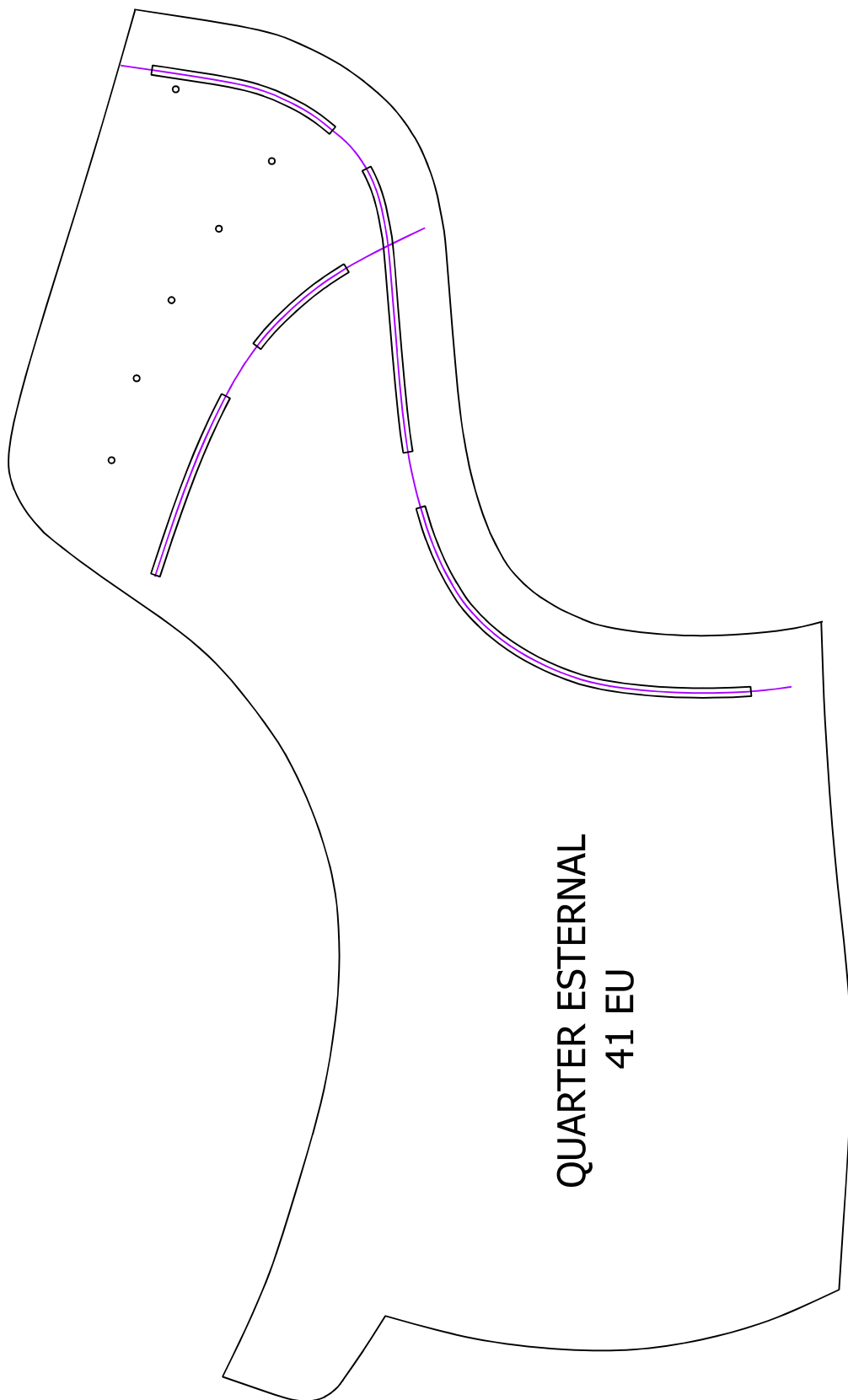
UPPER
41 EU



11"
Letter
8.5"

A4

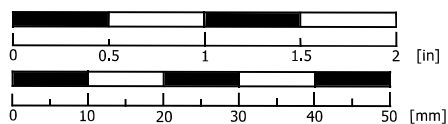


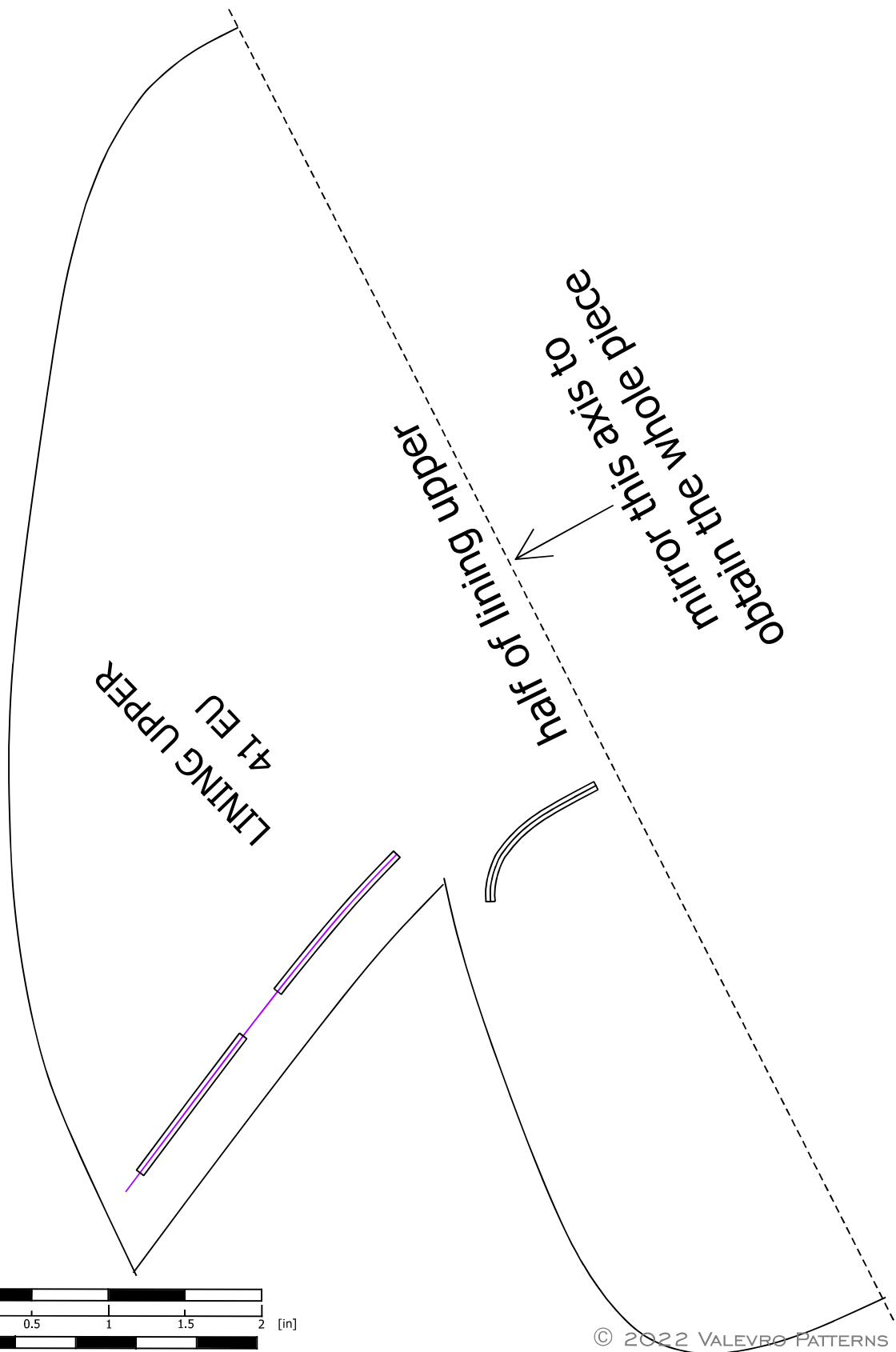


QUARTER ESTERNAL
41 EU

11"
Letter
8,5"

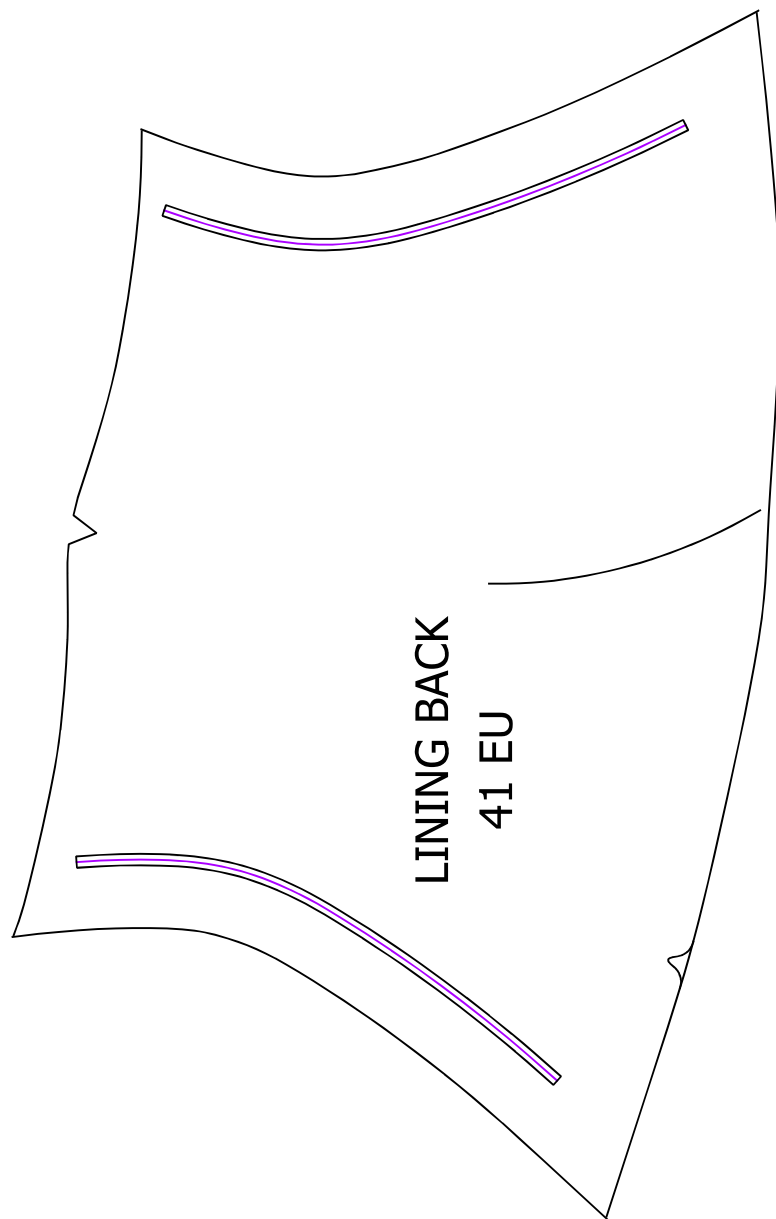
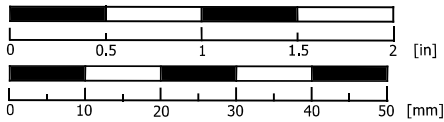
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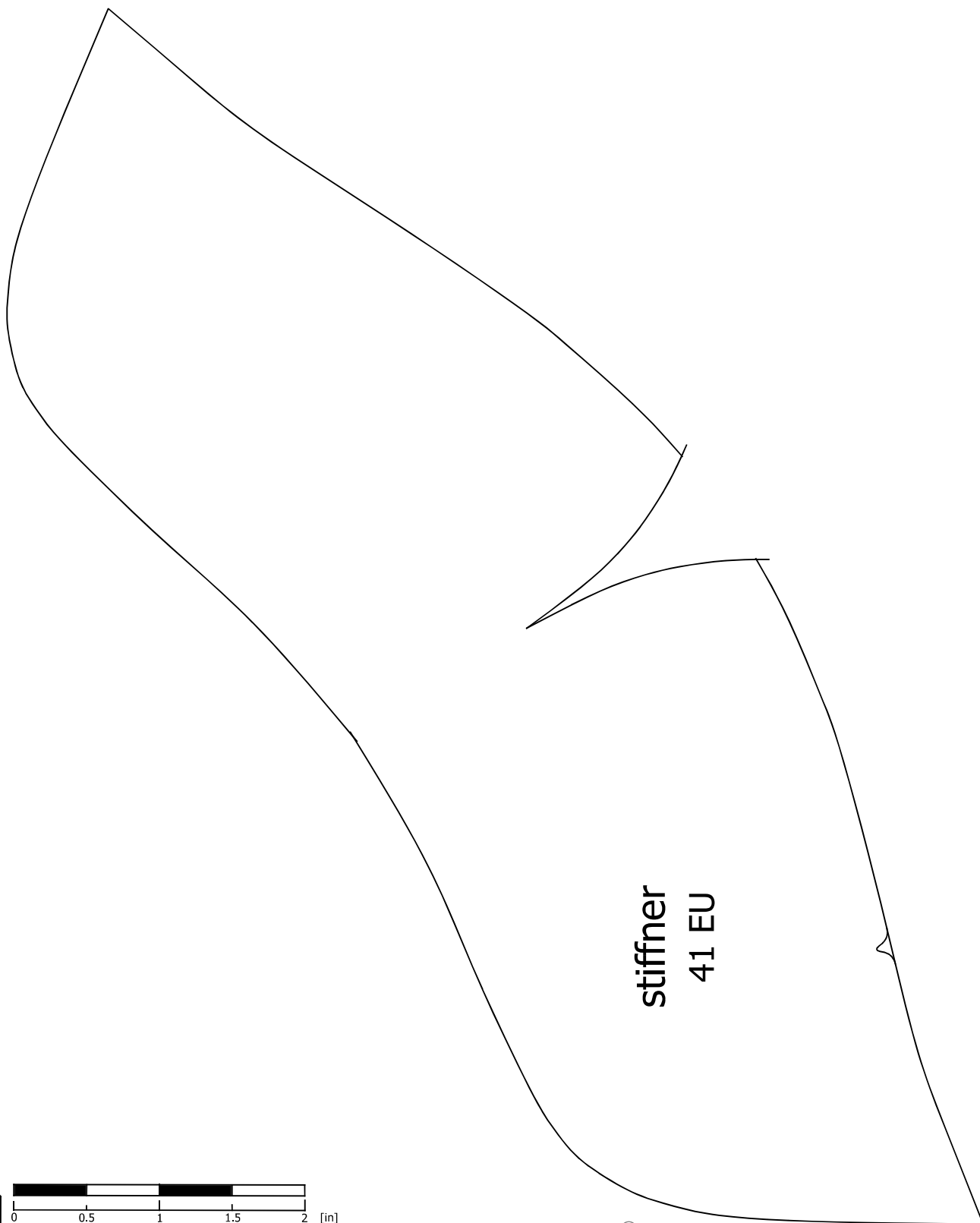




11"
Letter
8.5"

A4

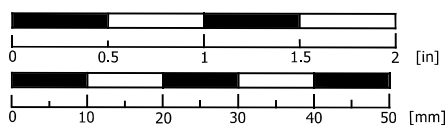


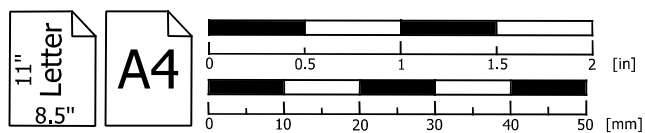
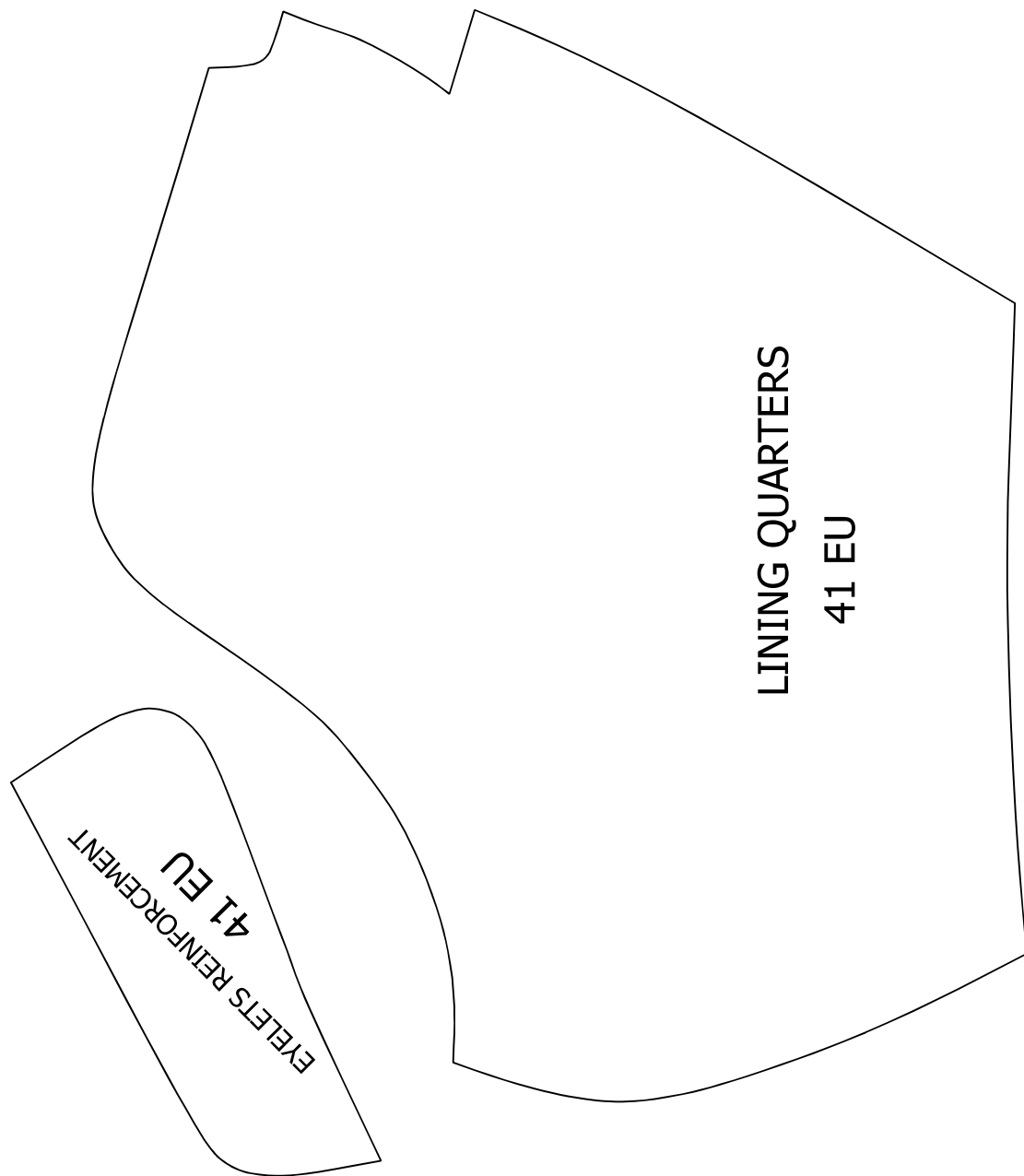


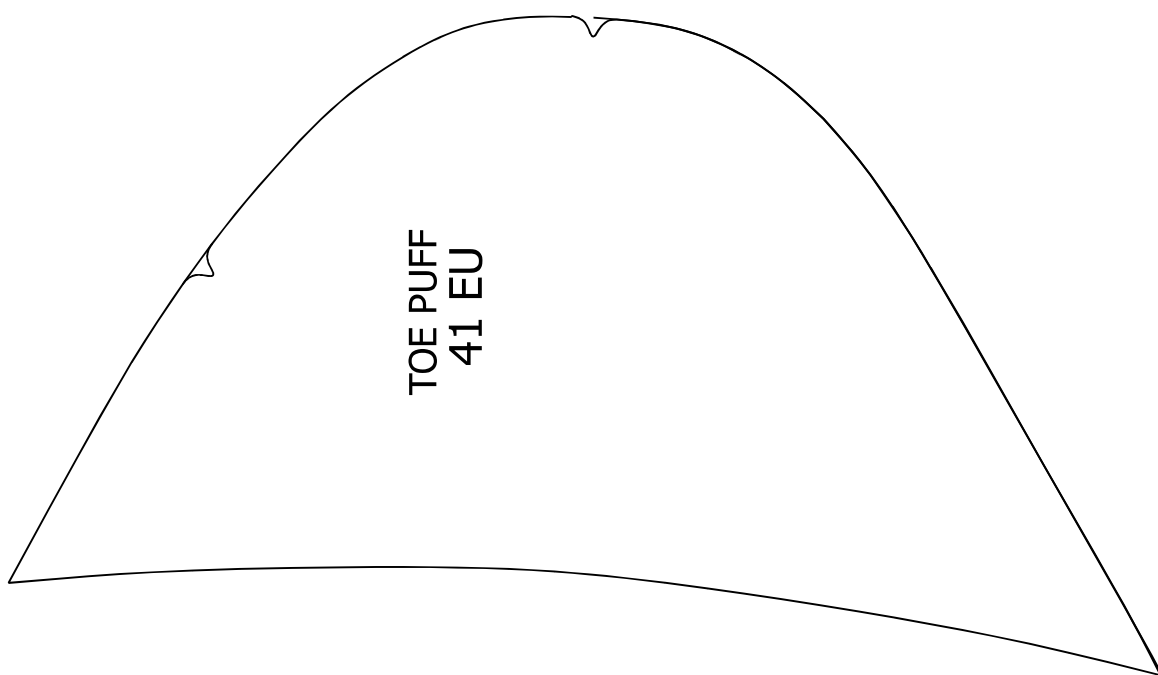
stiffner
41 EU

11"
Letter
8.5"

A4



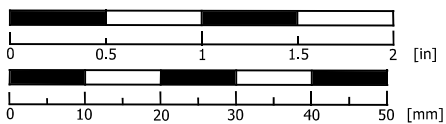




TOE PUFF
41 EU

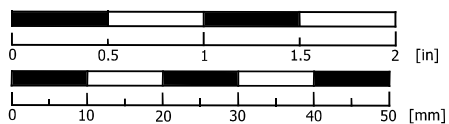
11"
Letter
8.5"

A4



11"
Letter
8.5"

A4



mirror this axis to
obtain the whole piece

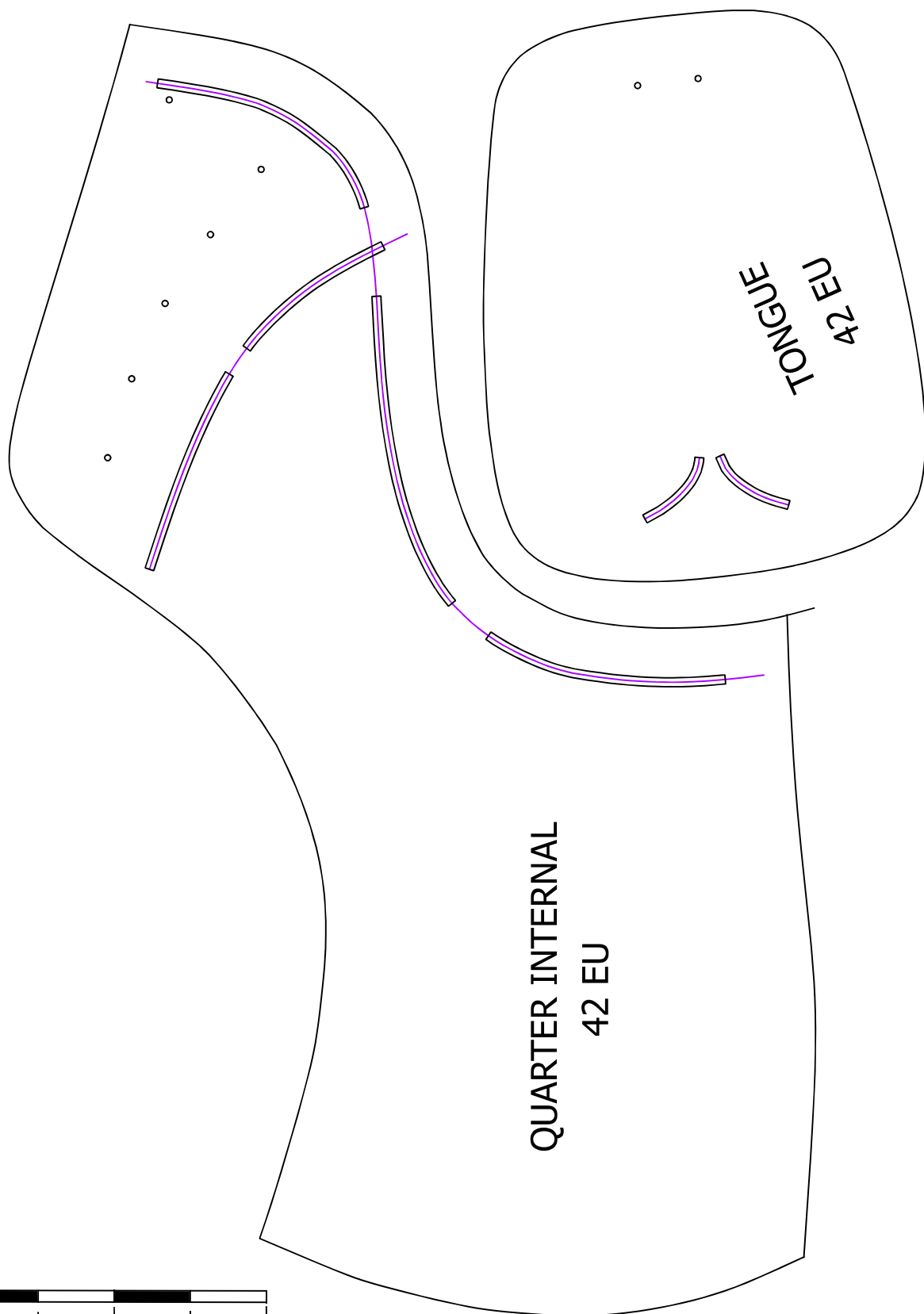
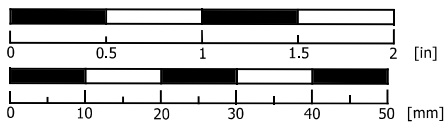


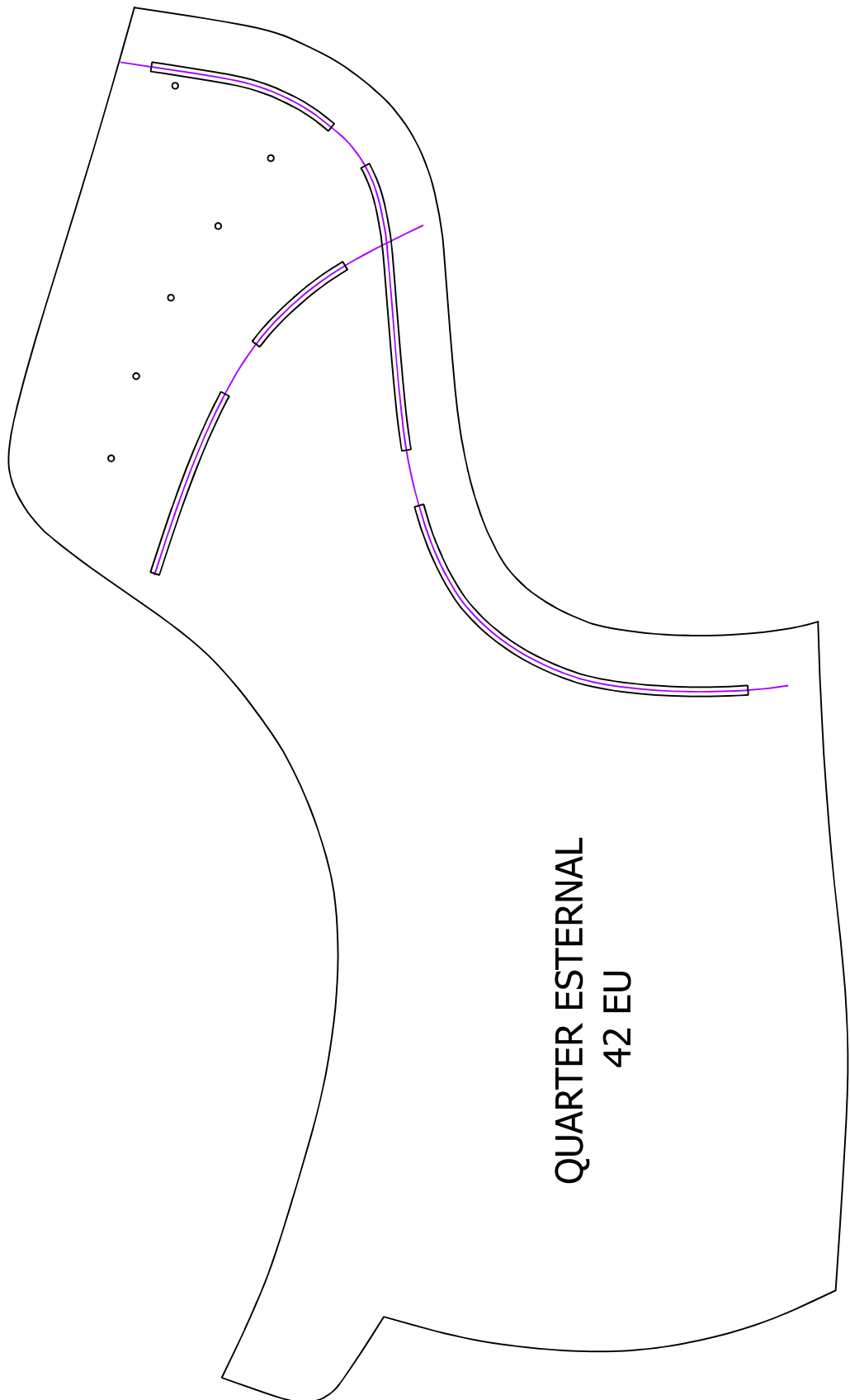
half of upper

UPPER
42 EU

11"
Letter
8.5"

A4

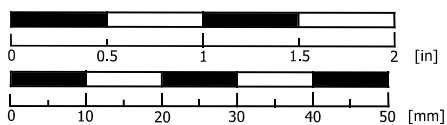


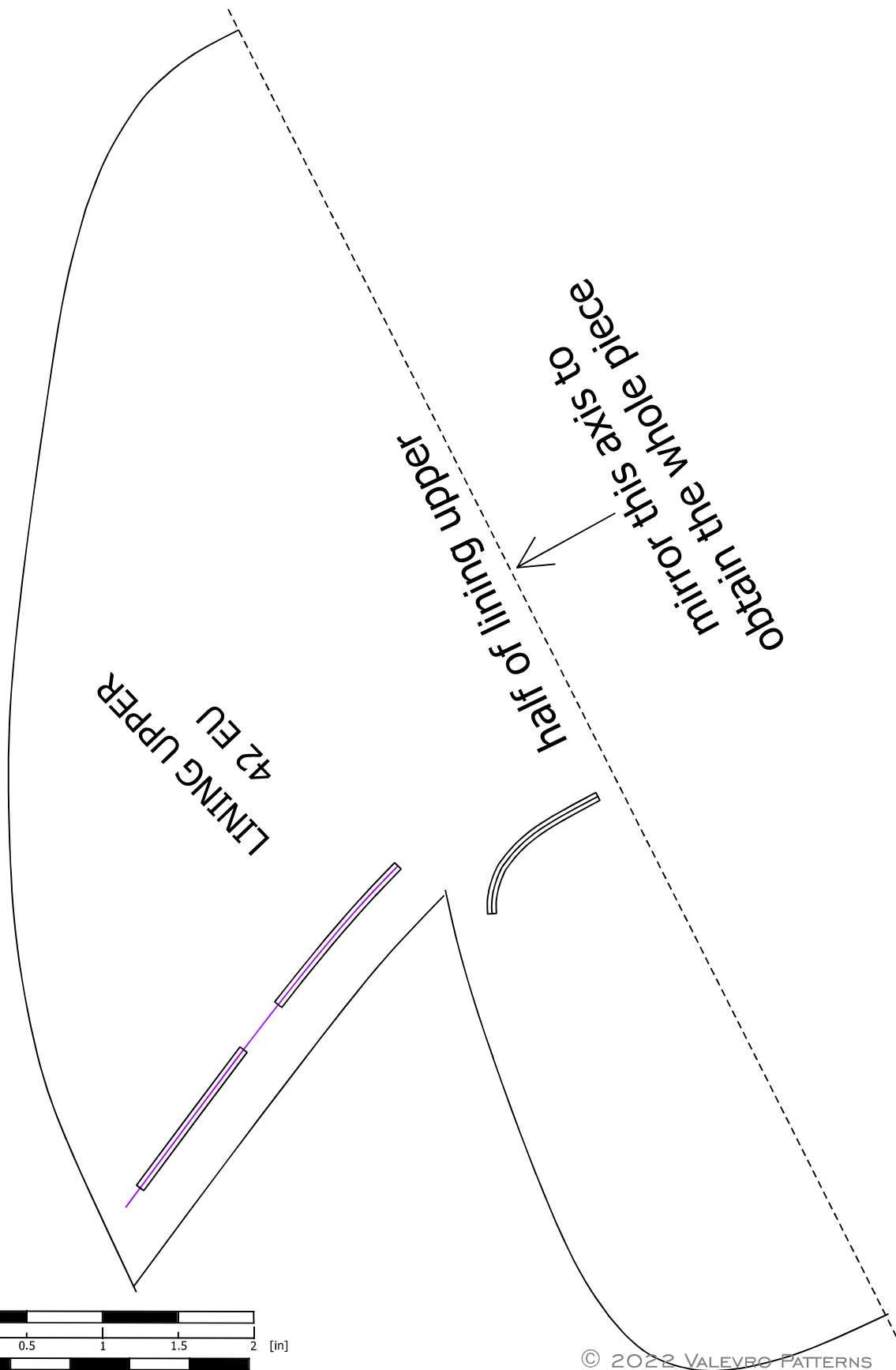


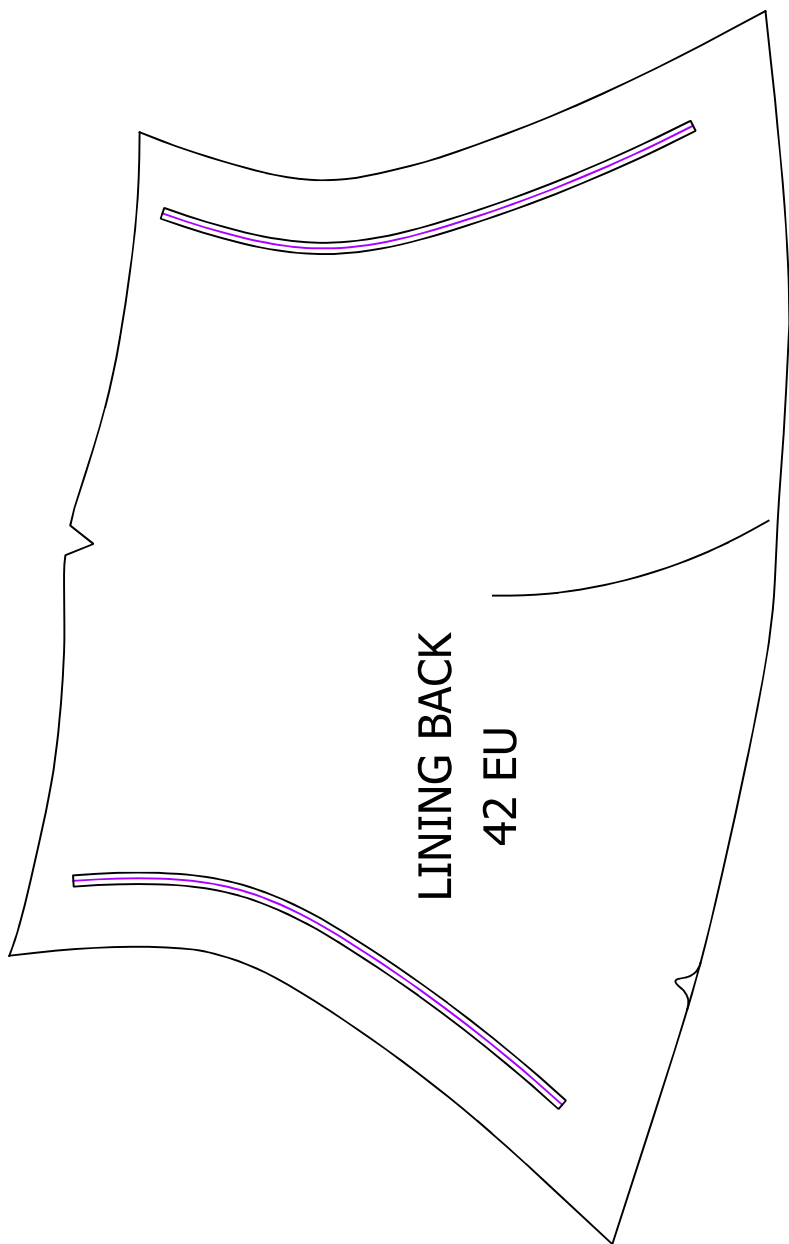
QUARTER ESTERNAL
42 EU

11"
Letter
8.5"

A4

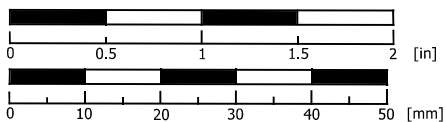


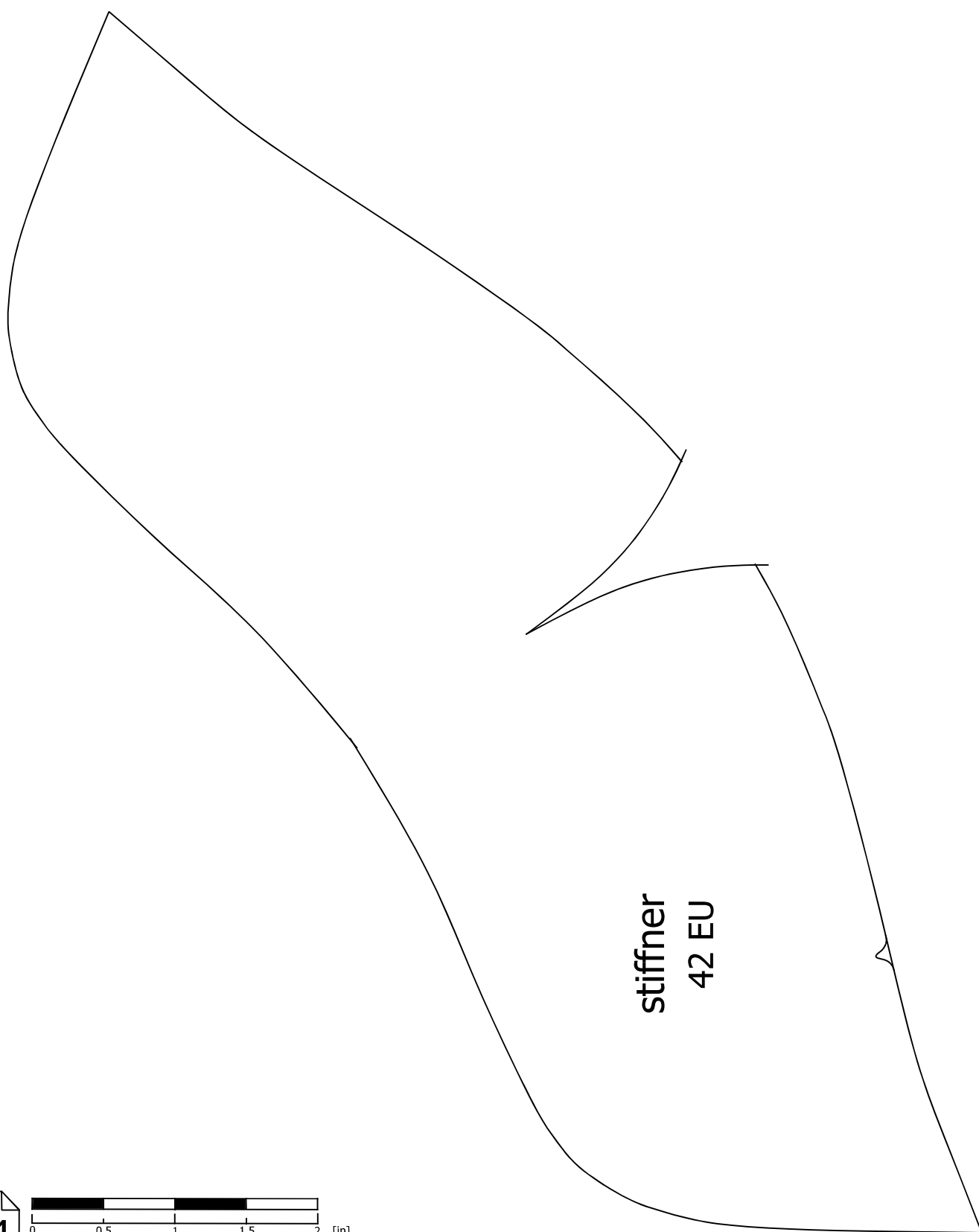




11"
Letter
8.5"

A4

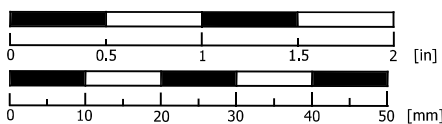


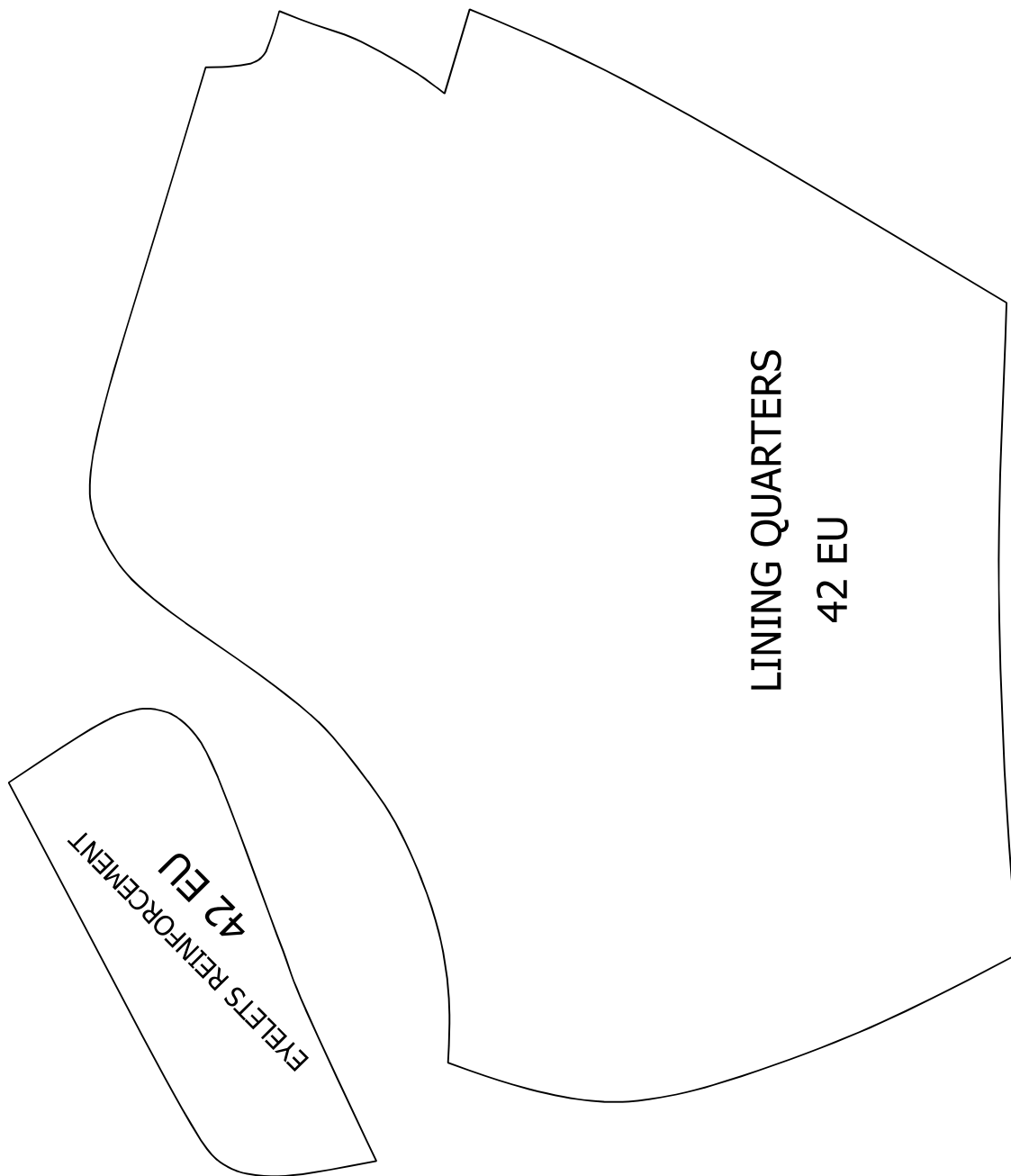


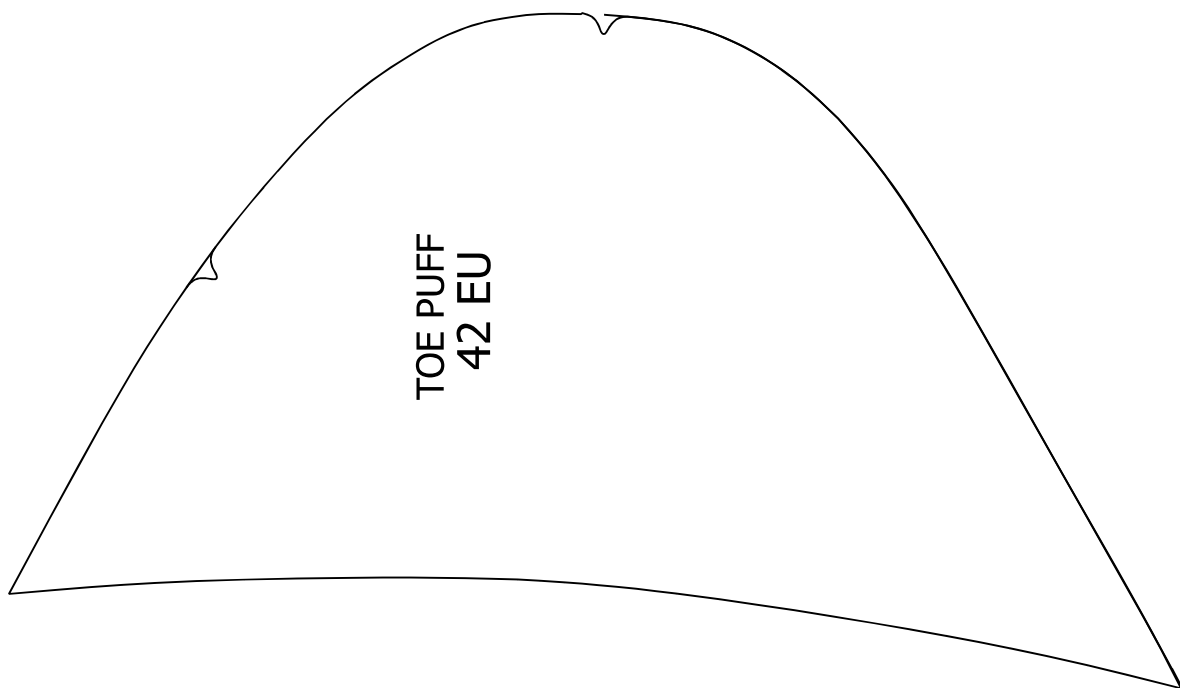
stiffner
42 EU

11"
Letter
8.5"

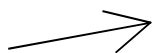
A4







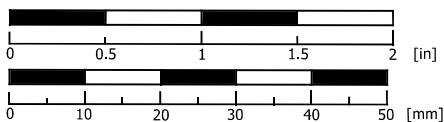
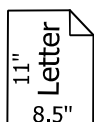
mirror this axis to
obtain the whole piece



half of upper

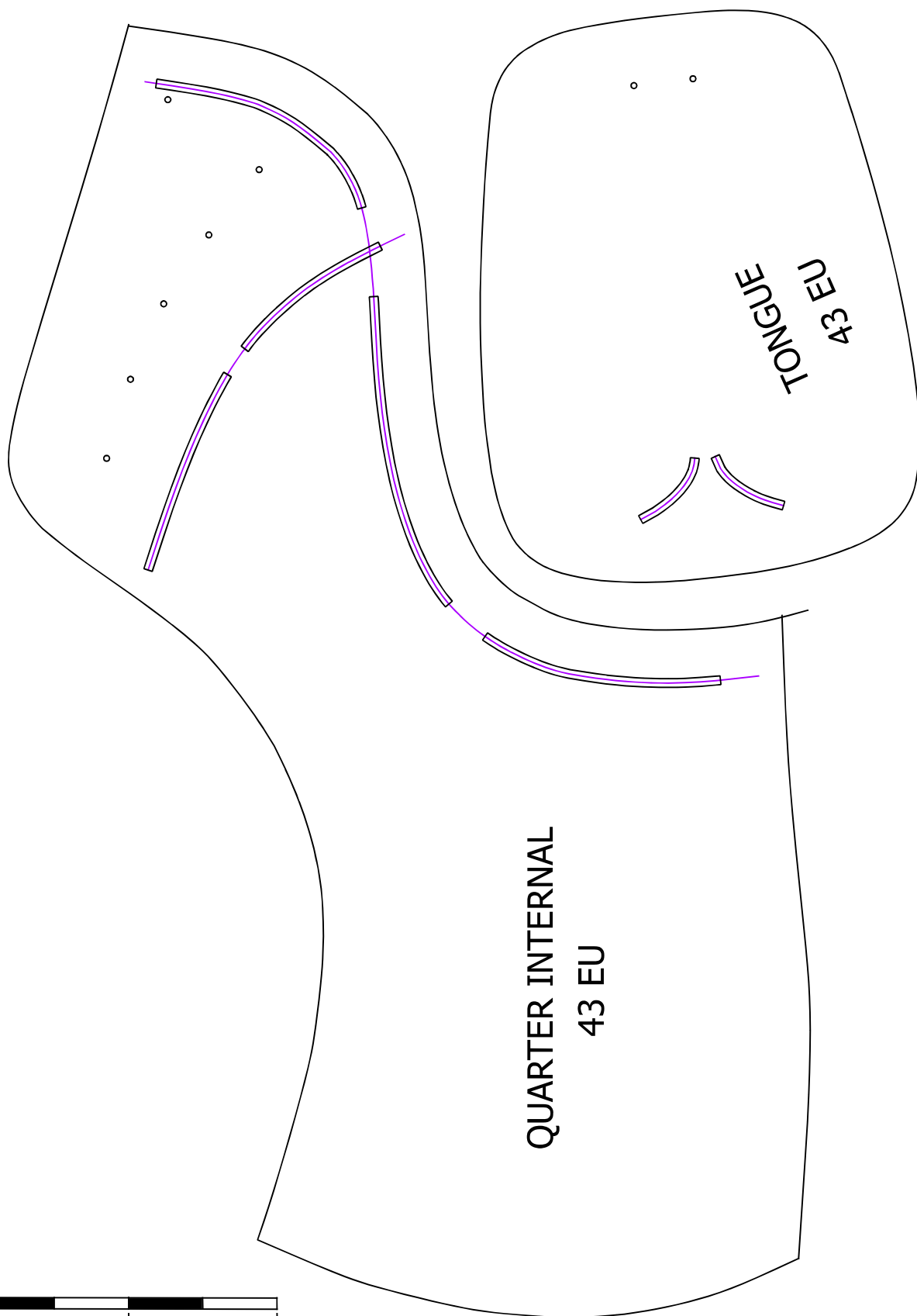
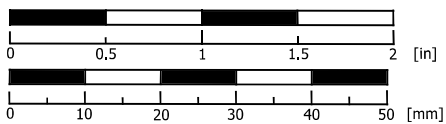
UPPER

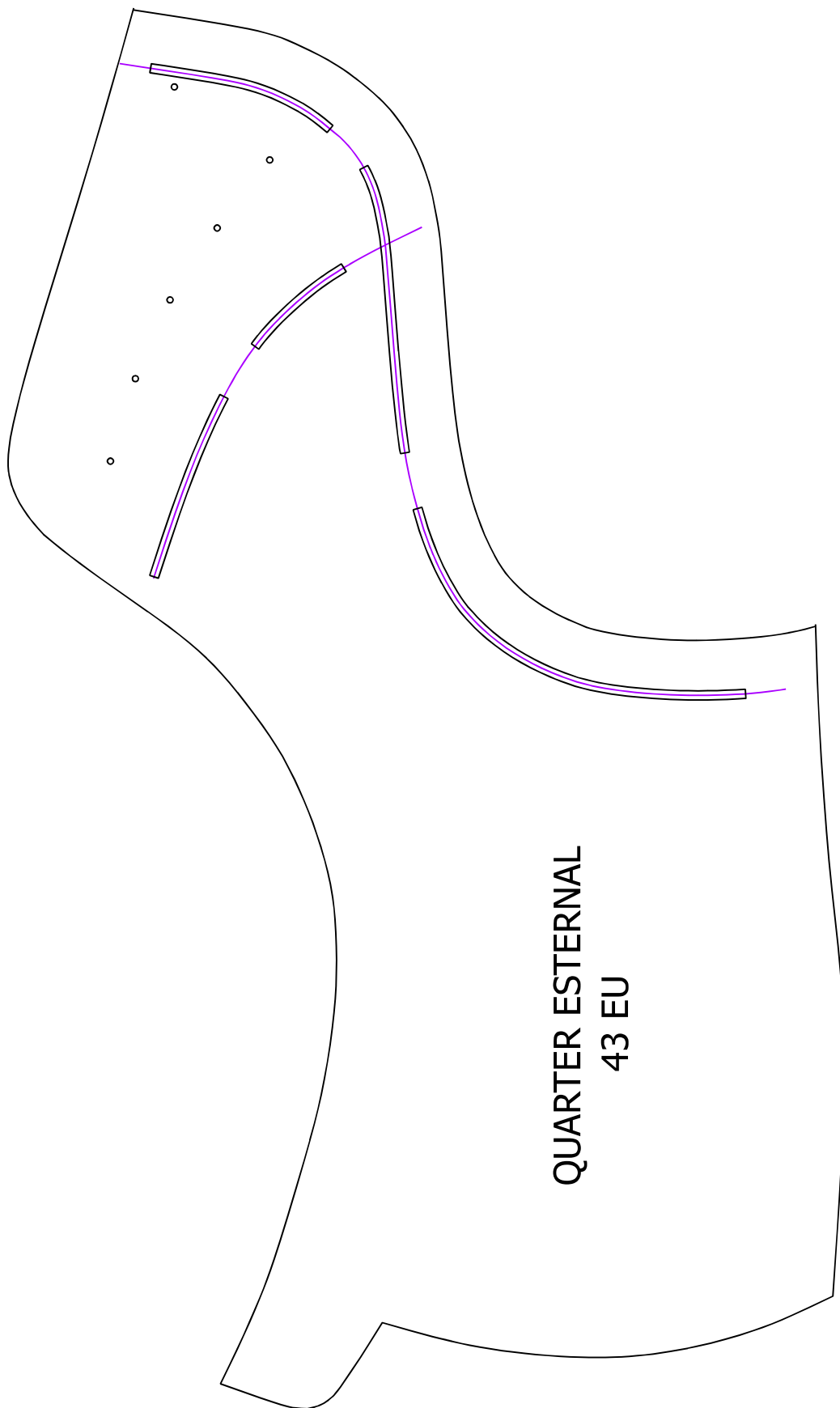
43 EU



11"
Letter
8.5"

A4

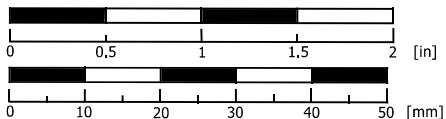


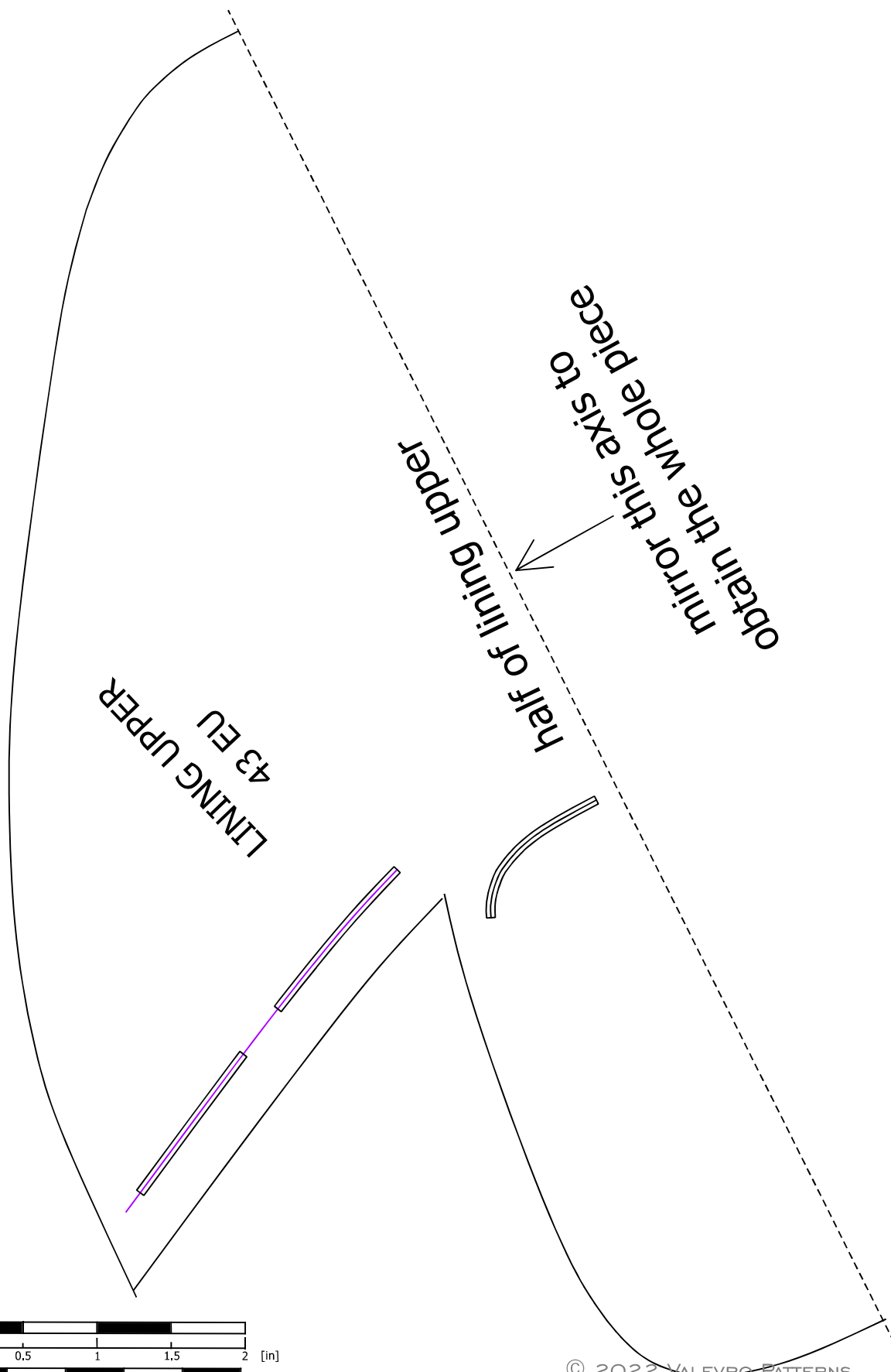


QUARTER ESTERNAL
43 EU

11"
Letter
8.5"

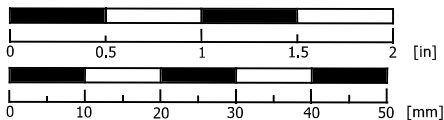
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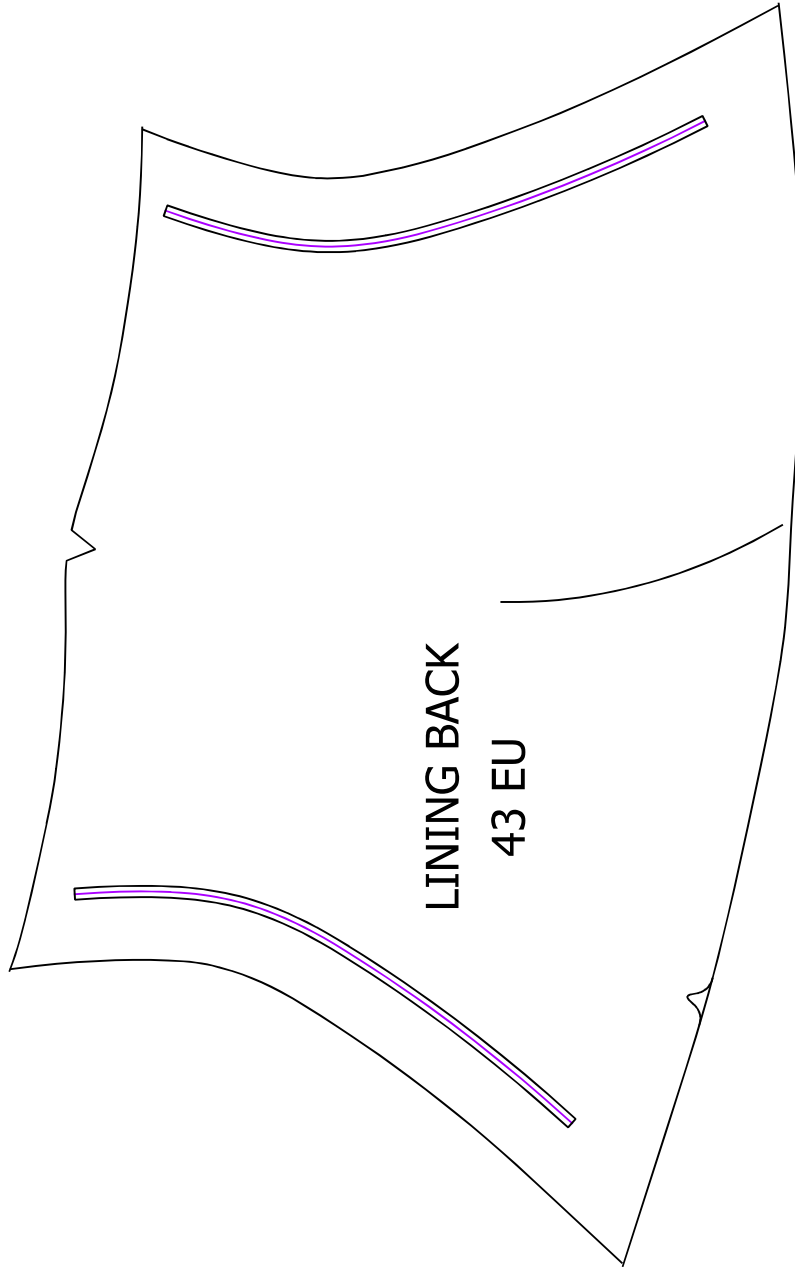




11"
Letter
8.5"

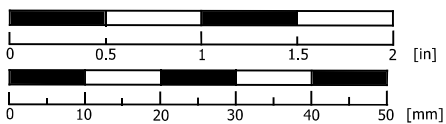
A4

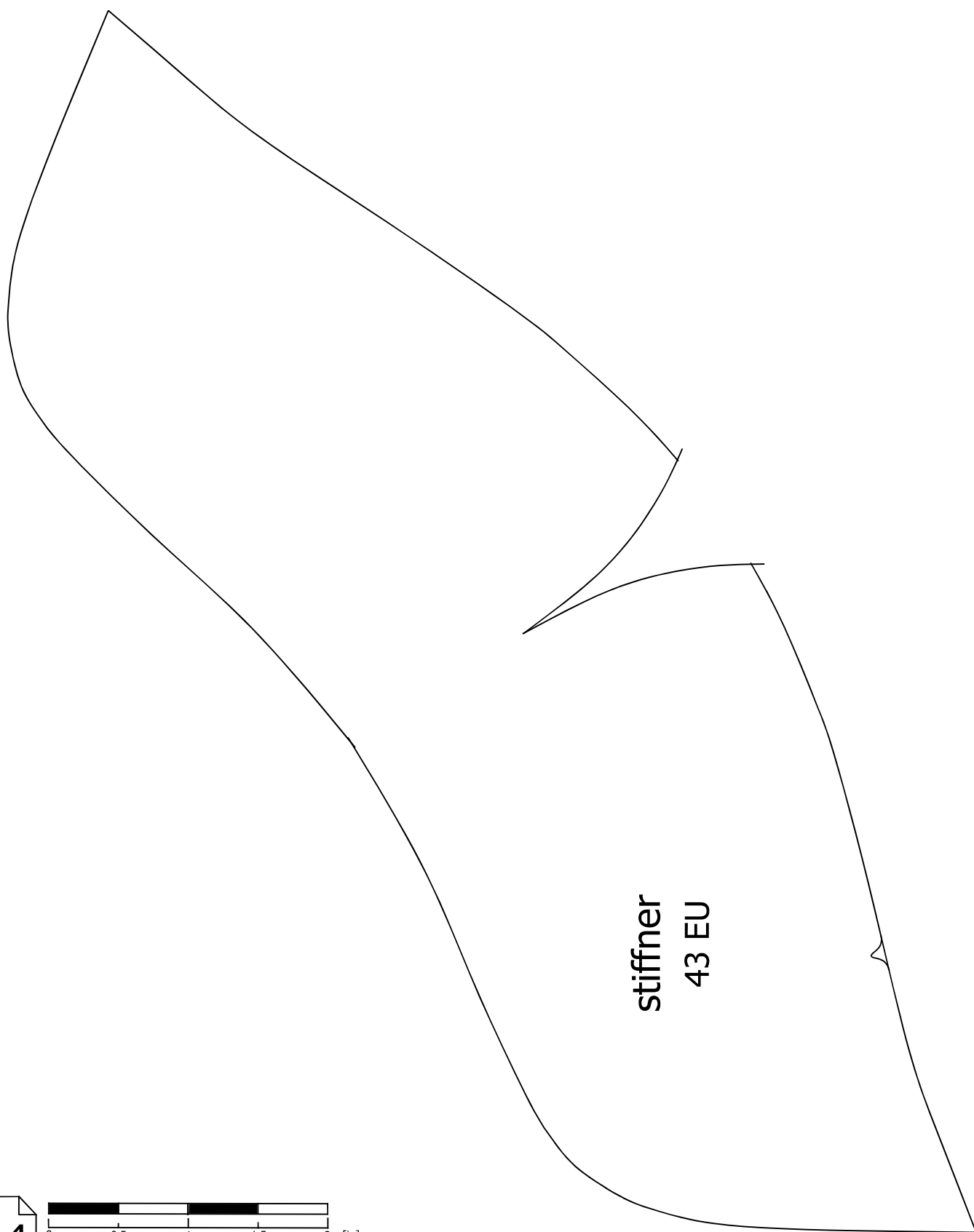




11"
Letter
8.5"

A4

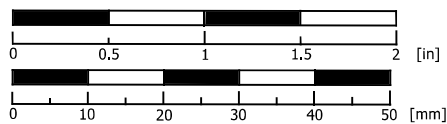


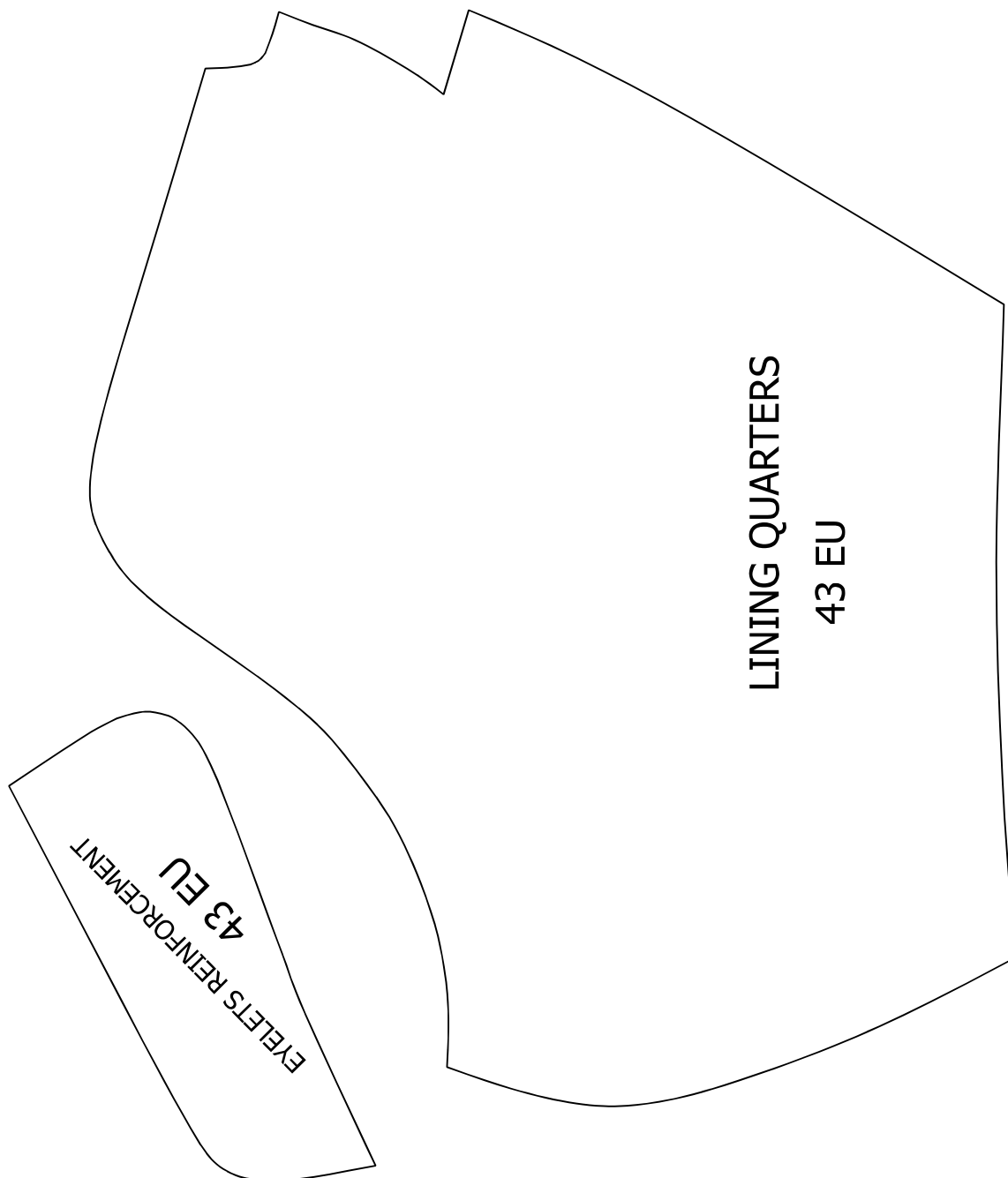


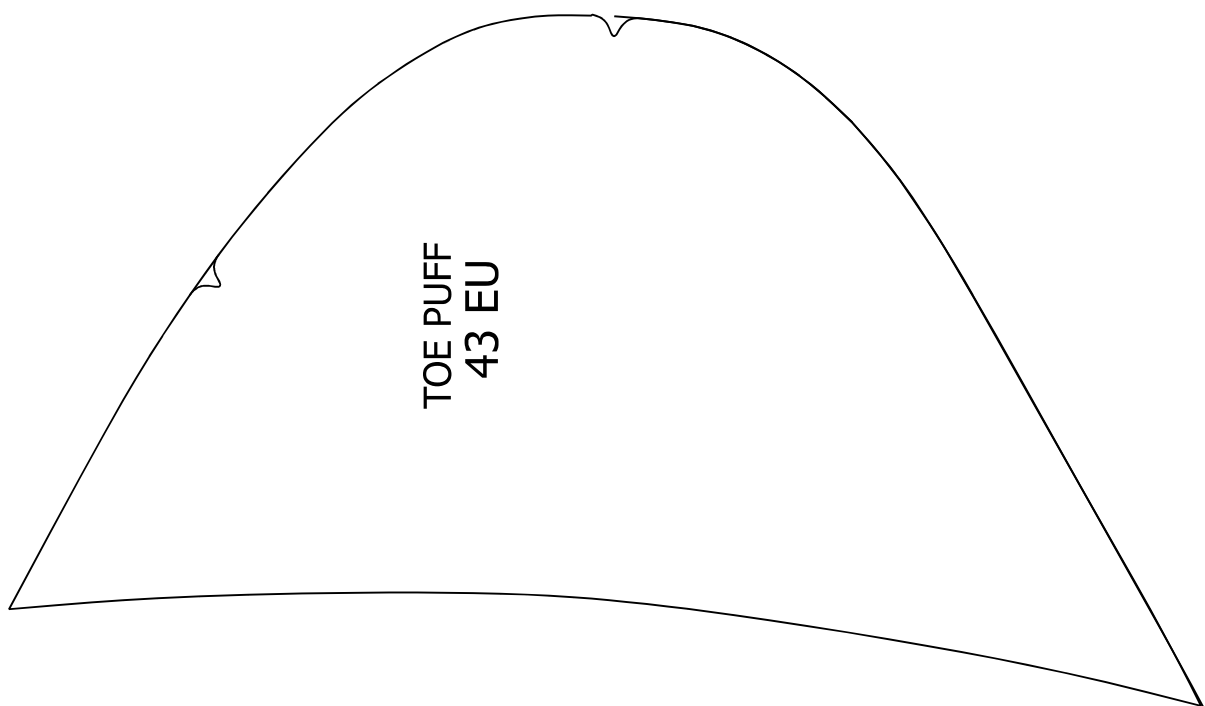
stiffner
43 EU

11"
Letter
8.5"

A4

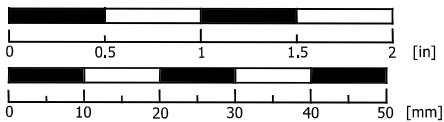






11"
Letter
8.5"

A4

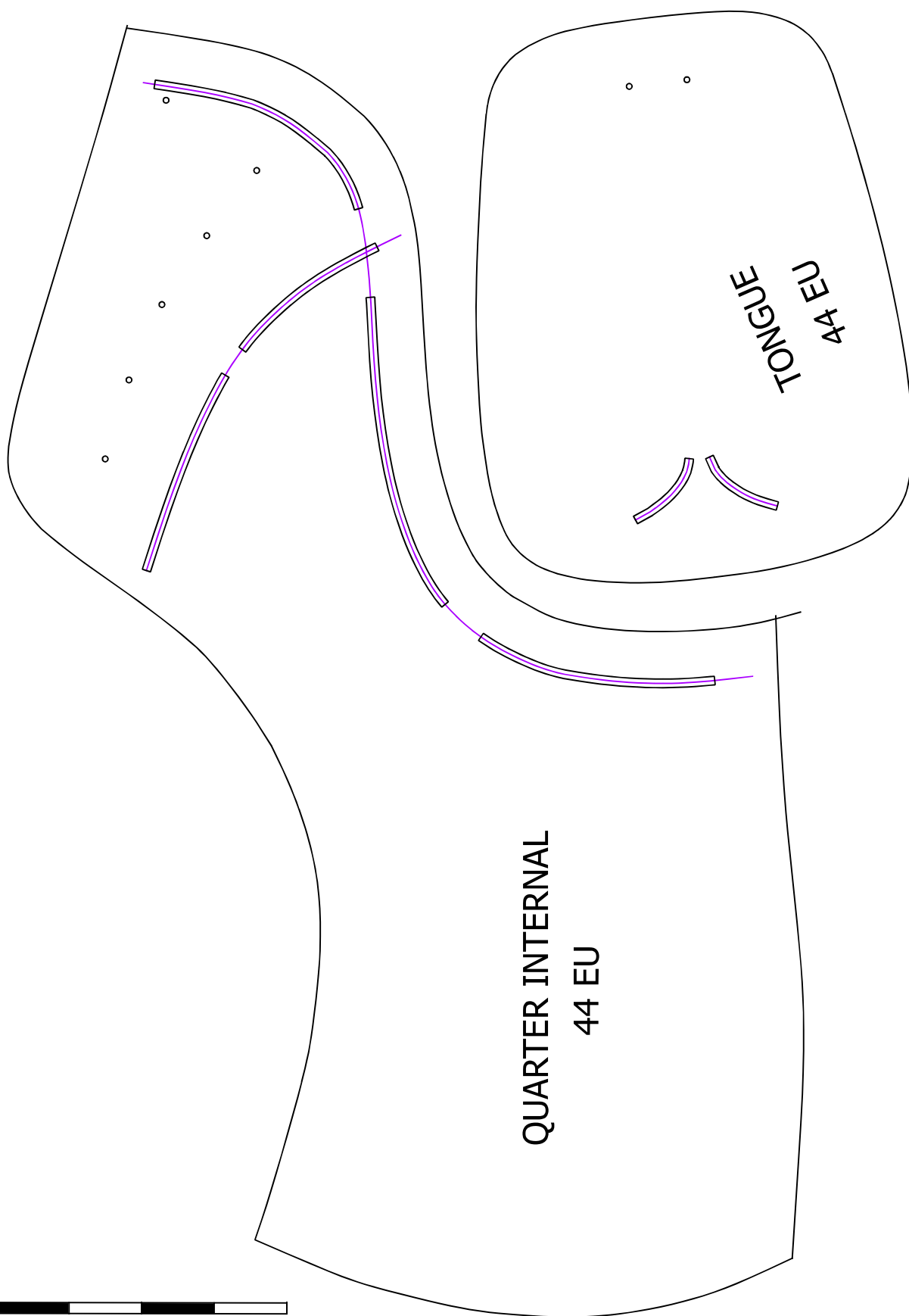


mirror this axis to
obtain the whole piece

half of upper

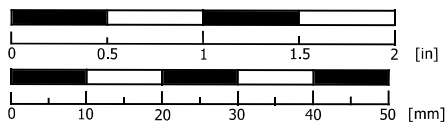
UPPER

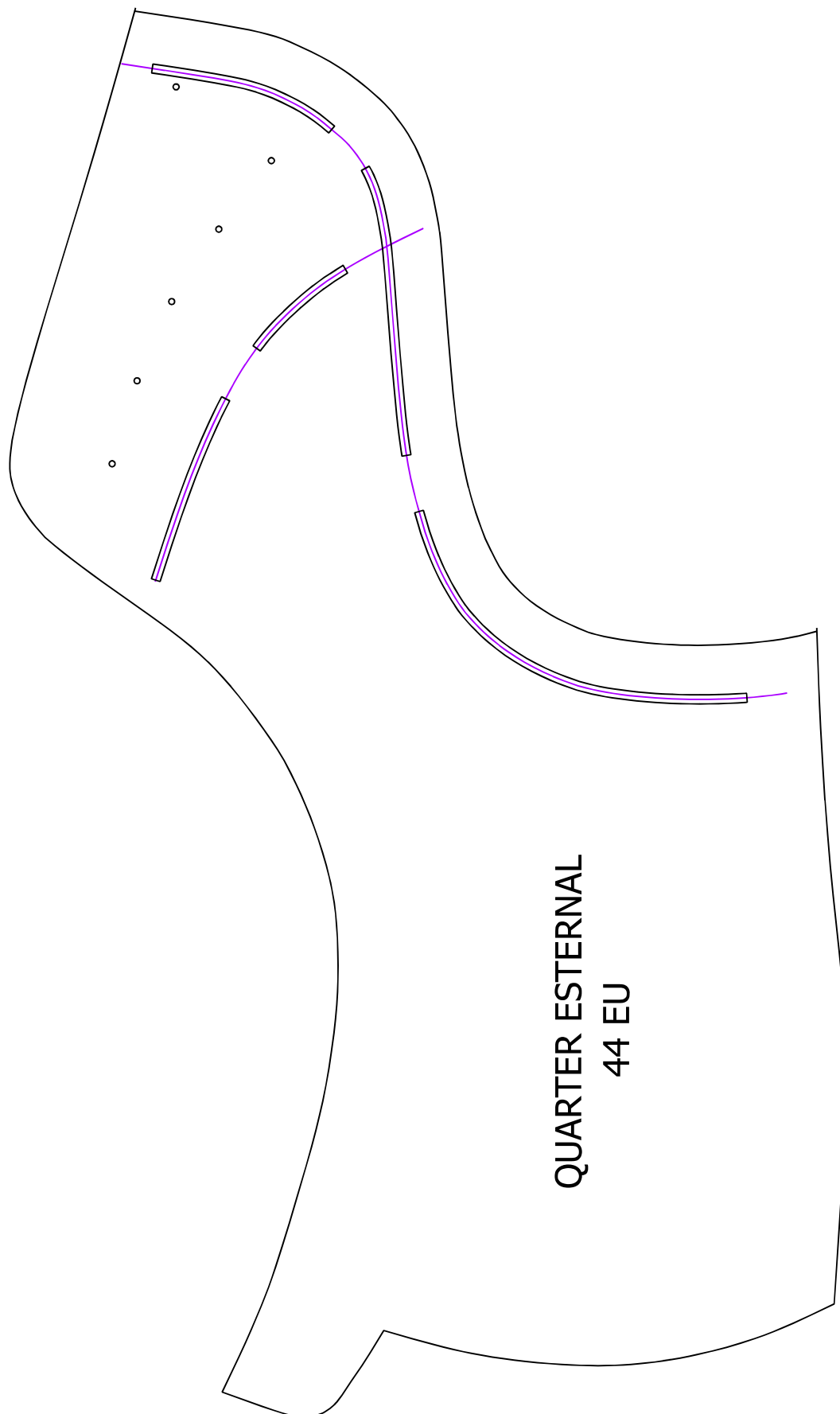
44 EU



11"
Letter
8.5"

A4

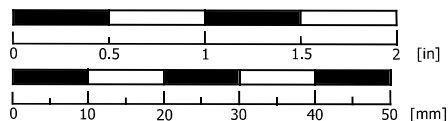


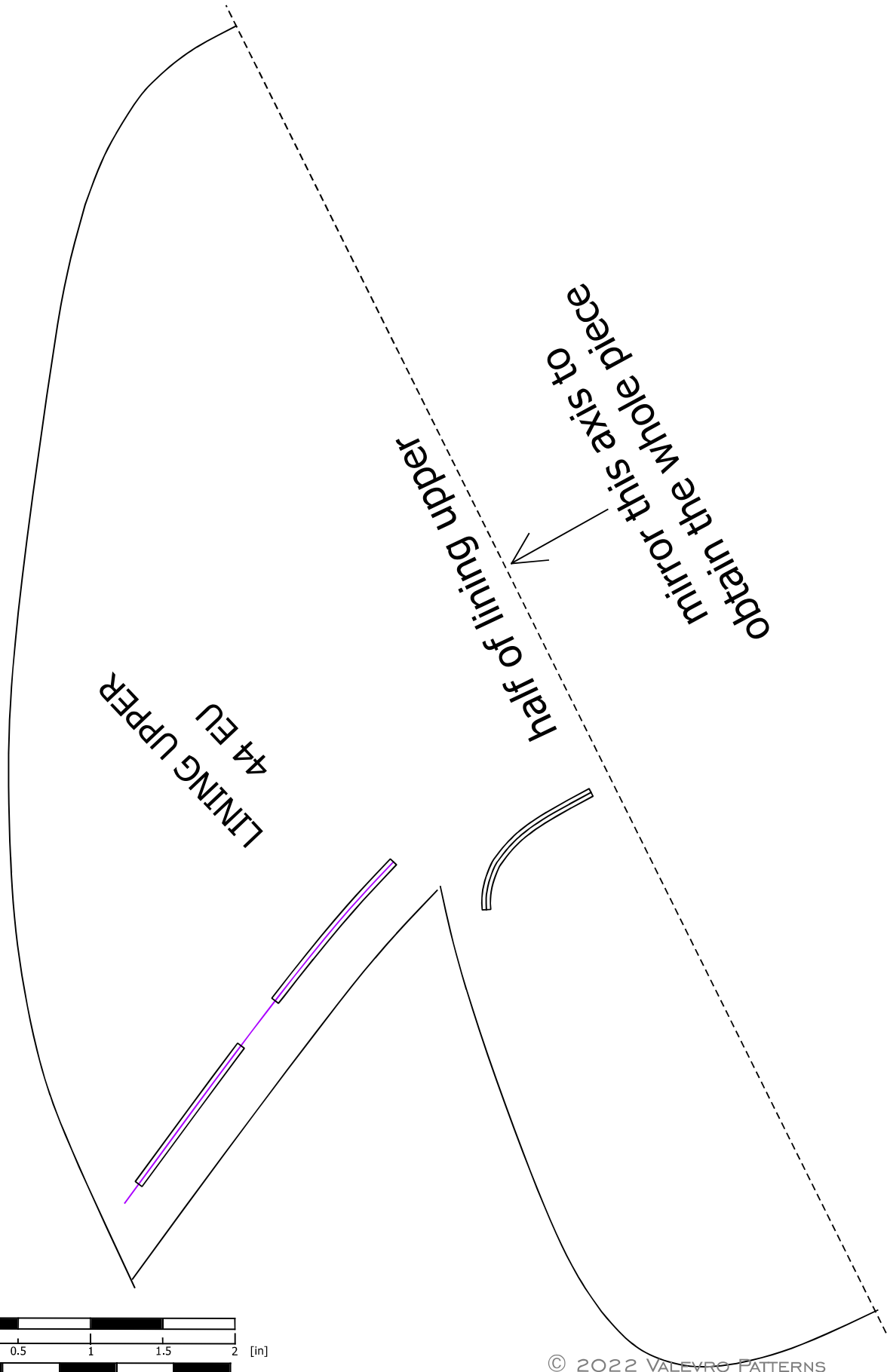


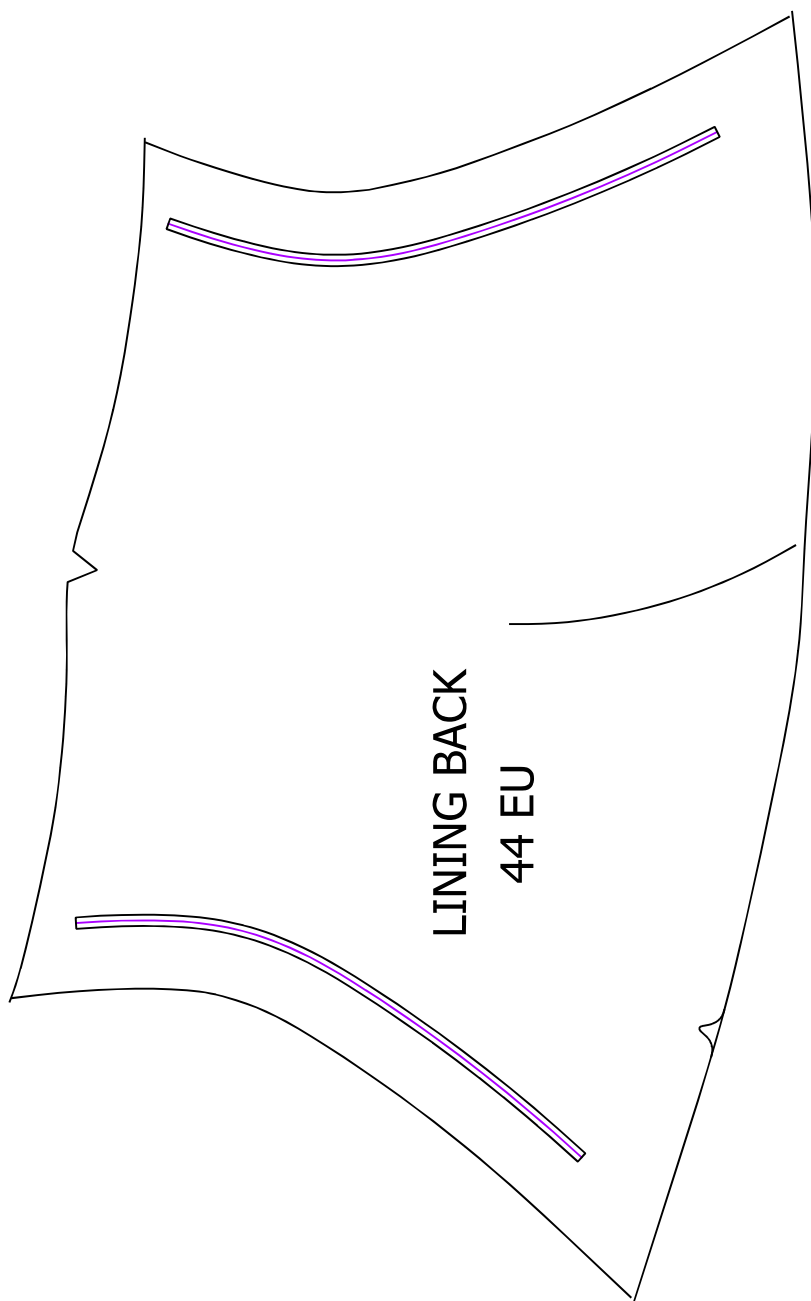
QUARTER ESTERNAL
44 EU

11"
Letter
8.5"

A4

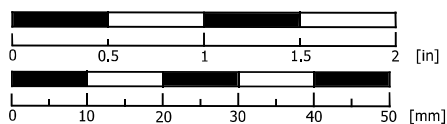


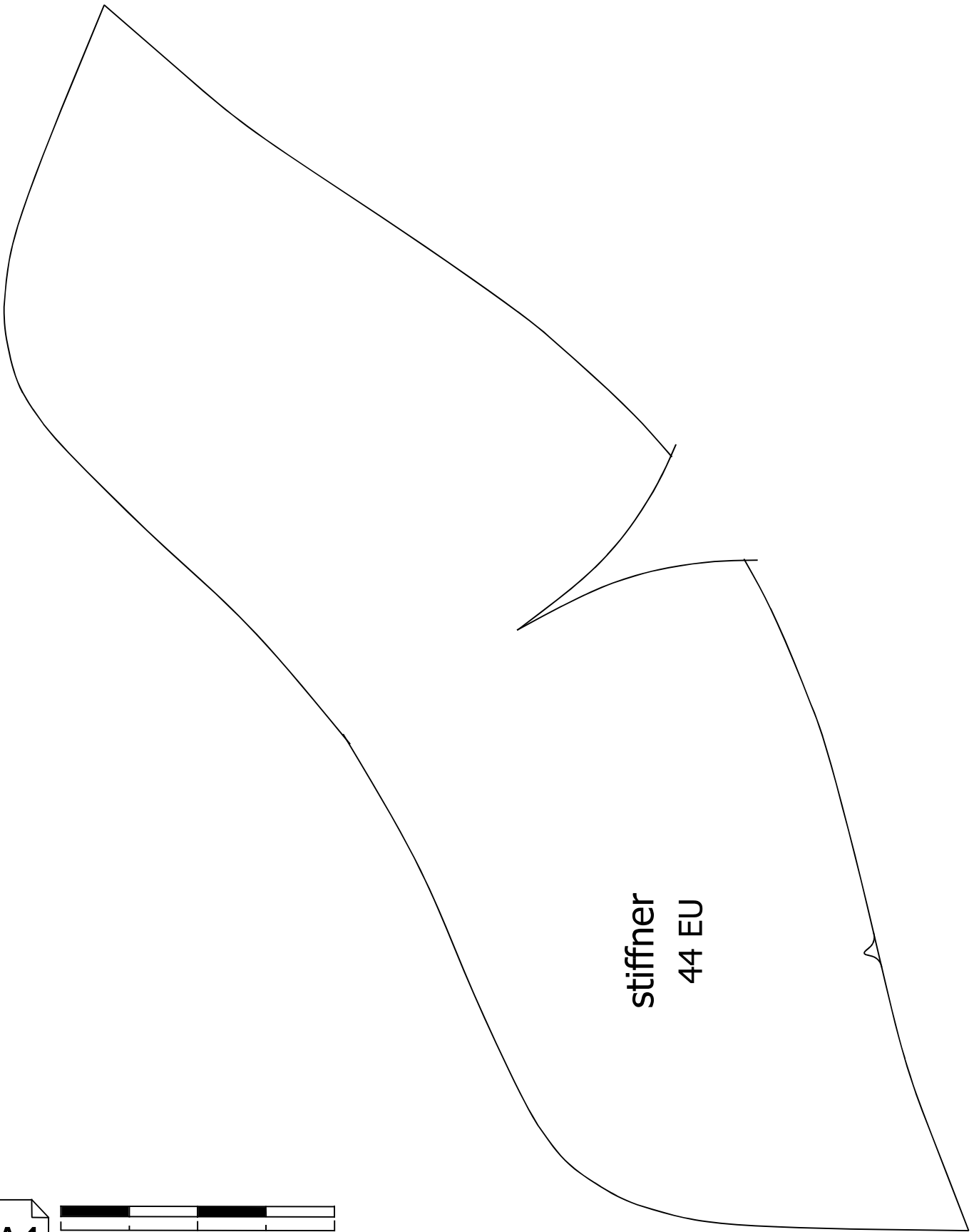




11"
Letter
8.5"

A4

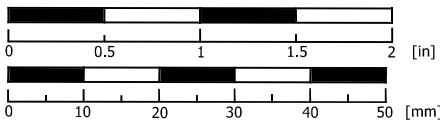


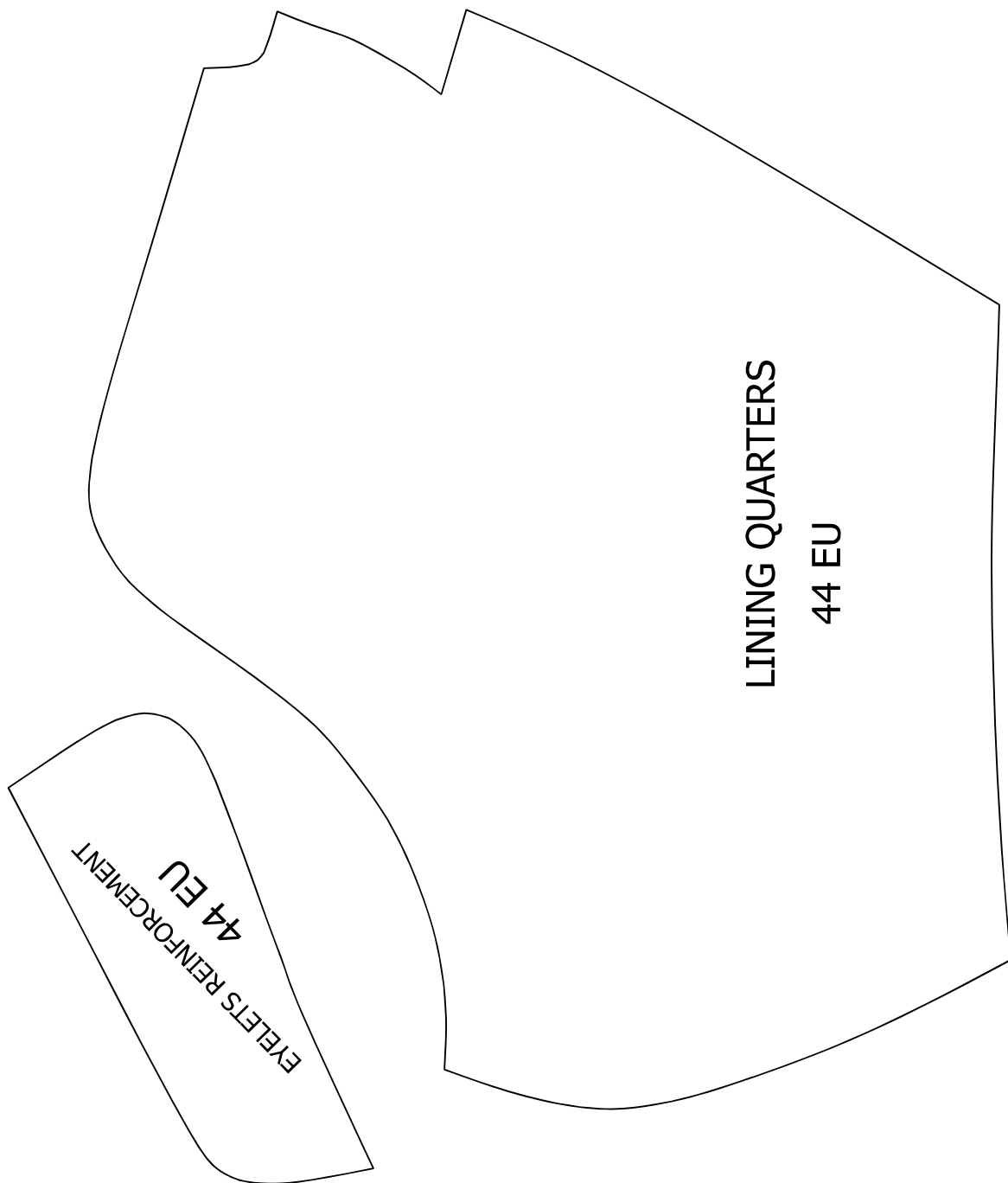


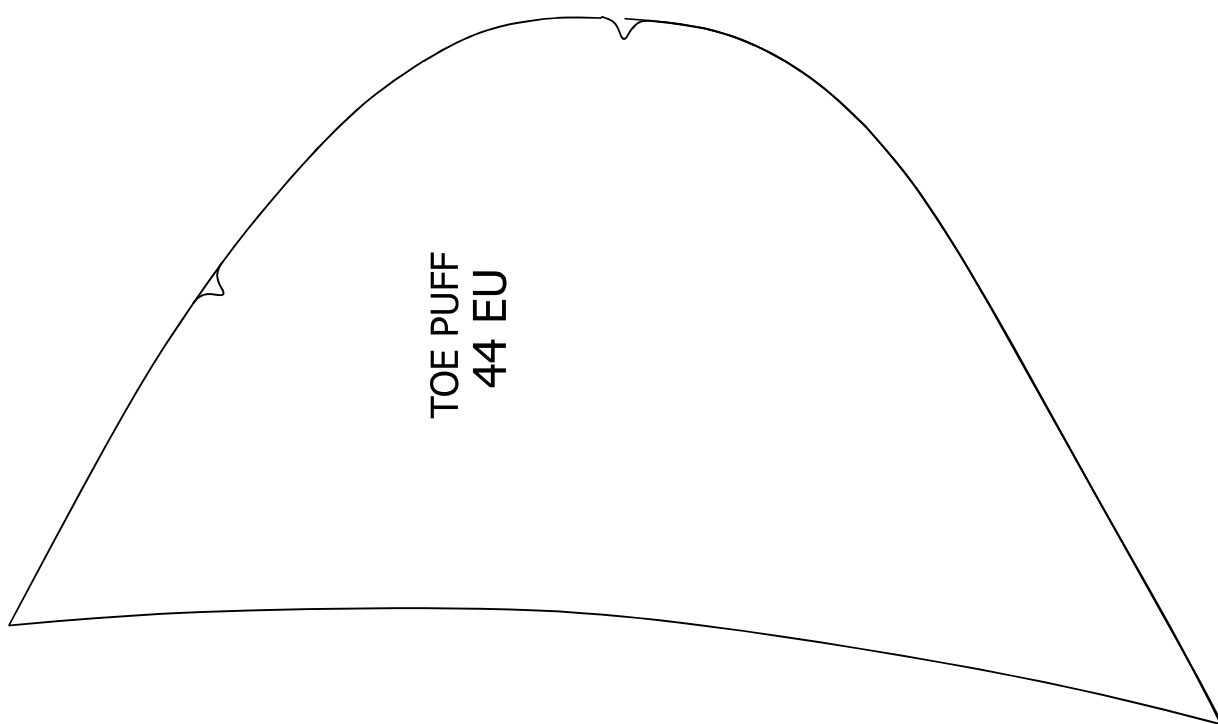
stiffner
44 EU

11"
Letter
8.5"

A4

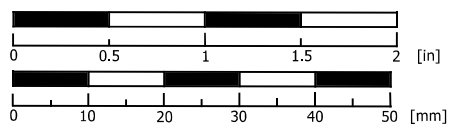






11"
Letter
8.5"

A4



mirror this axis to
obtain the whole piece



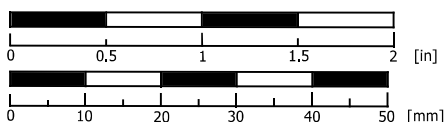
half of upper

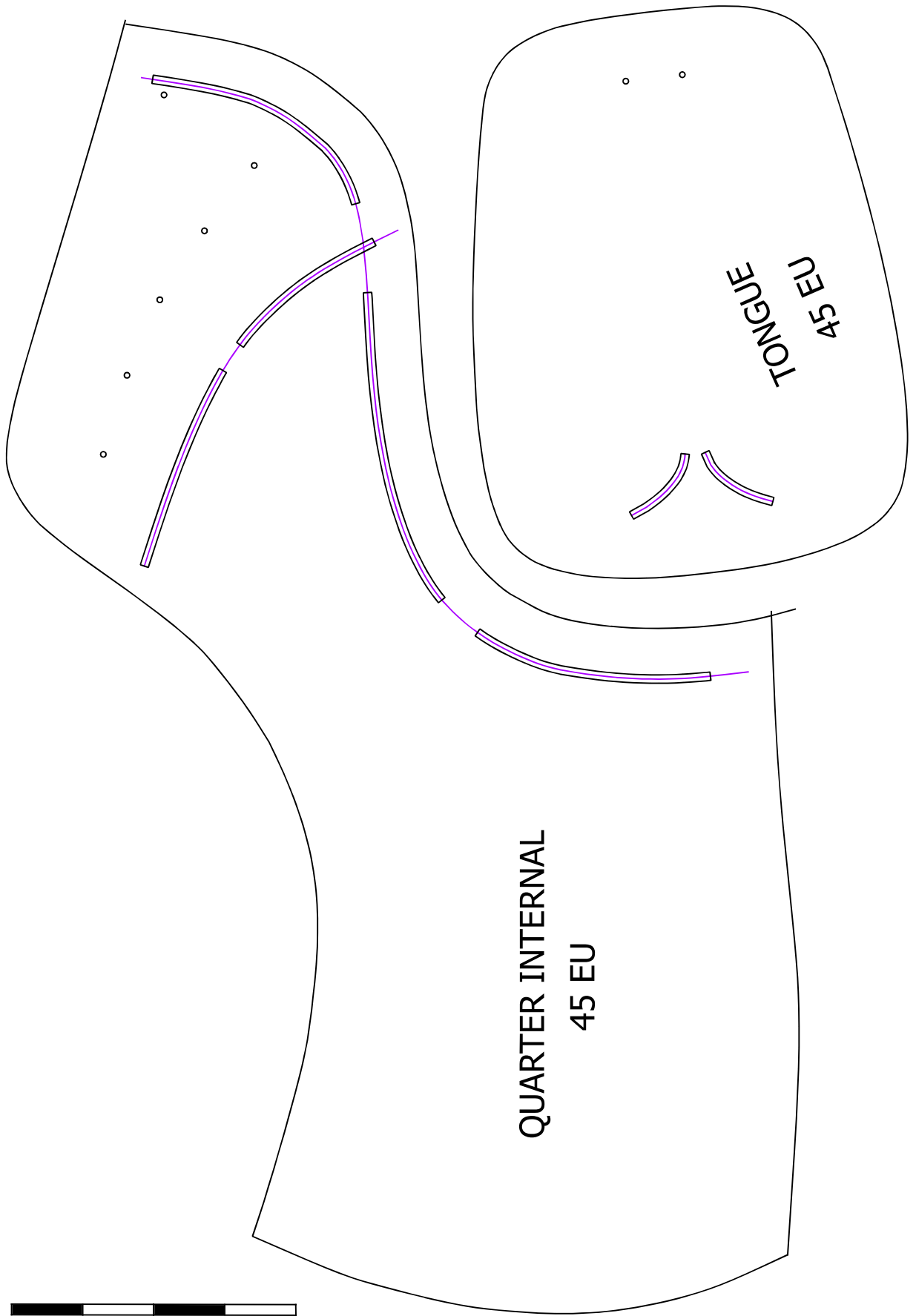
UPPER

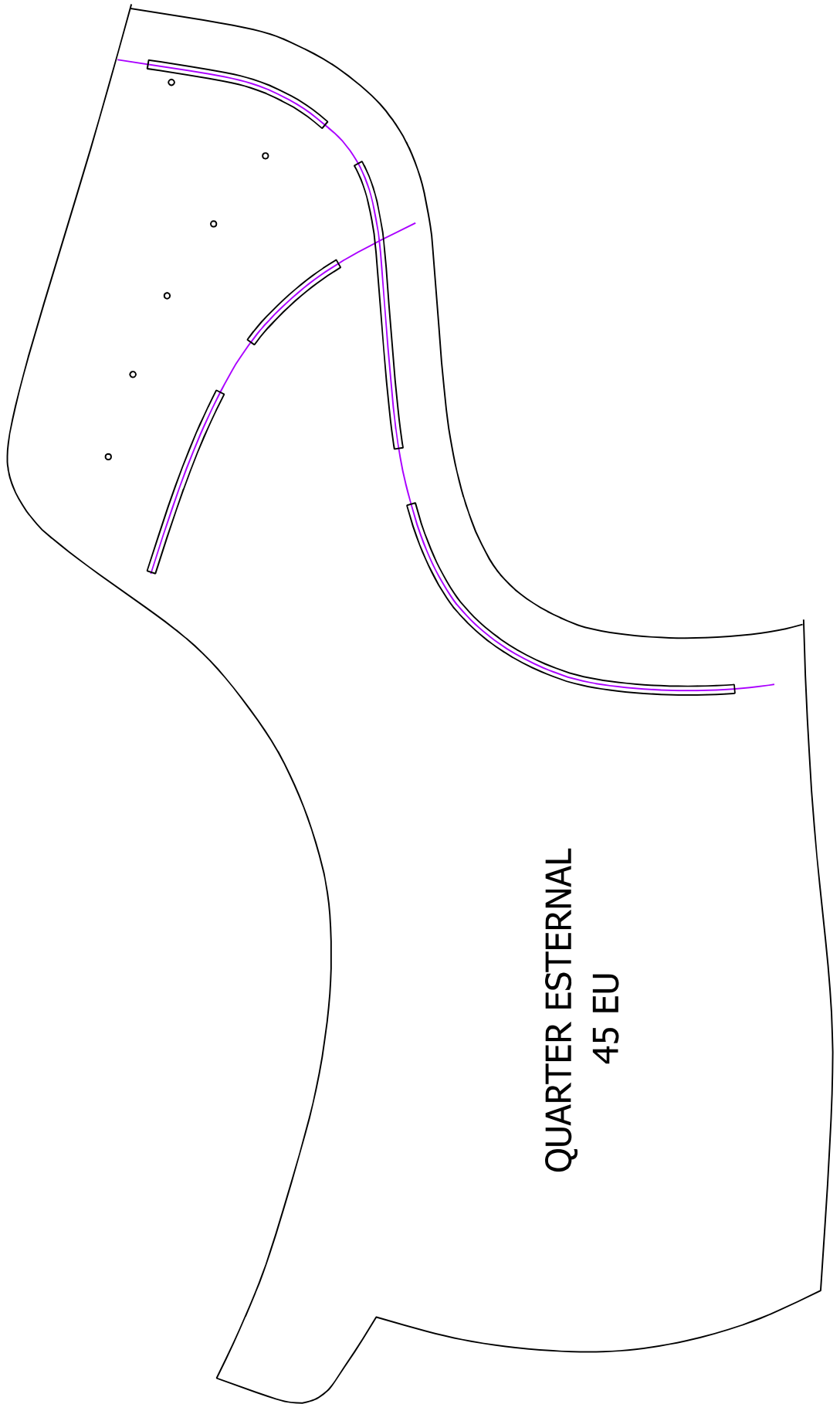
45 EU

11"
Letter
8.5"

A4



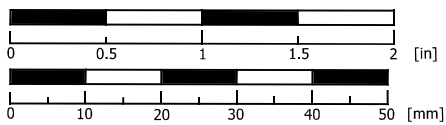


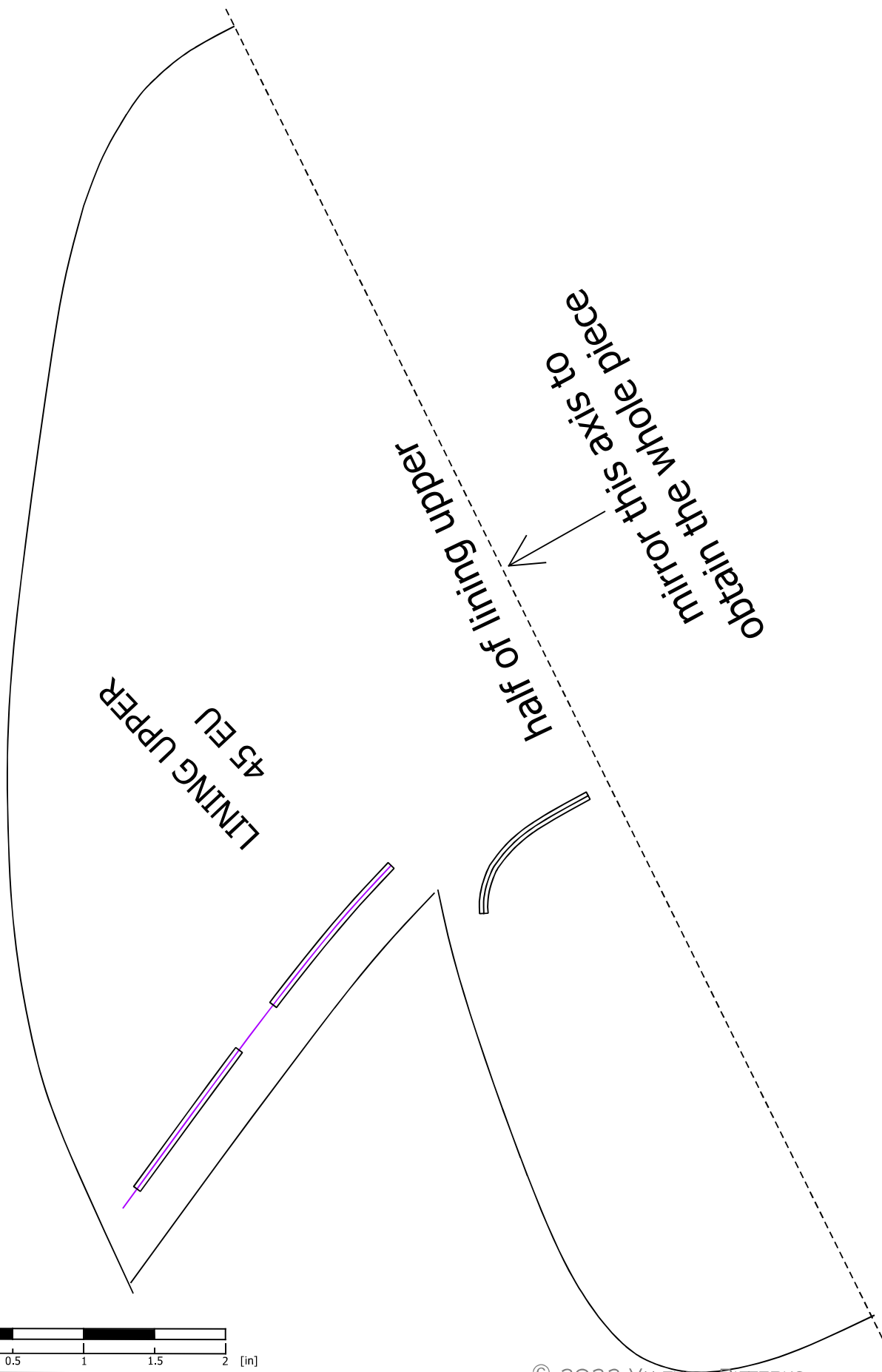


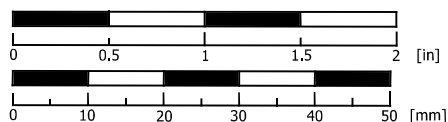
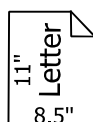
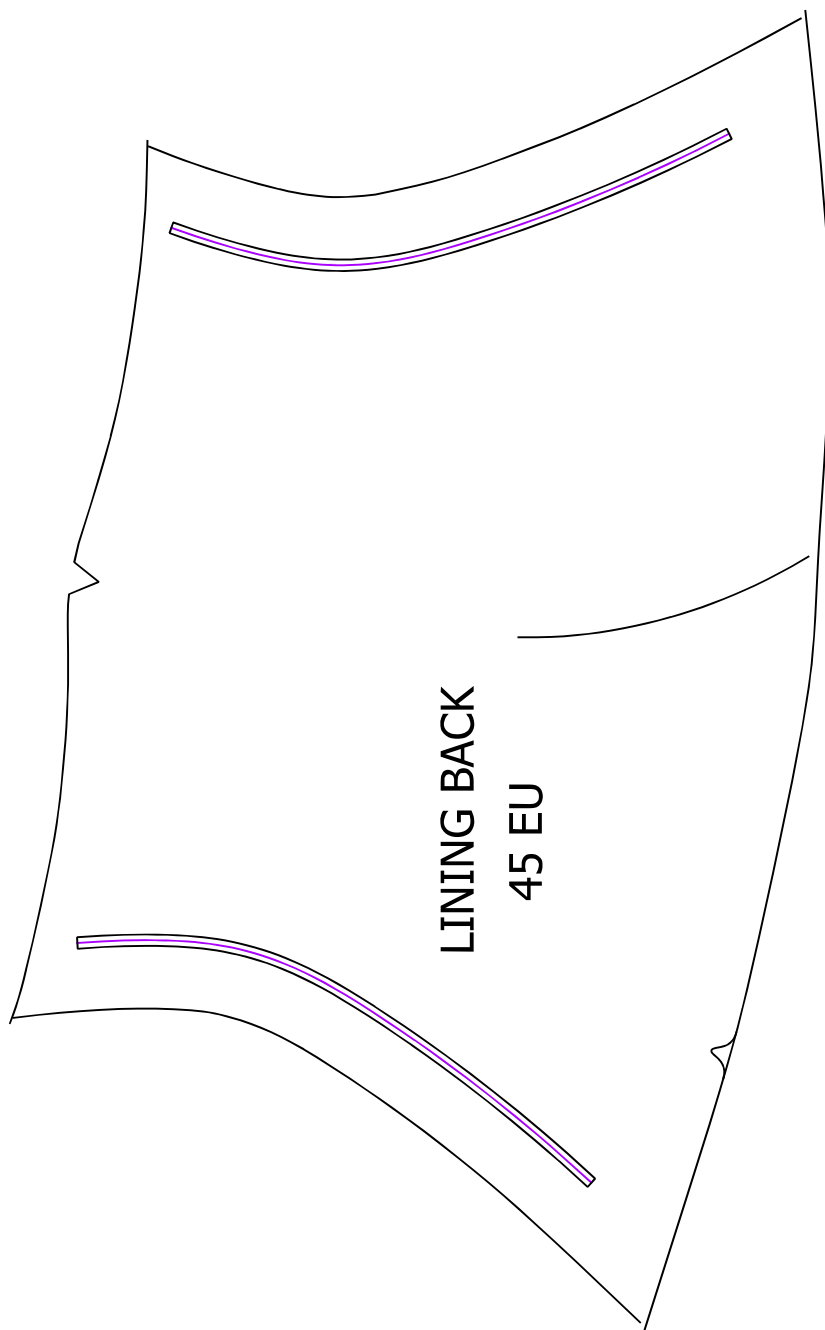
QUARTER ESTERNAL
45 EU

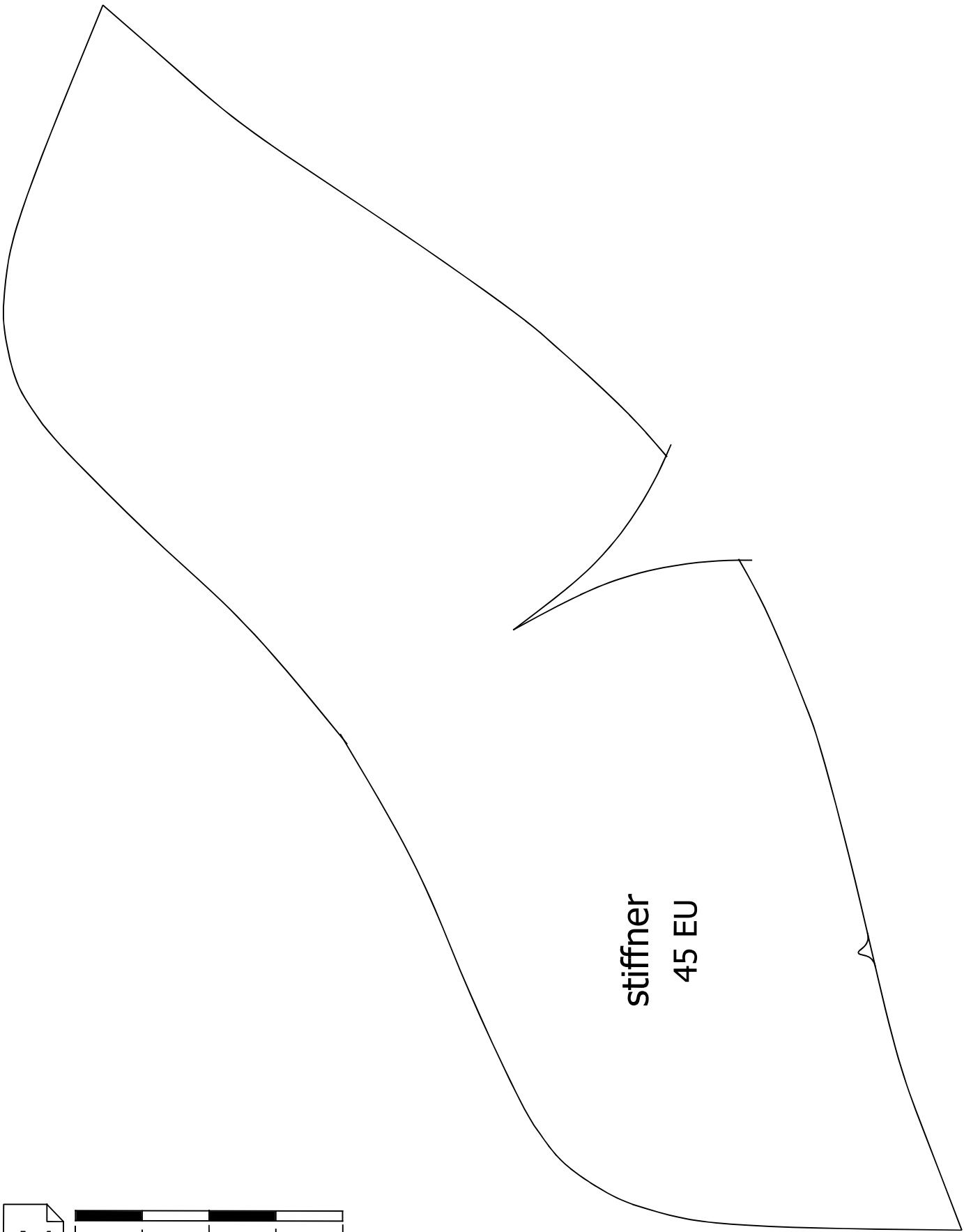
11"
Letter
8.5"

A4





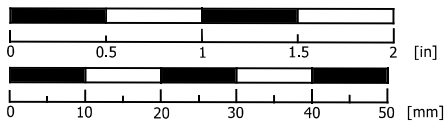


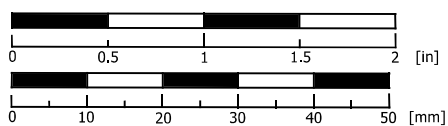
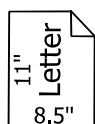
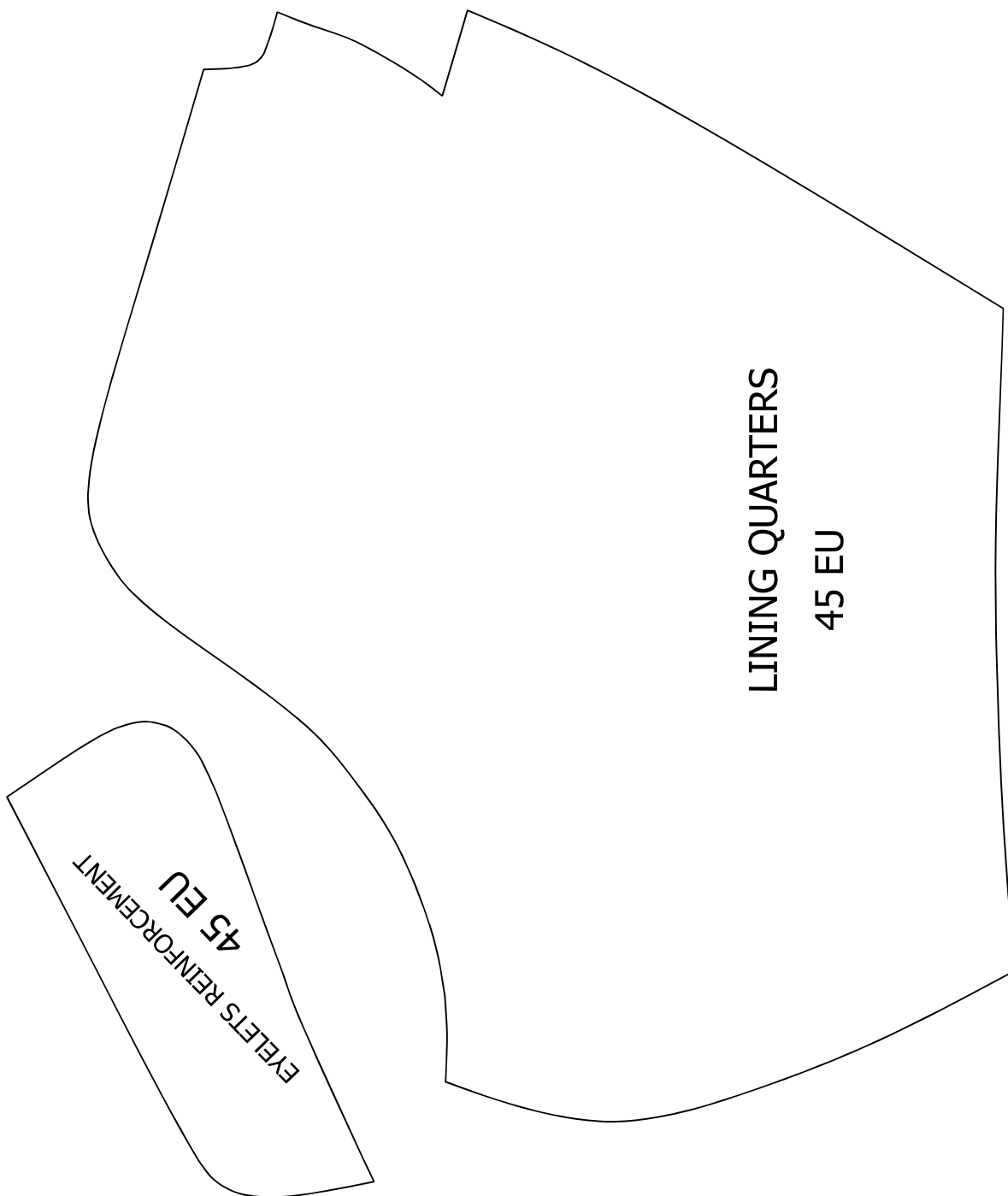


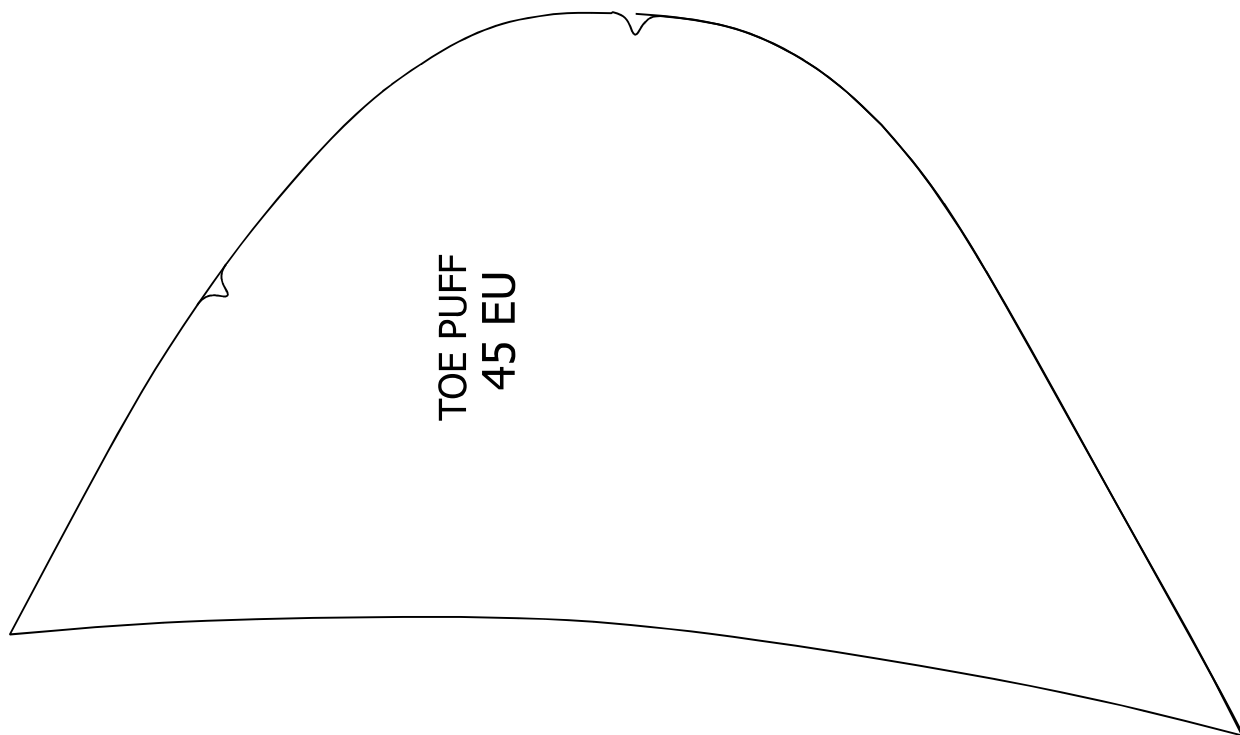
stiffner
45 EU

11"
Letter
8.5"

A4

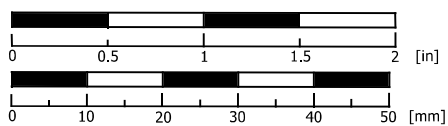






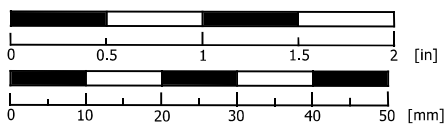
11"
8.5"
Letter

A4



11"
Letter
8.5"

A4



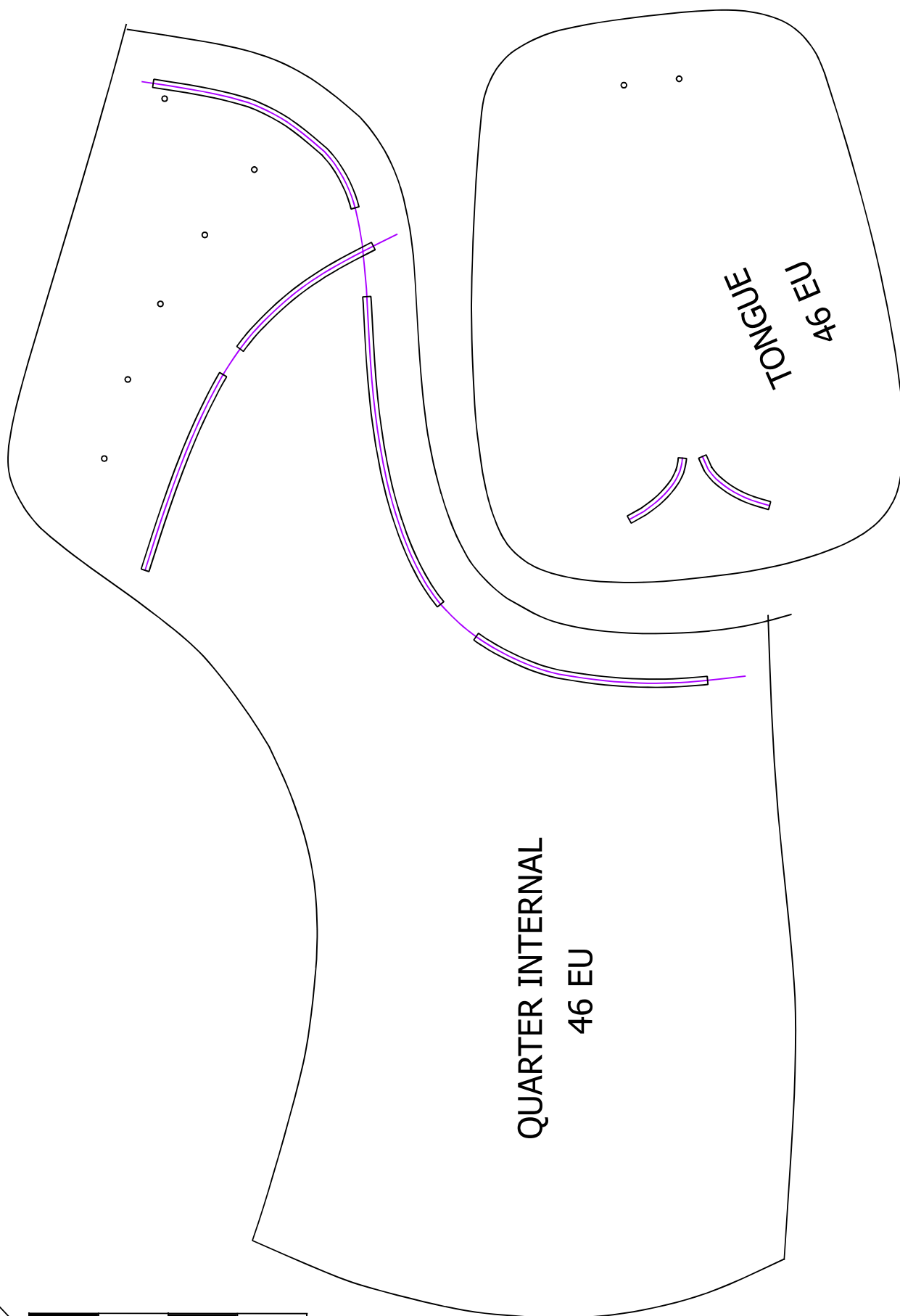
mirror this axis to
obtain the whole piece



half of upper

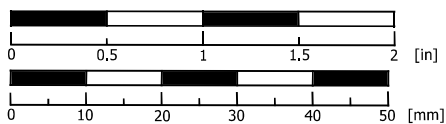
UPPER

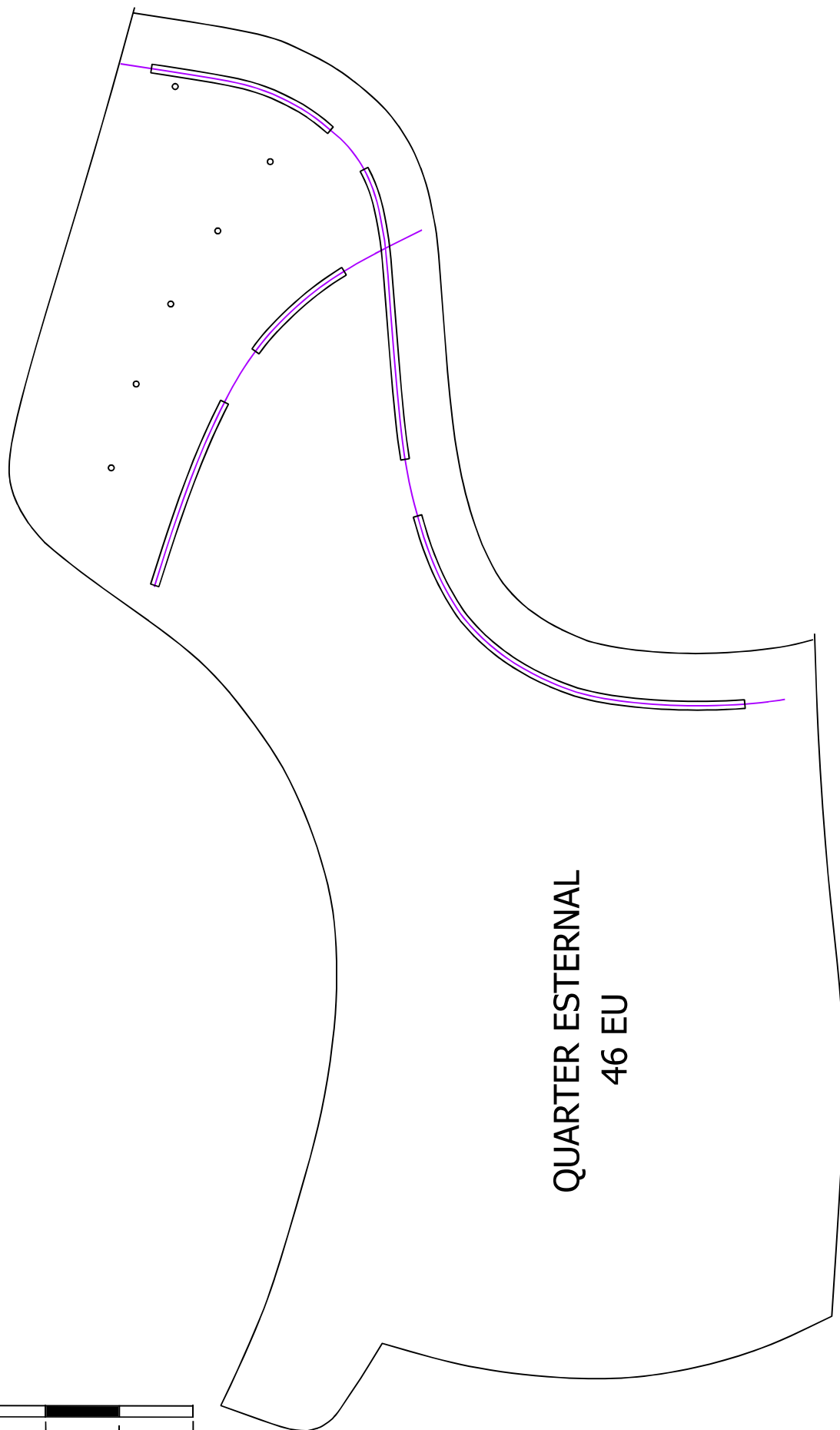
46 EU



11"
Letter
8.5"

A4

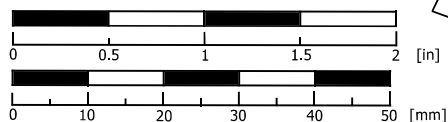


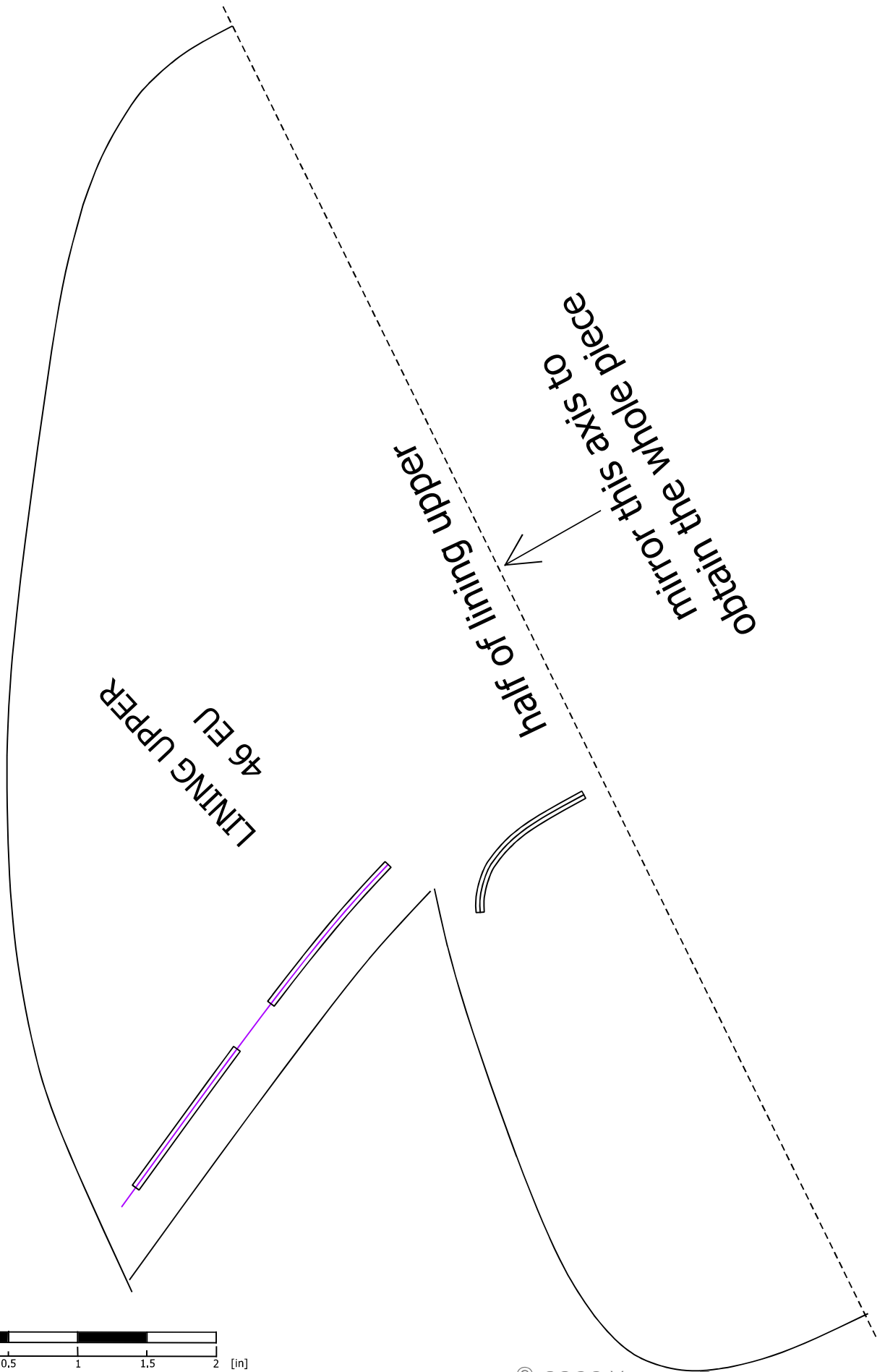


QUARTER ESTERNAL
46 EU

11"
Letter
8.5"

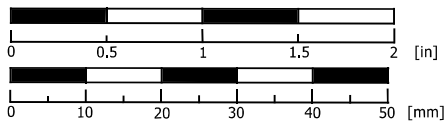
A4

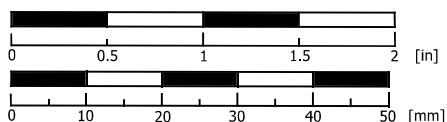
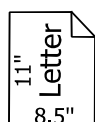
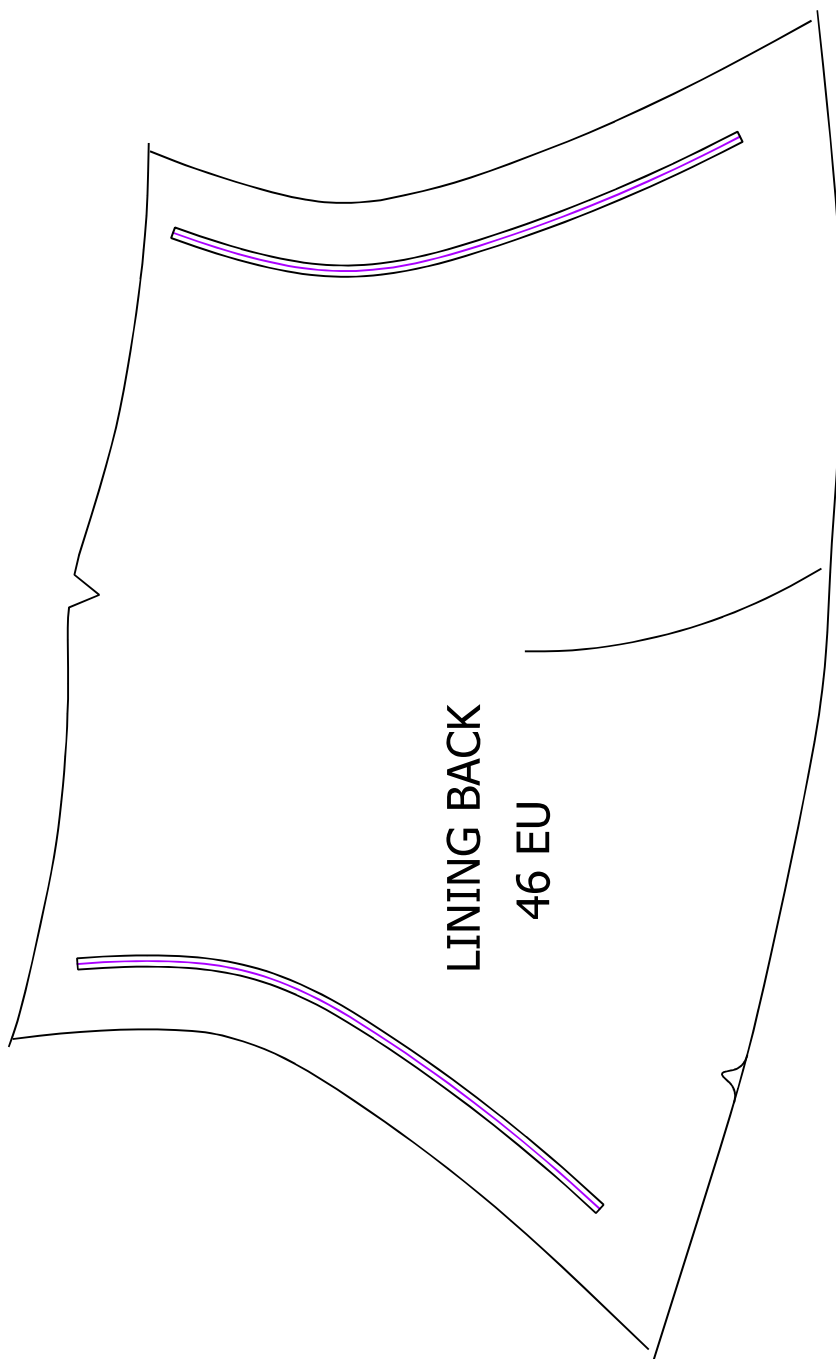


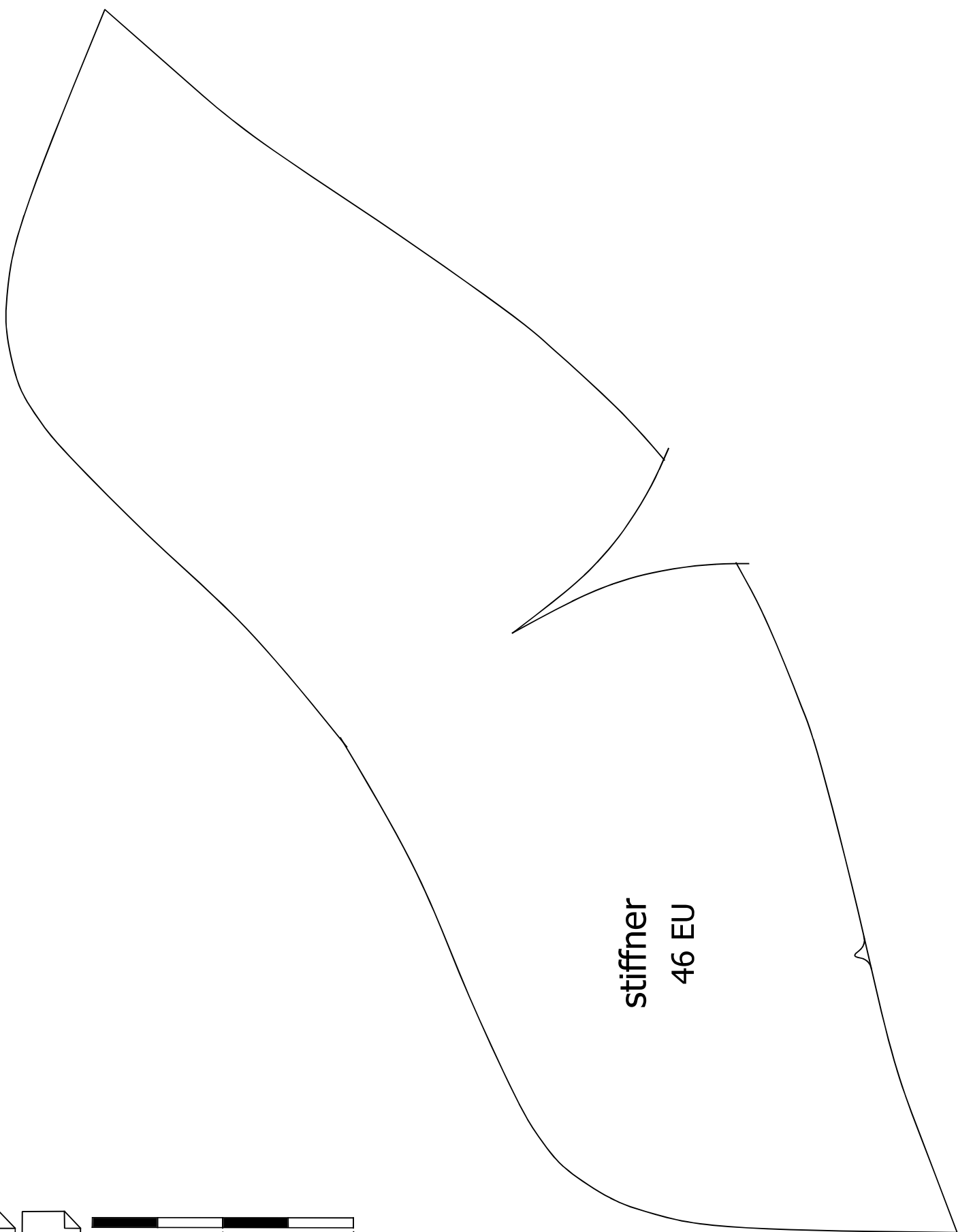


11"
Letter
8.5"

A4



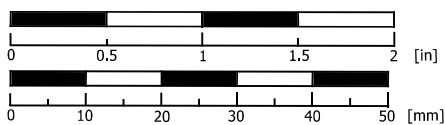


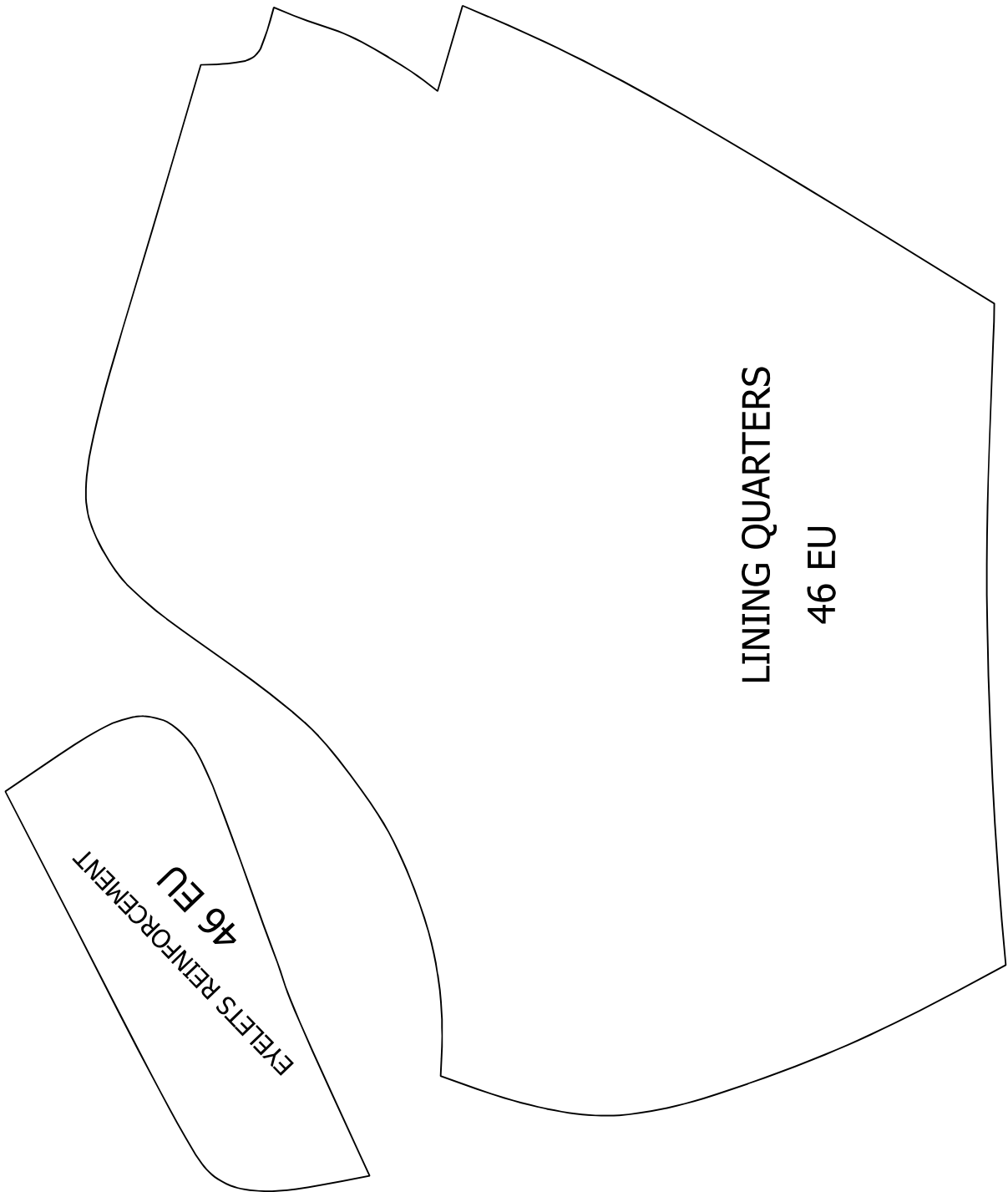


stiffner
46 EU

11"
Letter
8.5"

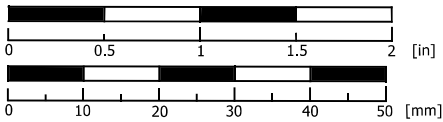
A4

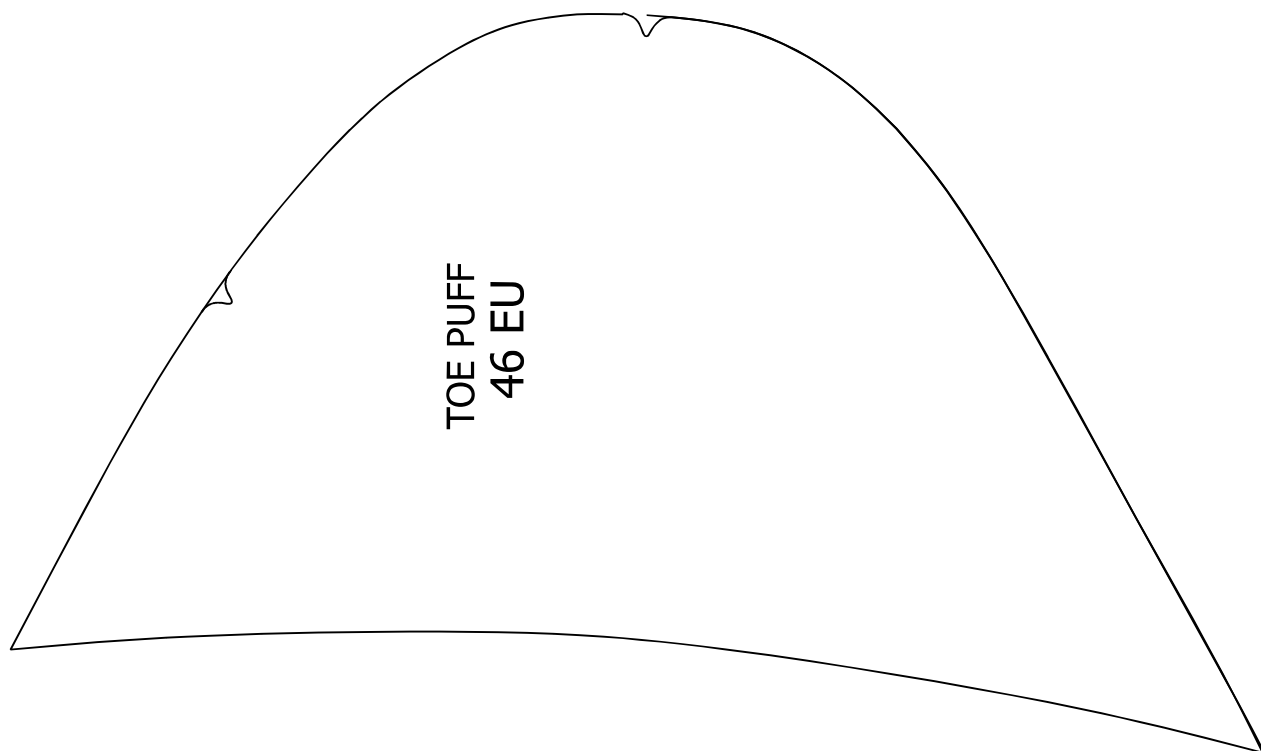




11"
Letter
8.5"

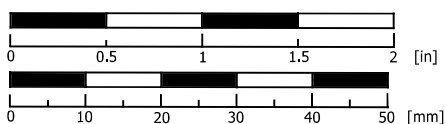
A4



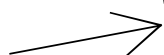


11"
Letter
8.5"

A4



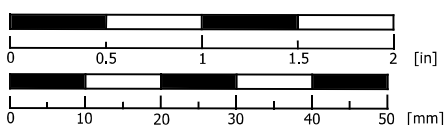
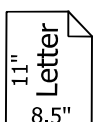
mirror this axis to
obtain the whole piece

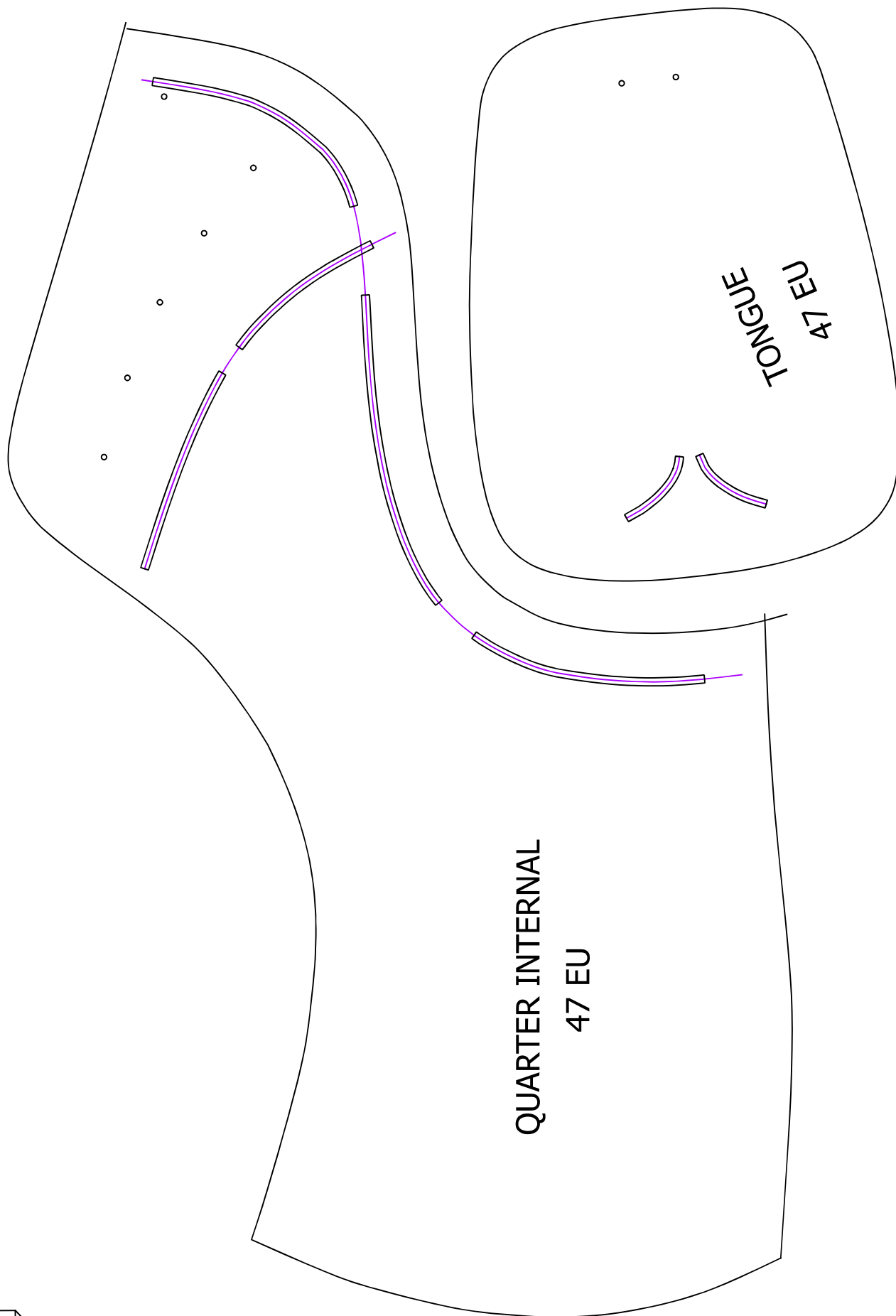


half of upper

UPPER

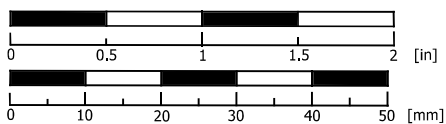
47 EU

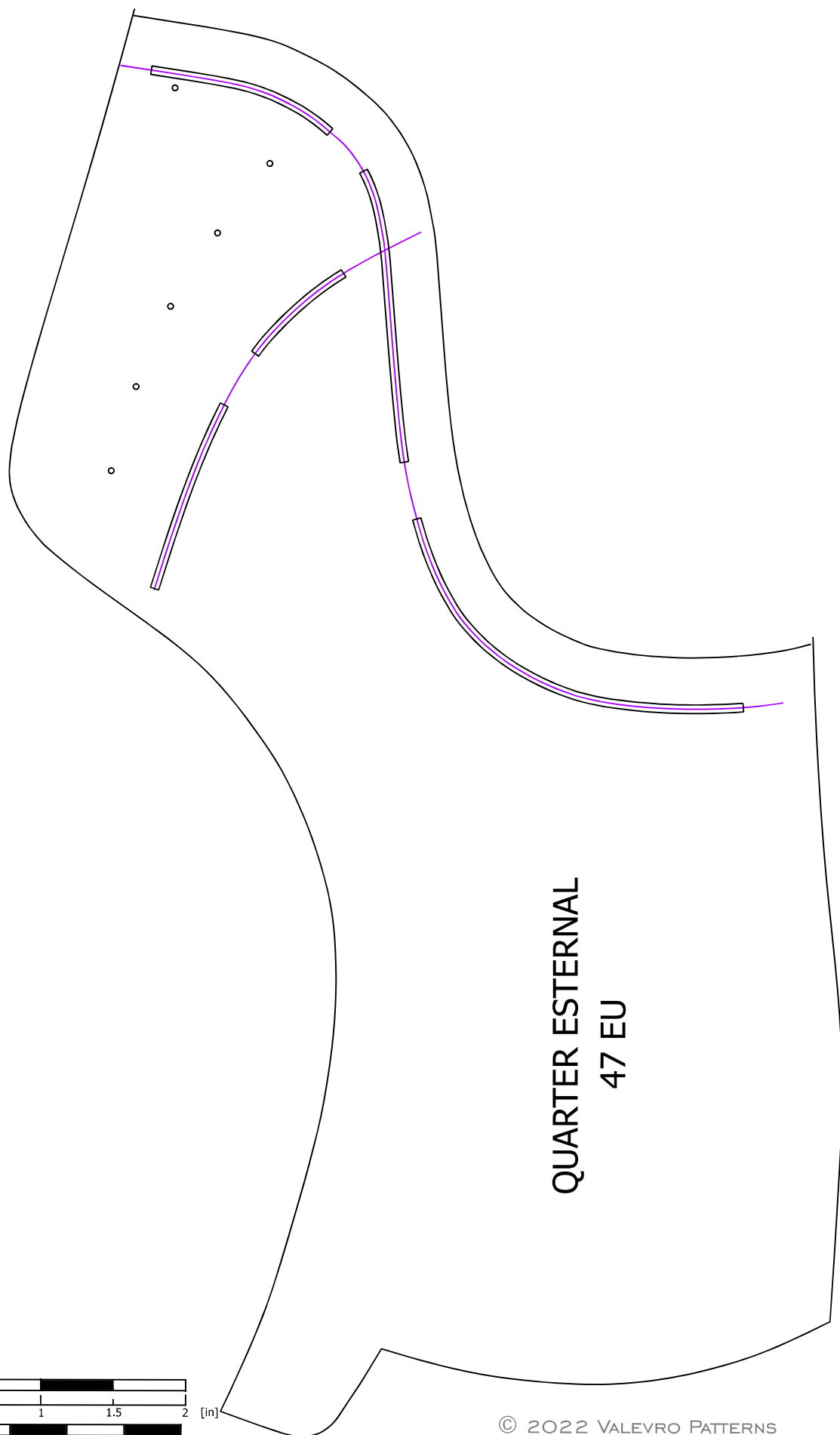




11"
Letter
8.5"

A4

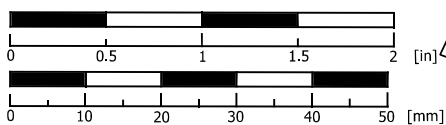


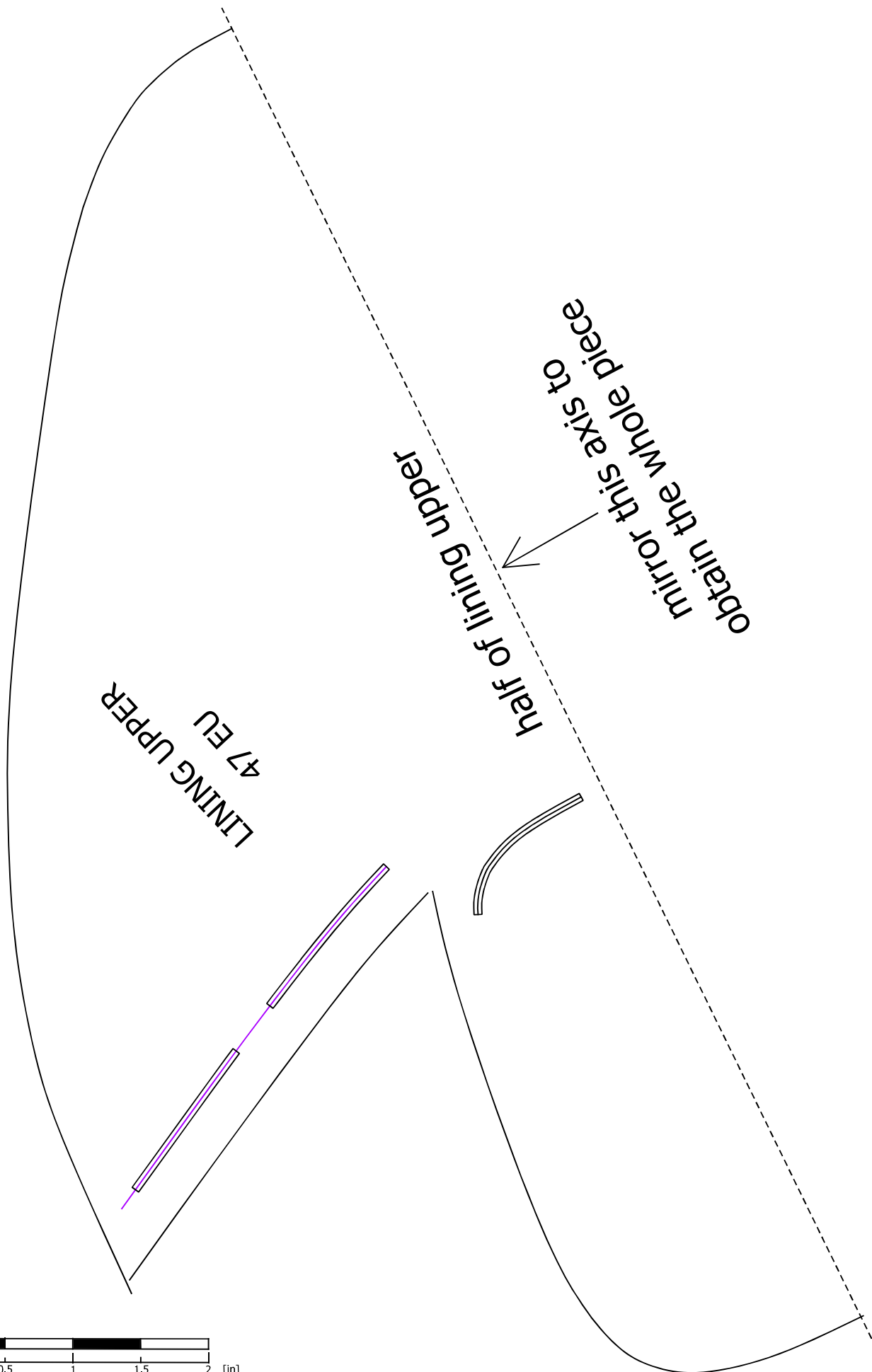


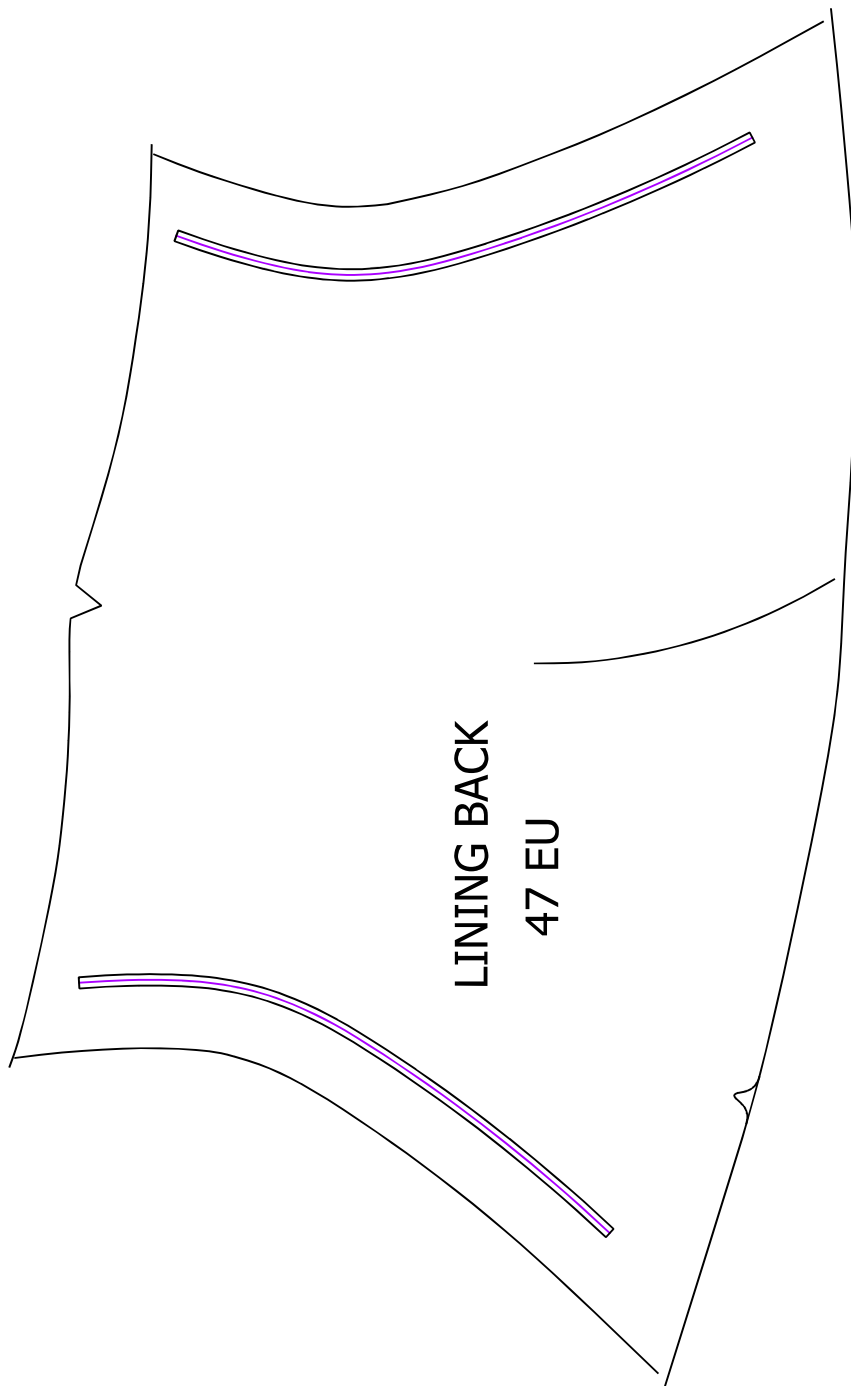
QUARTER ESTERNAL
47 EU

11"
Letter
8.5"

A4

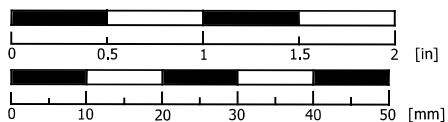


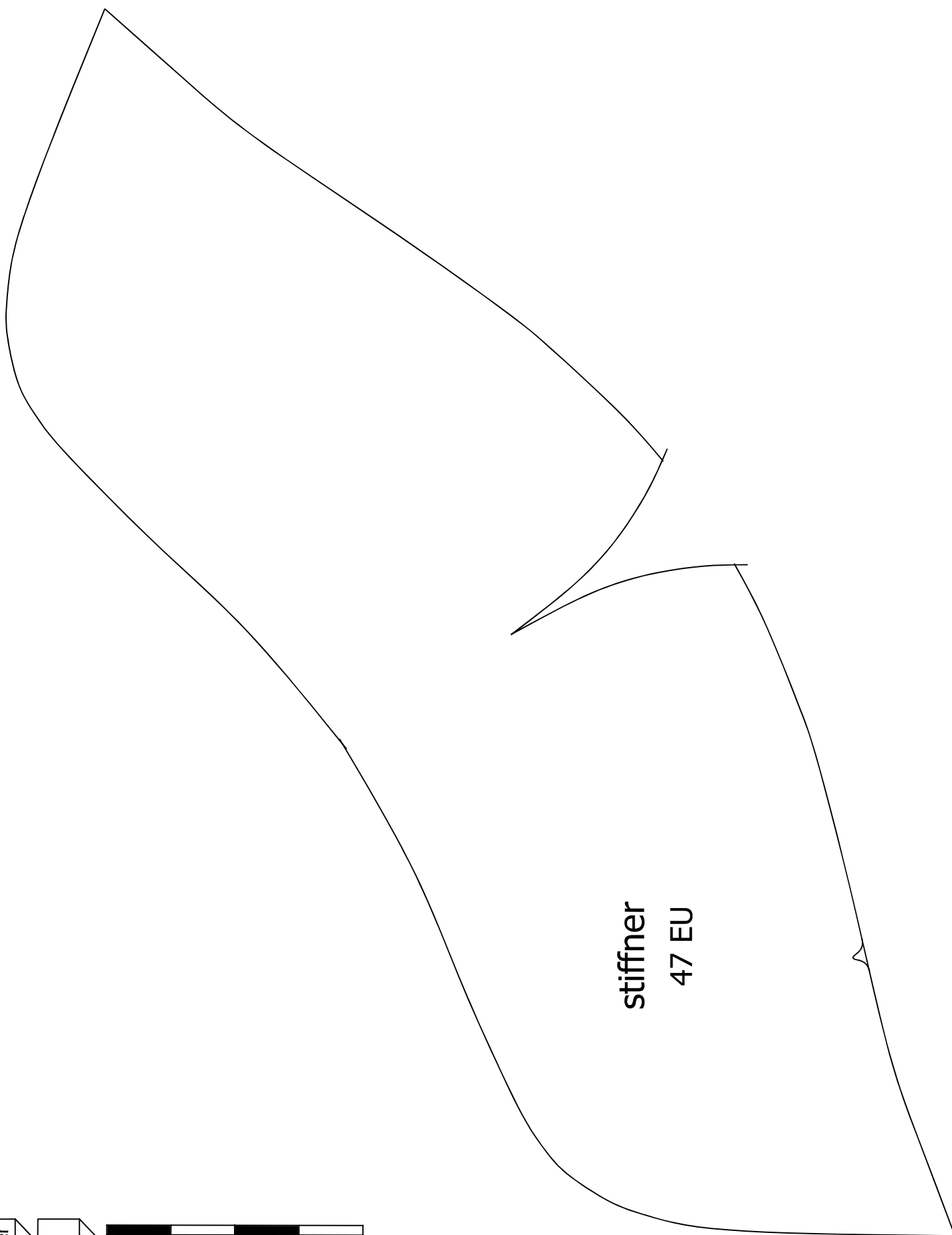




11"
Letter
8.5"

A4

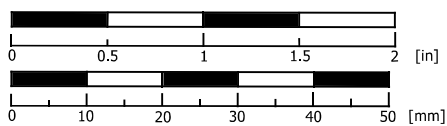


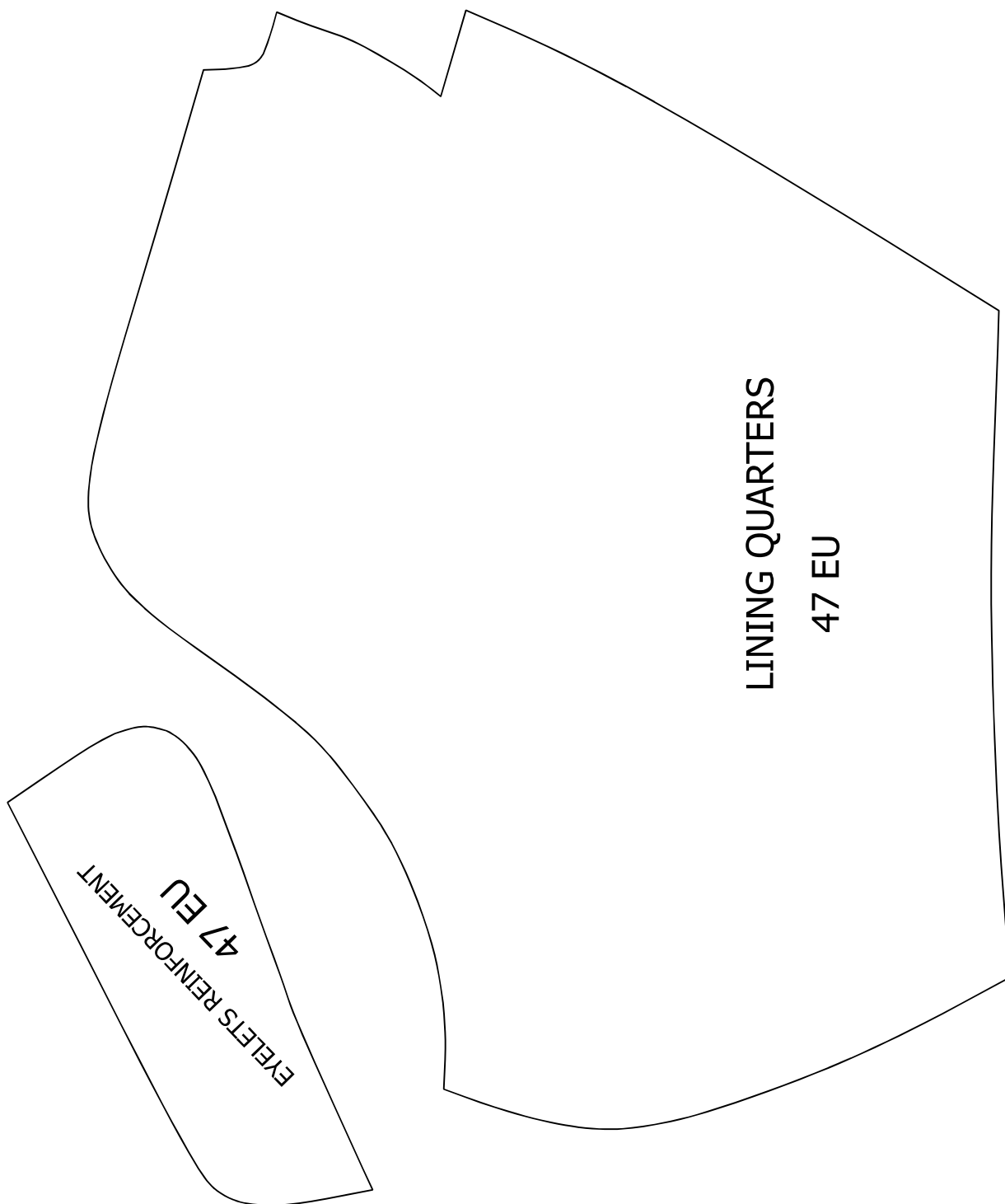


stiffner
47 EU

11"
Letter
8.5"

A4





11"
Letter
8.5"

A4

